

CHARACTERISTICS

OF

AMC STEEL SHEET

8500 MODEL YEAR

# Automotive Manufacturing Operations

Kenosha Plant

CHARACTERISTICS

OF

AMC STEEL SHEET

8500 MODEL YEAR

J.G. MEYER STEEL CONTROL LABORATORY September 6, 1985

#### INTRODUCTION:

In the pages that follow are records of the steel sheet tested by the Lab during the 1985 Model Year for all "Major" panels. Histograms are presented for several important characteristics:

- 1. Hardness
- 2. Olsen Cup Height
- 3. Sheet Thickness
- 4. Surface Roughness (Exposed Surface)

These data are significant because they show what the most "typical" values are that we might expect in our steel. They also show both minimum and maximum values that were measured, by part number, for the entire model year.

Finally, these data will be invaluable in developing steel specifications for specific part numbers.



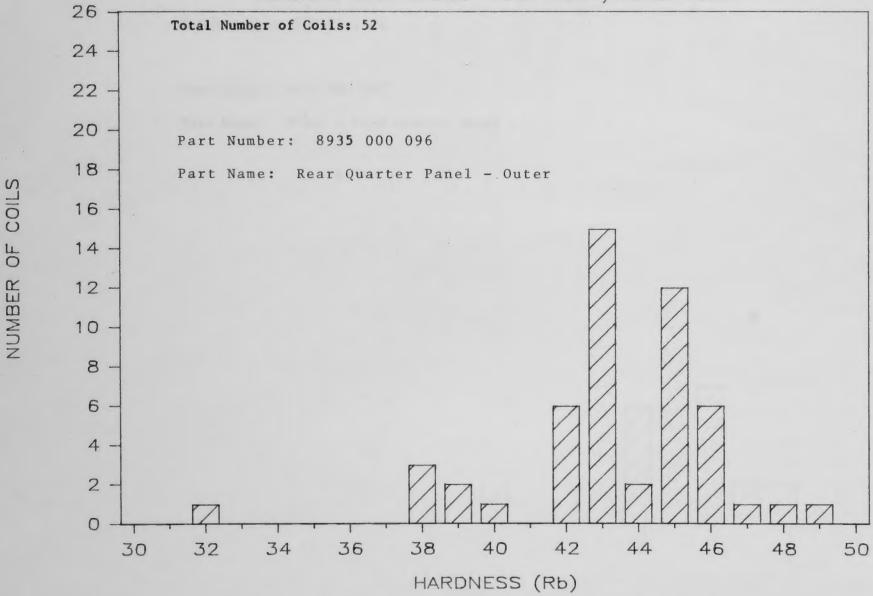
#### INDEX

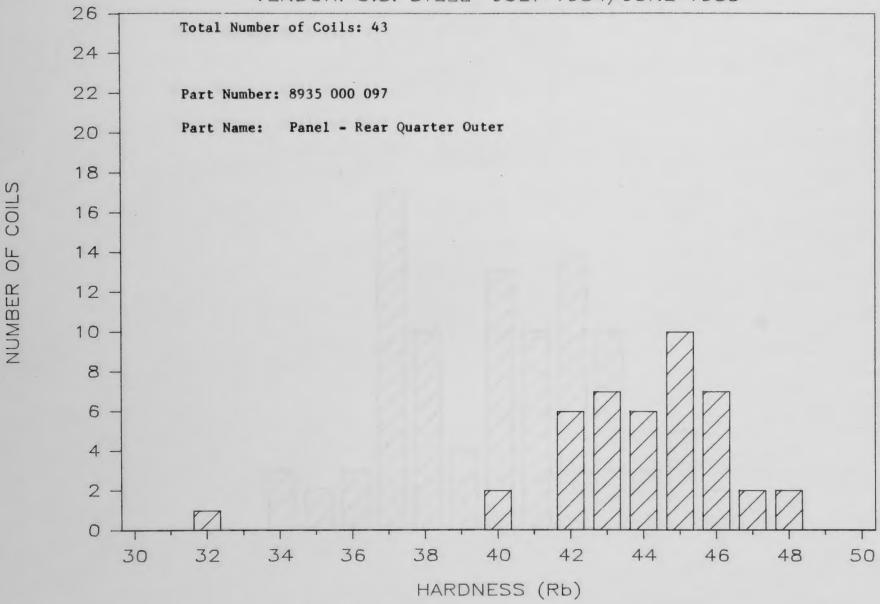
#### ALLIANCE / ENCORE

(HARDNESS - OLSEN - THICKNESS - SURFACE ROUGHNESS)

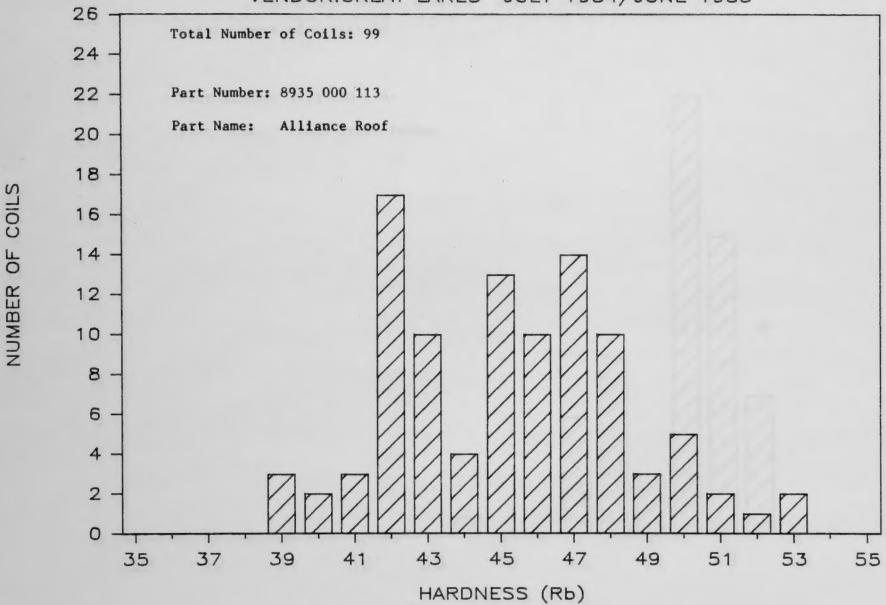
#### SECTION I

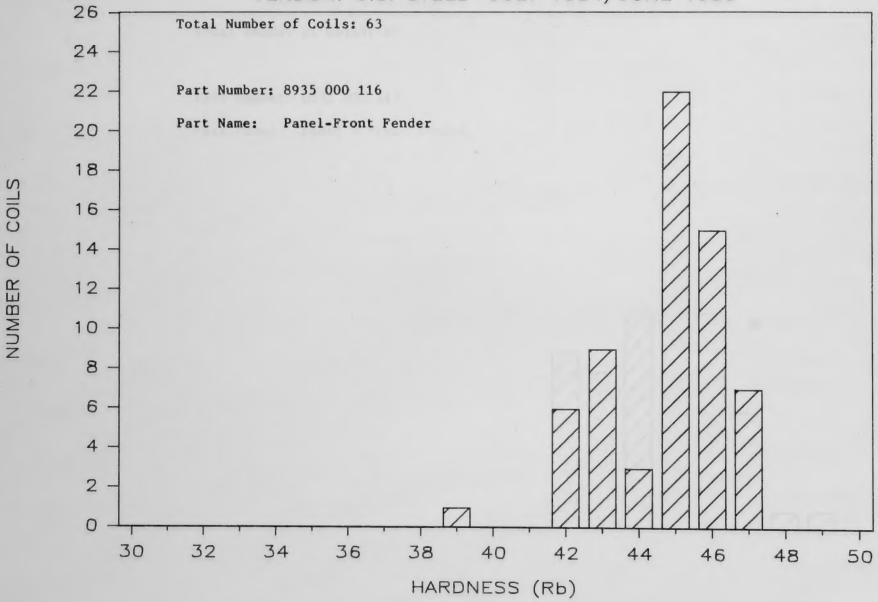
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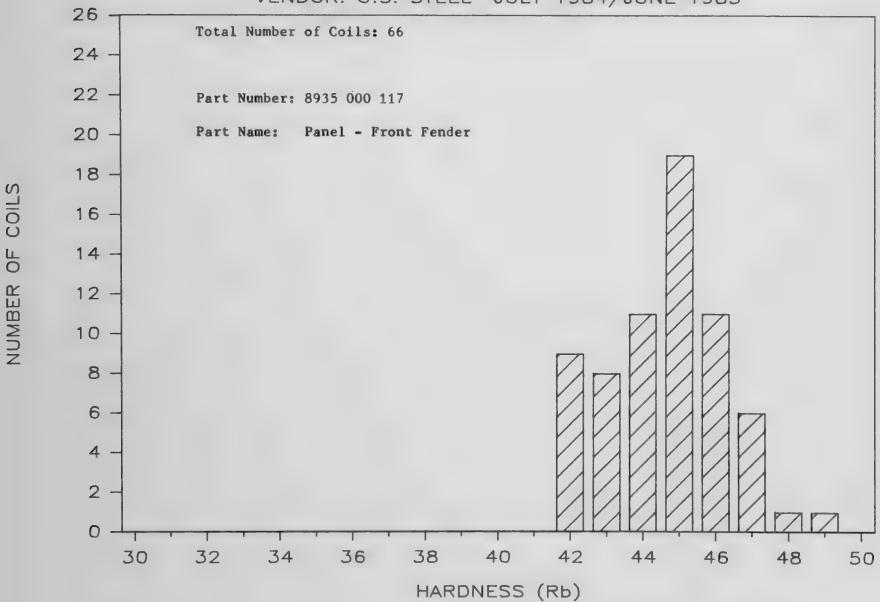


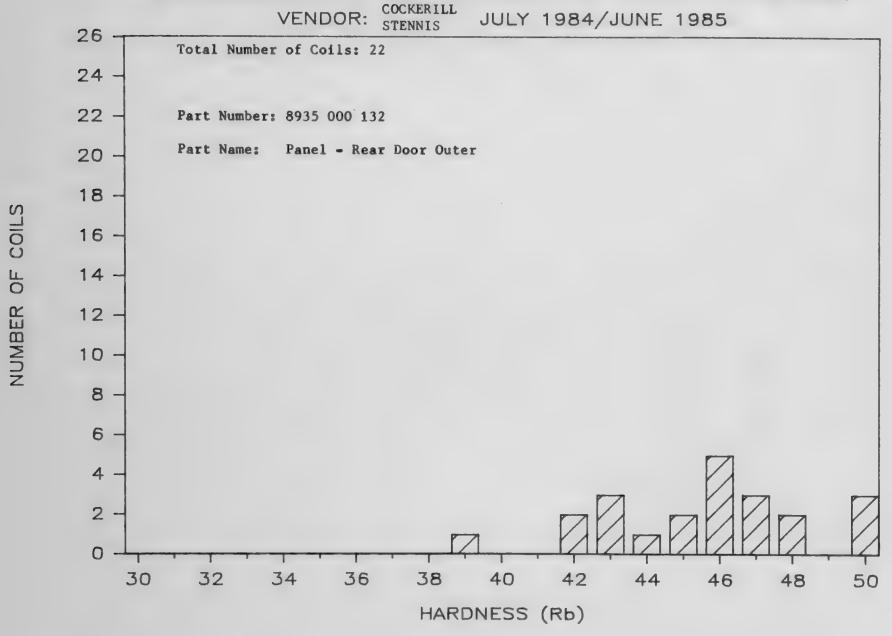


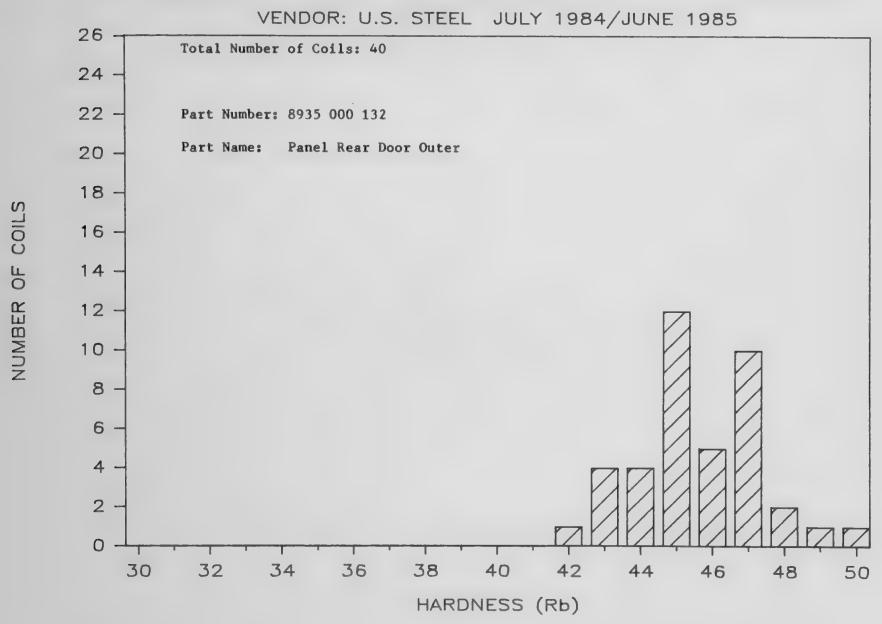
VENDOR: GREAT LAKES JULY 1984/JUNE 1985

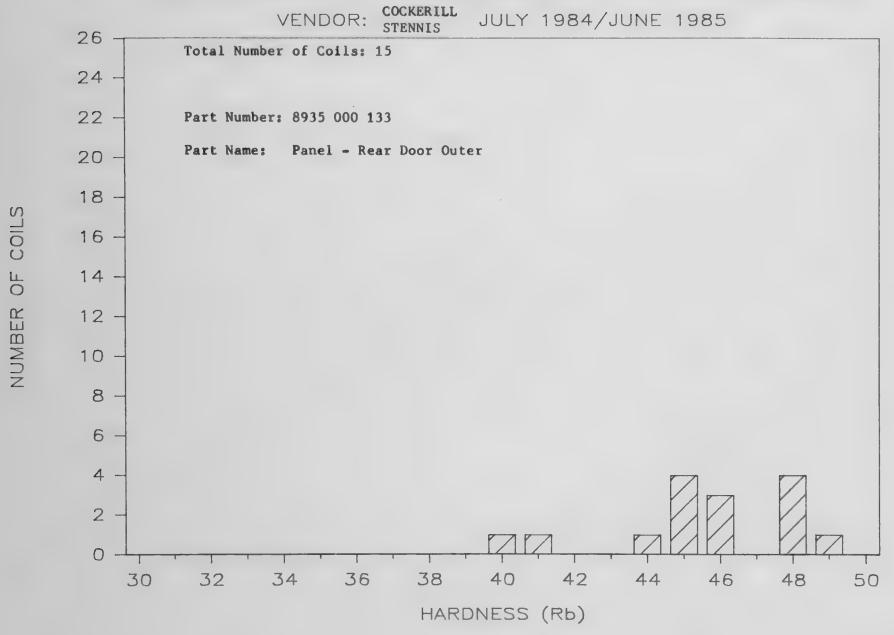


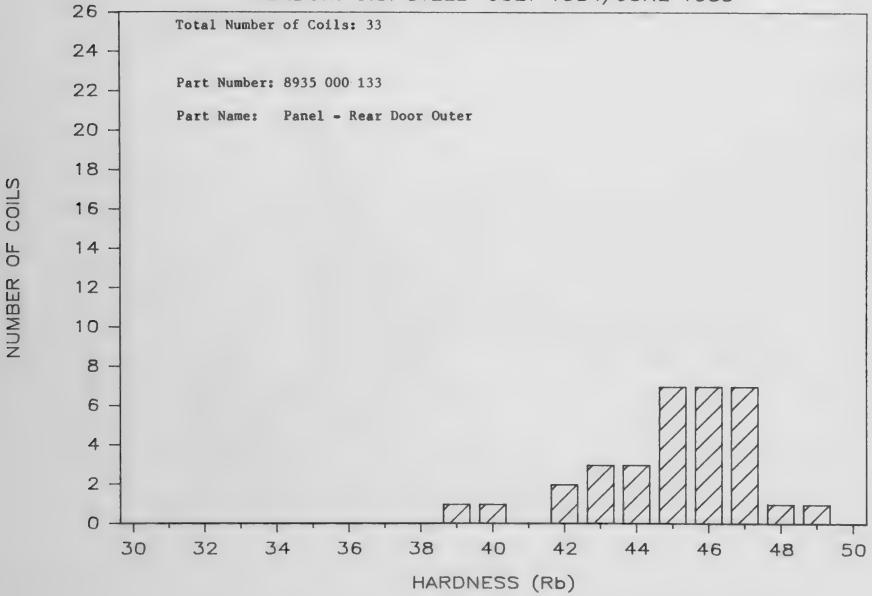


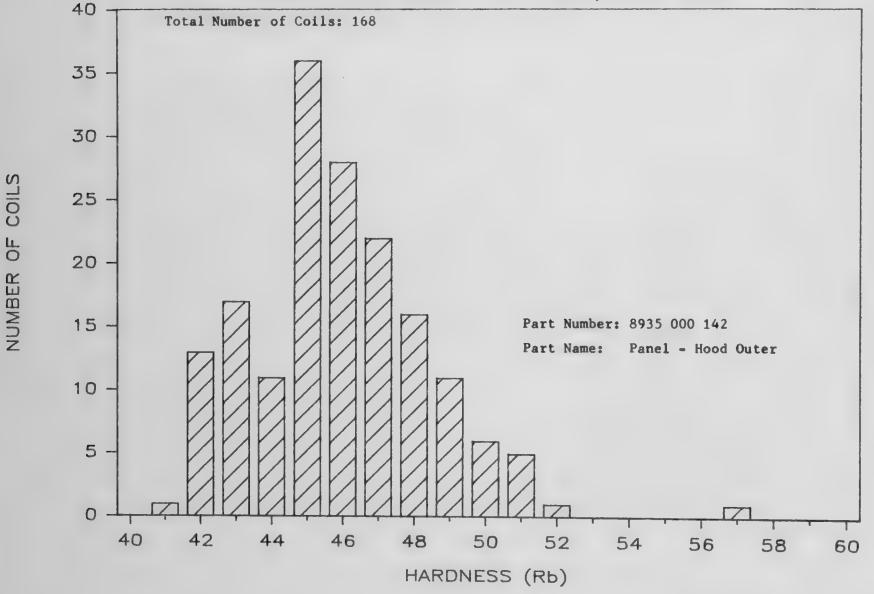


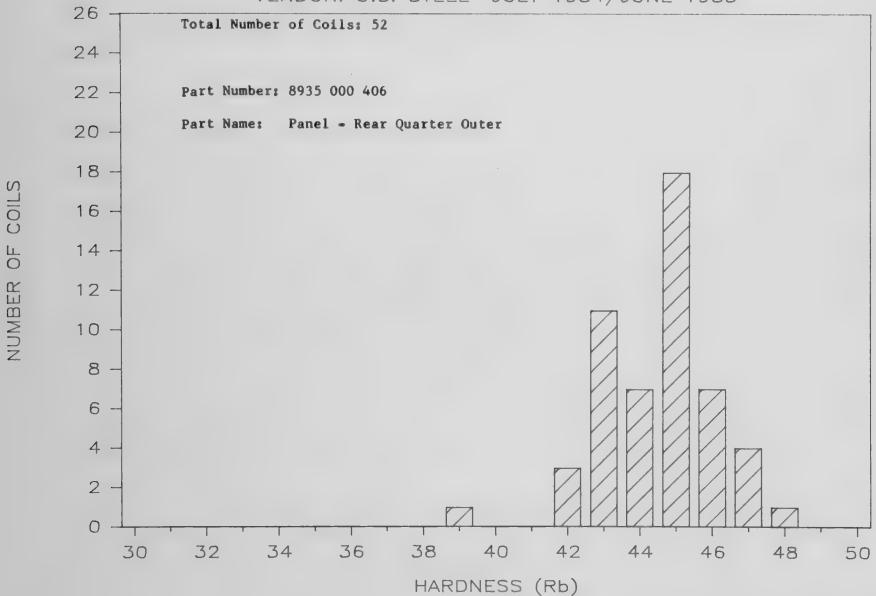




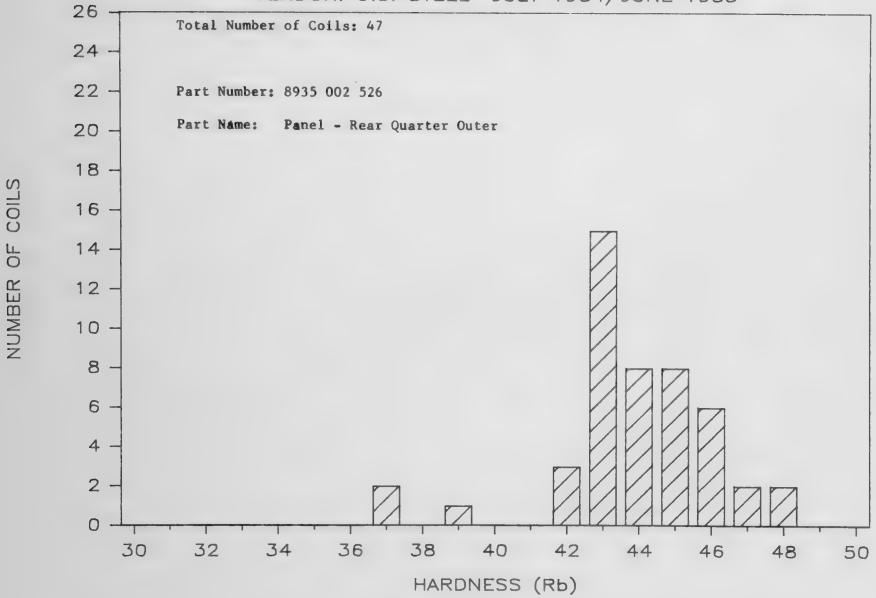


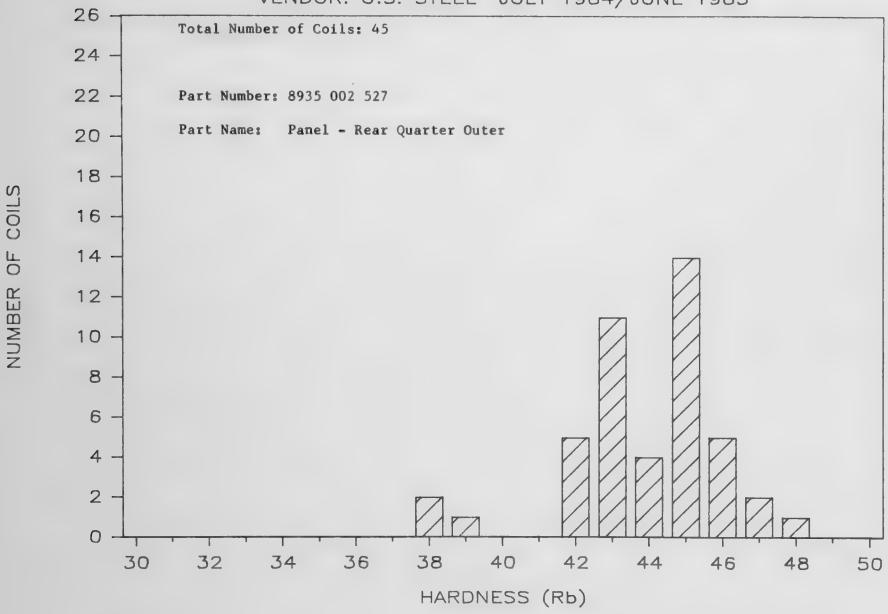


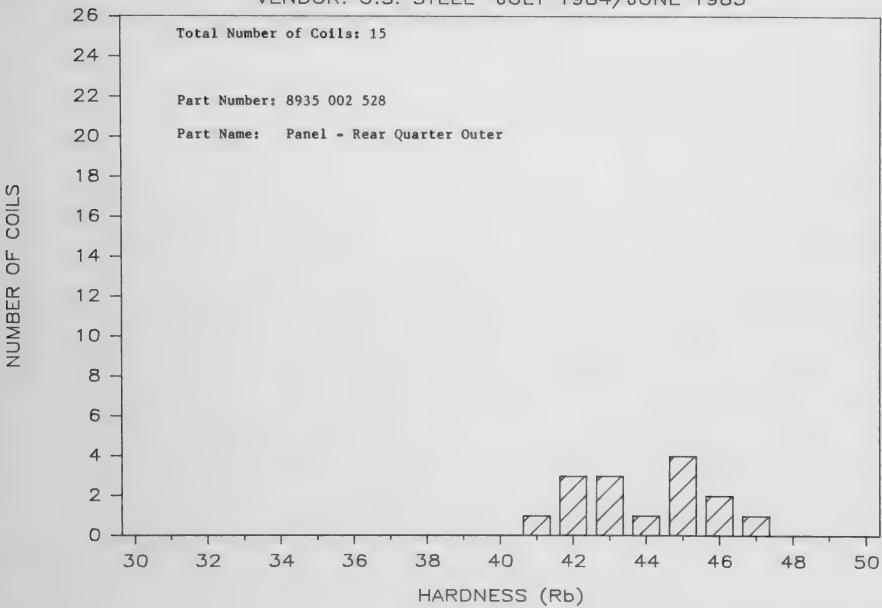




VENDOR: U.S. STEEL JULY 1984/JUNE 1985 26 Total Number of Coils: 50 24 -22 -Part Number: 8935 000 407 Part Name: Panel - Rear Quarter Outer 20 -18 -16 -14 -OF NUMBER 12 -10 -8 -6 -4 -2 -30 32 34 36 38 40 42 44 46 48 50 HARDNESS (Rb)

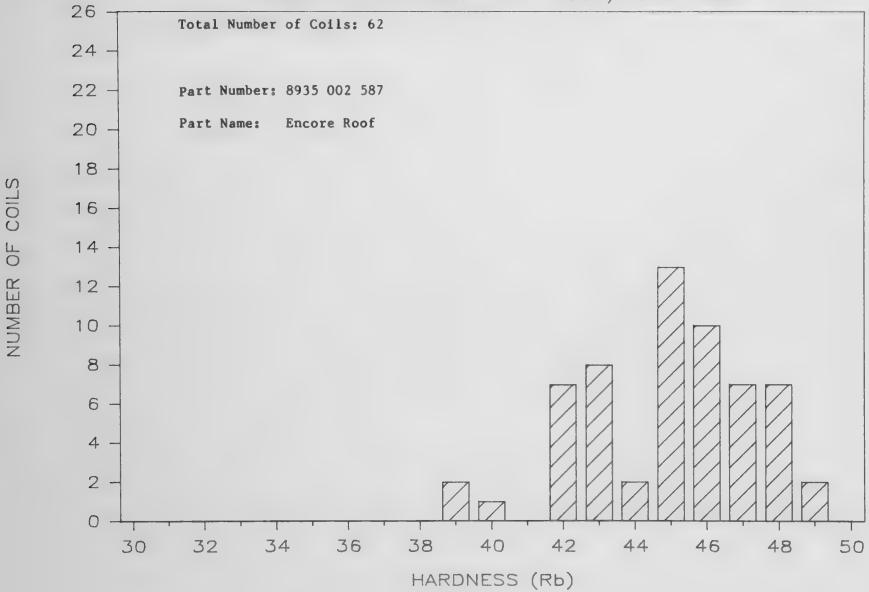


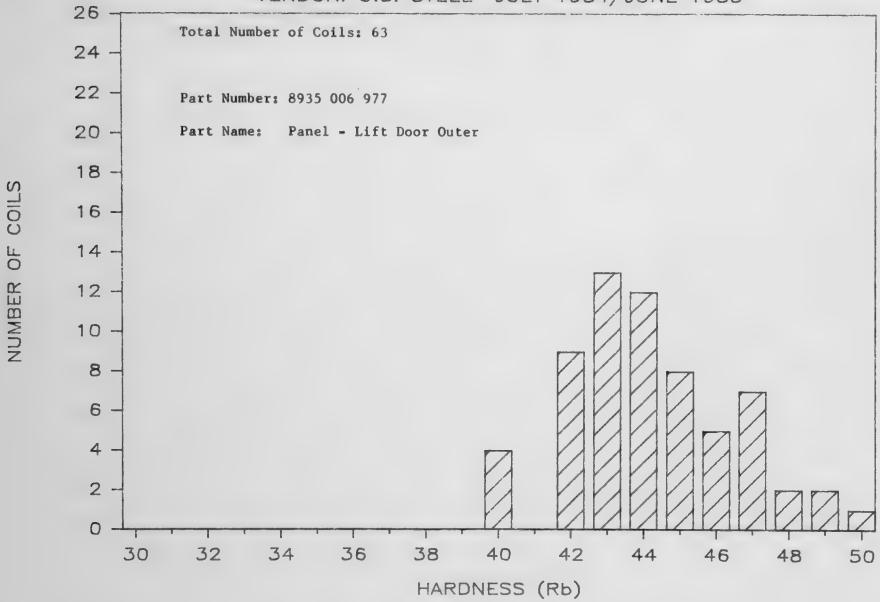




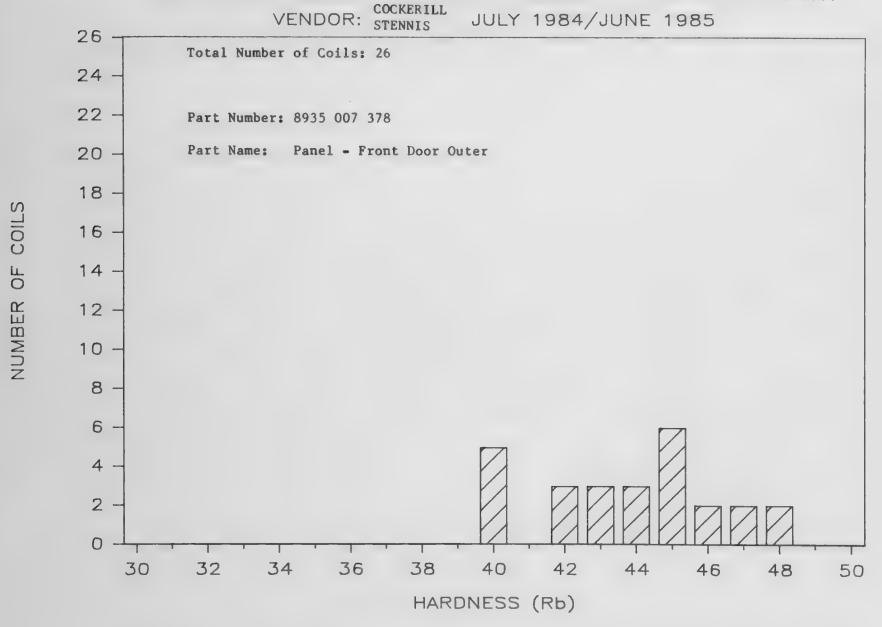
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VENDOR: GREAT LAKES JULY 1984/JUNE 1985



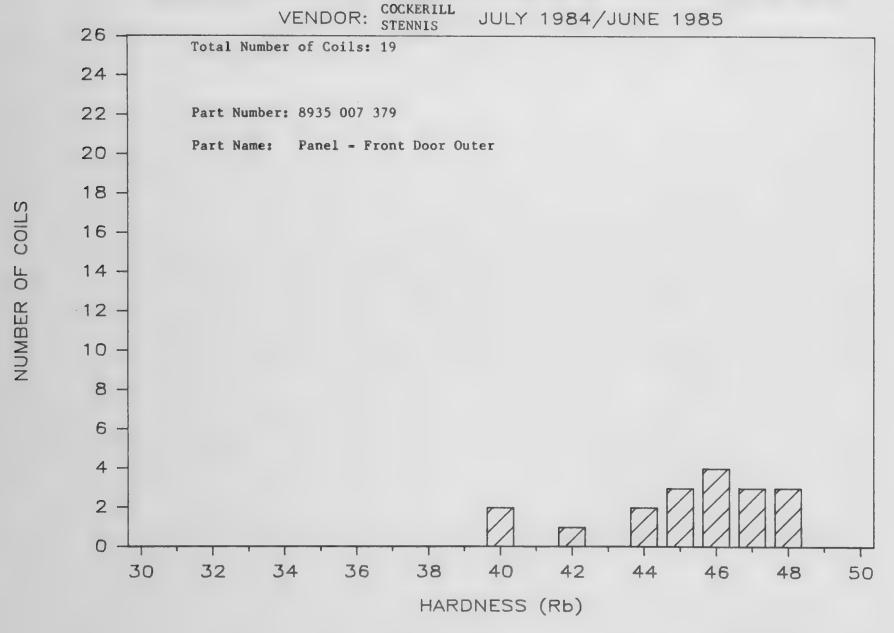


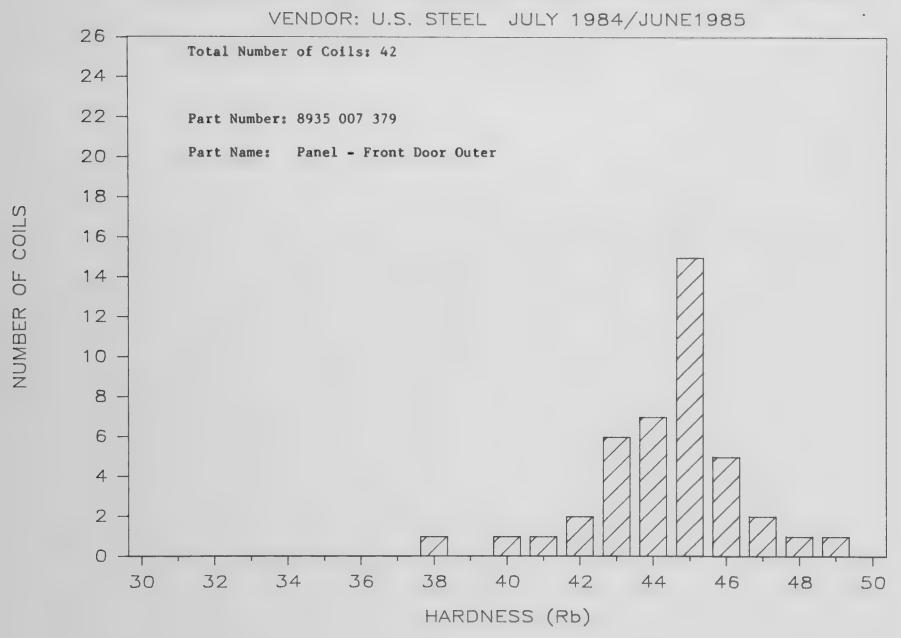
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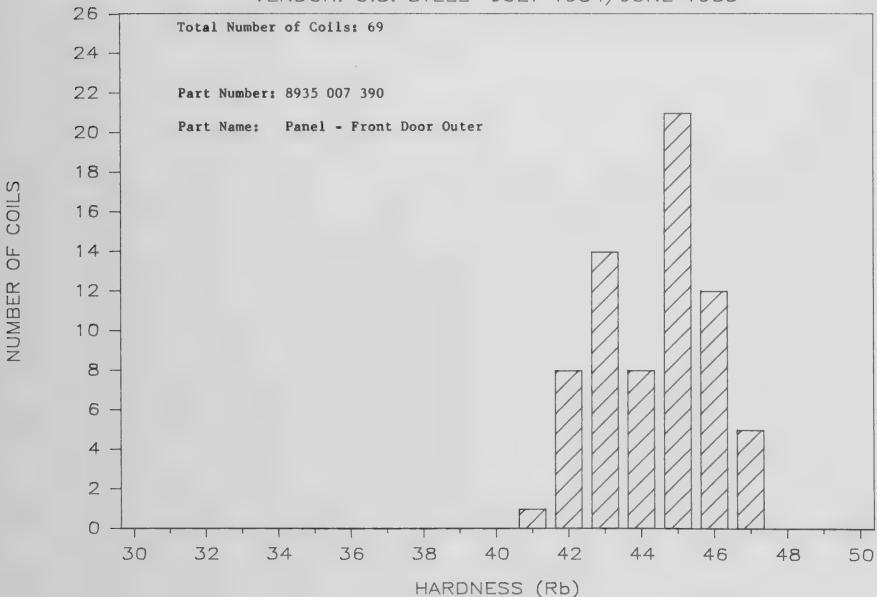


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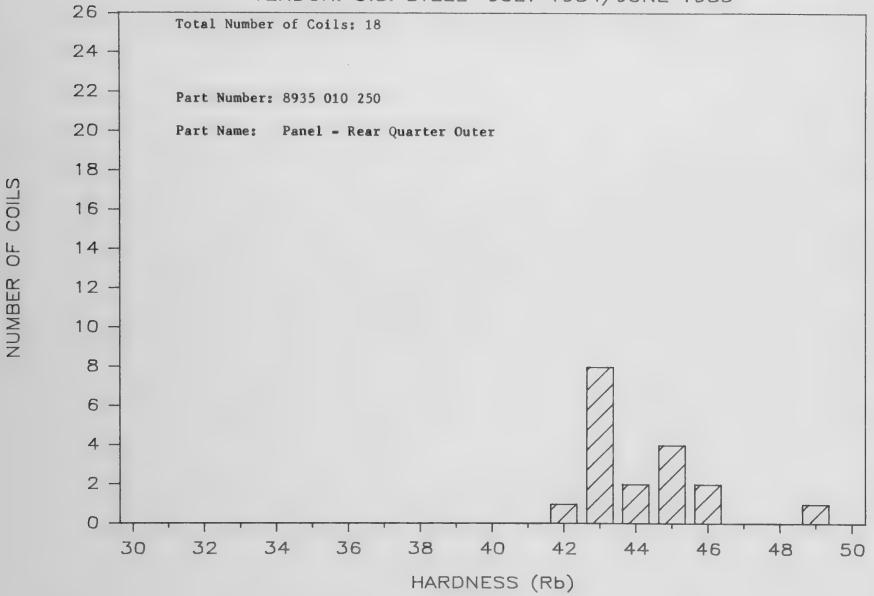
NUMBER OF COILS

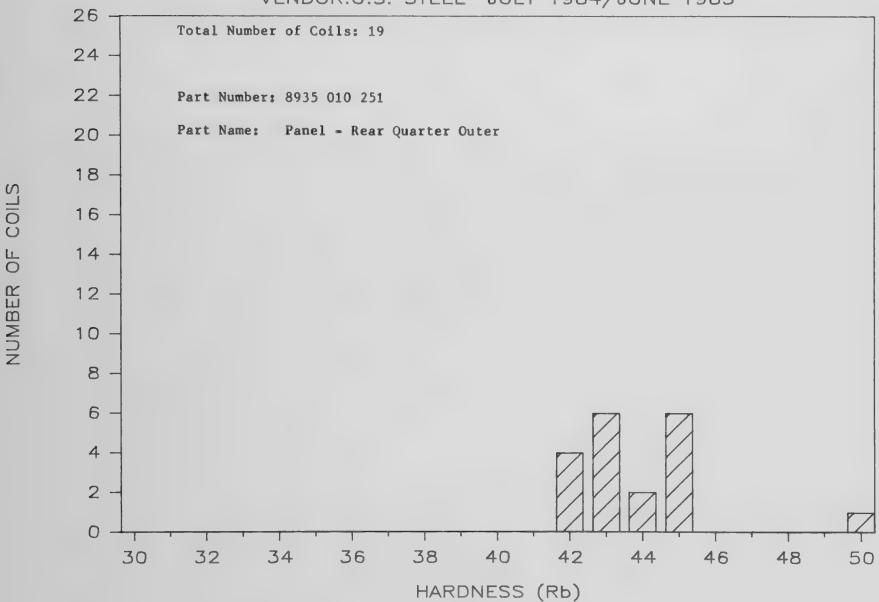






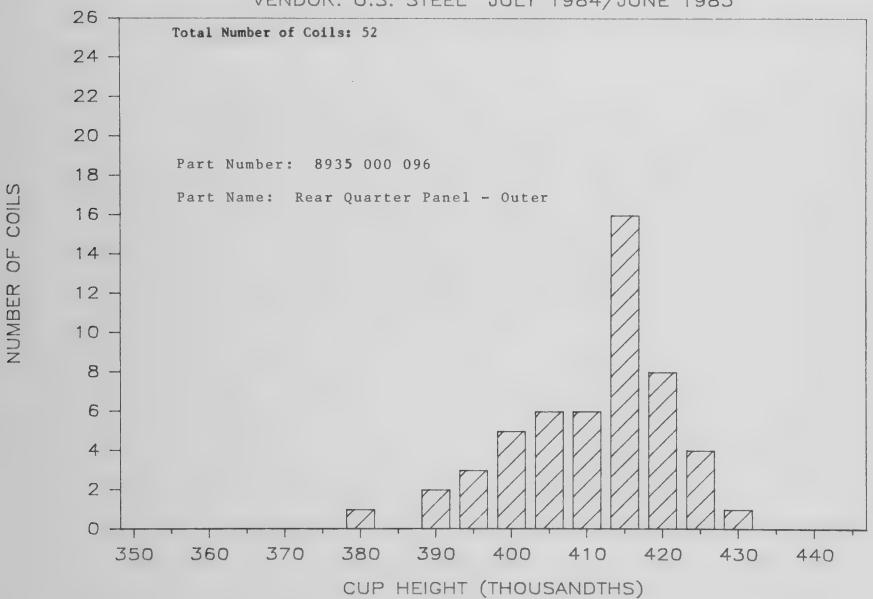
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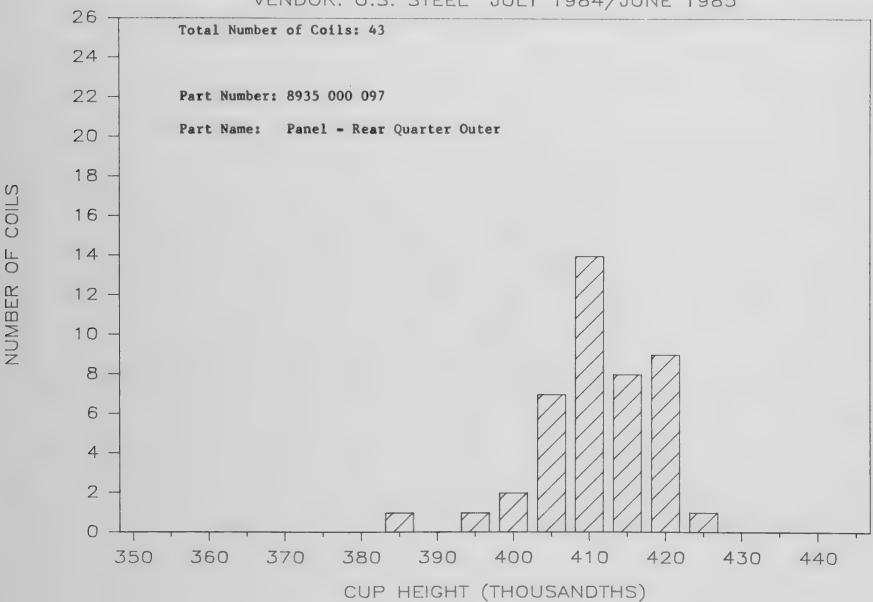




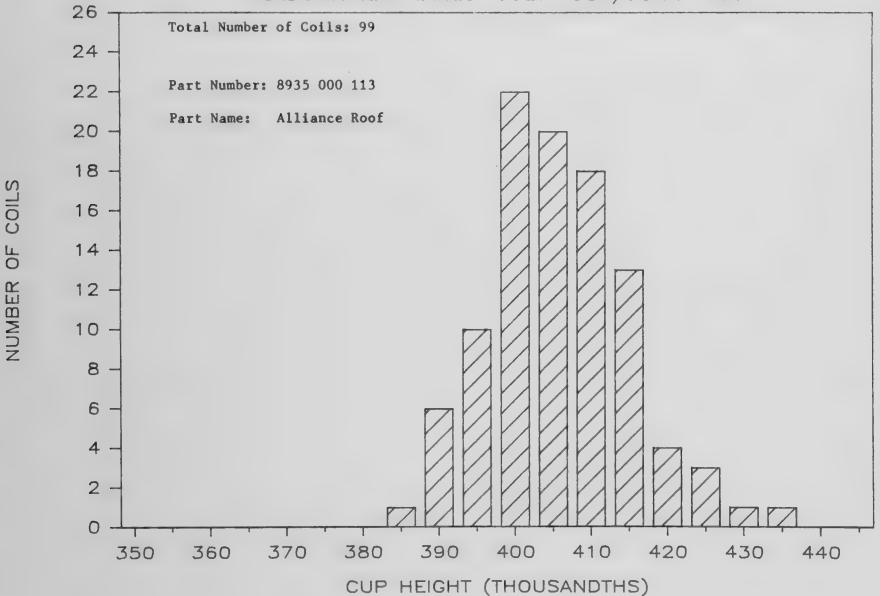
# OLSEN CUP HISTOGRAM

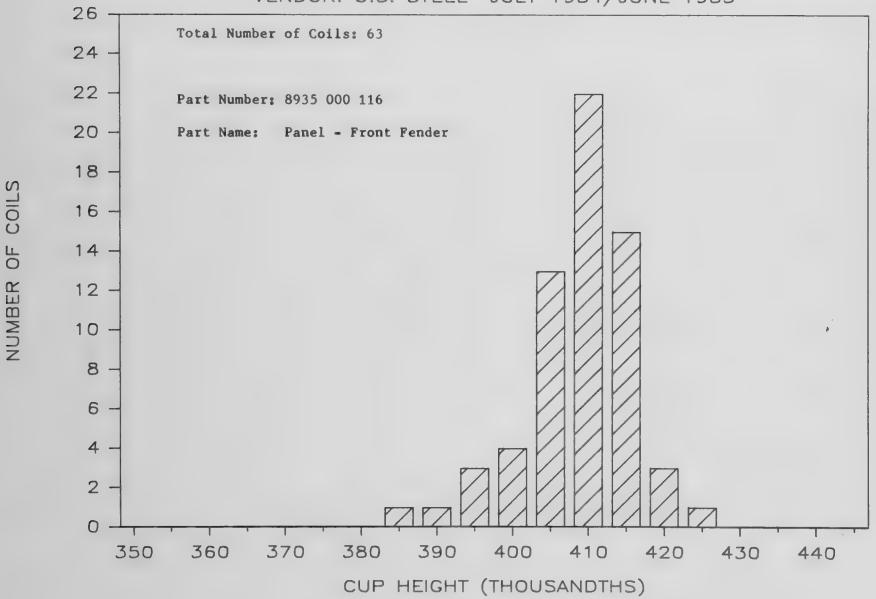


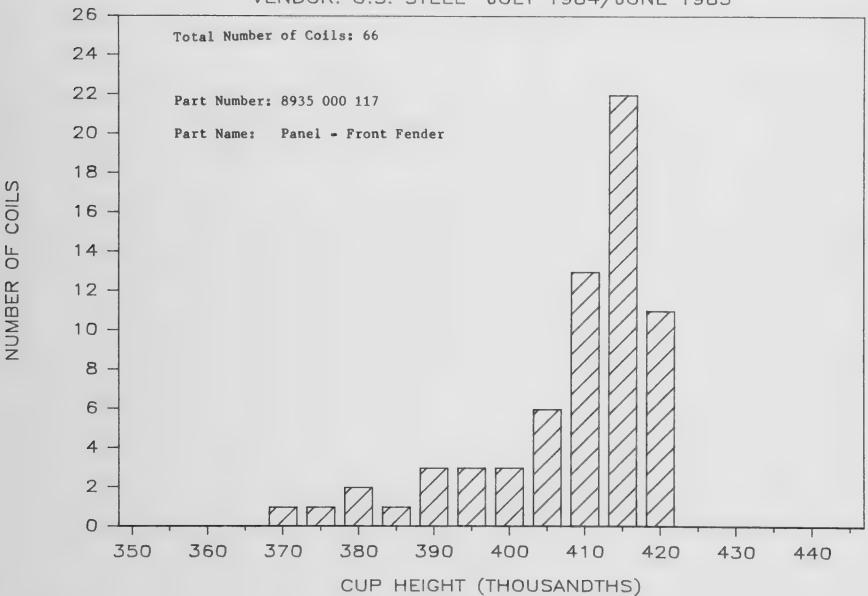
#### OLSEN CUP HISTOGRAM

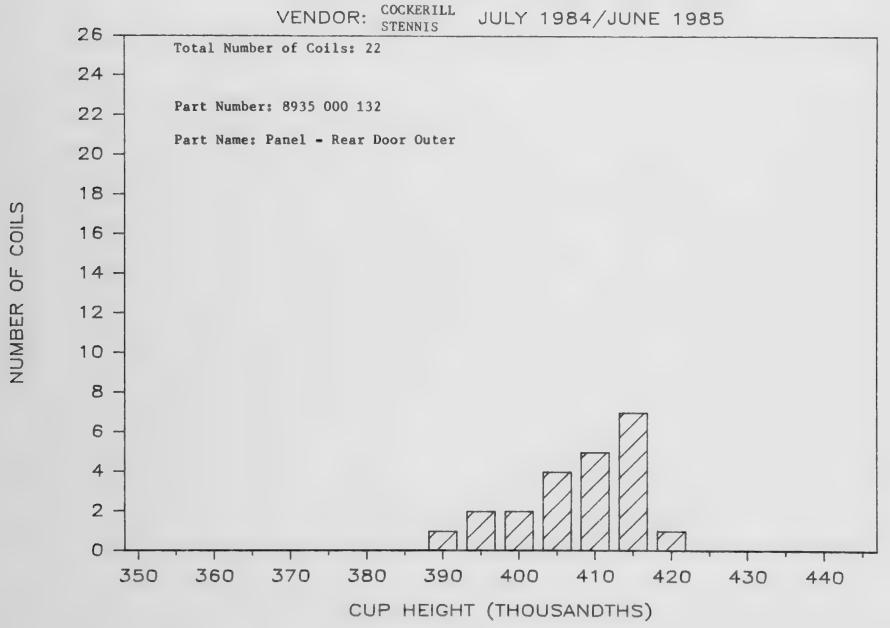


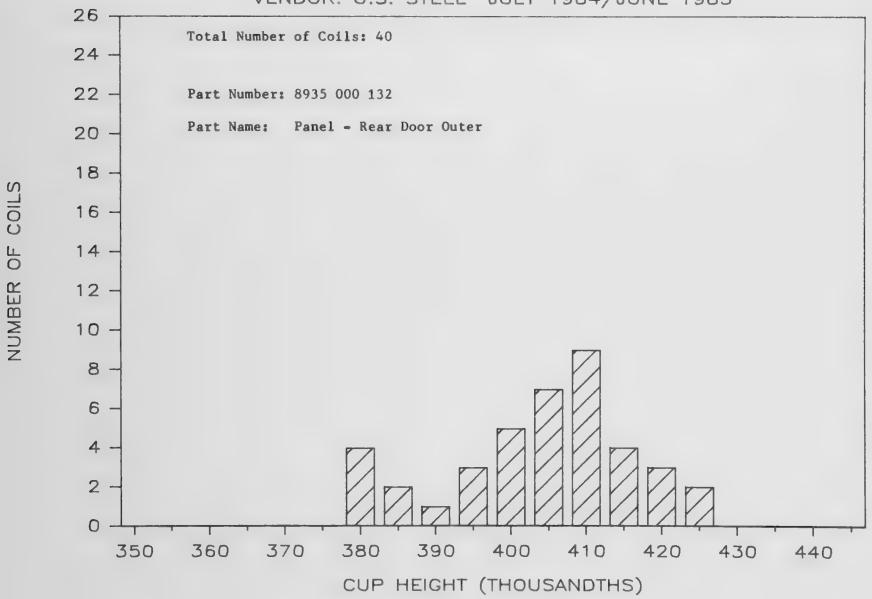
VENDOR: GREAT LAKES JULY 1984/JUNE 1985

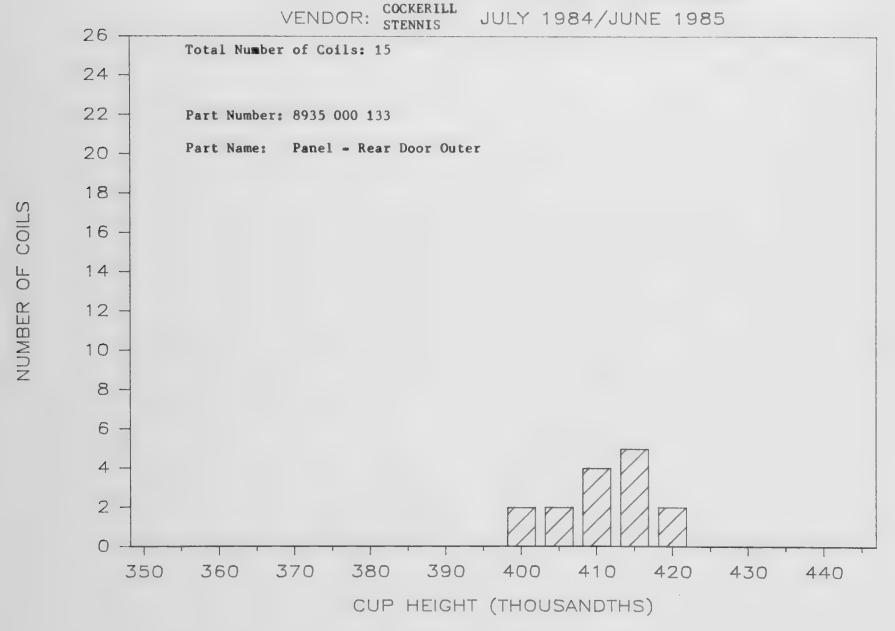


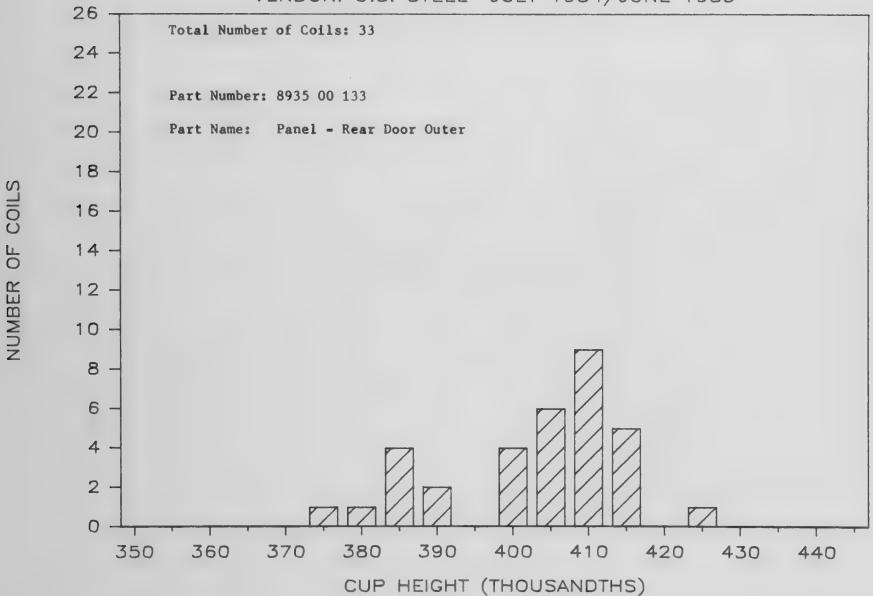


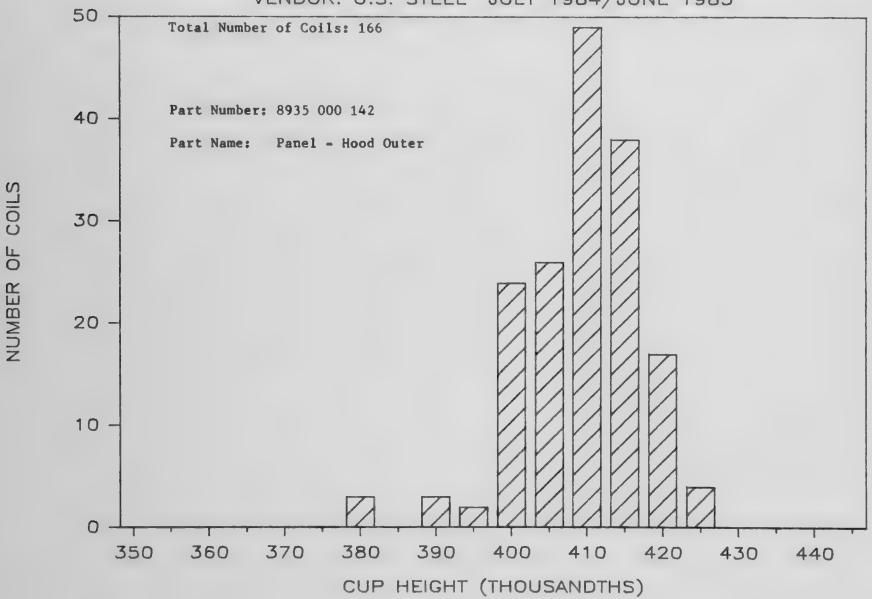


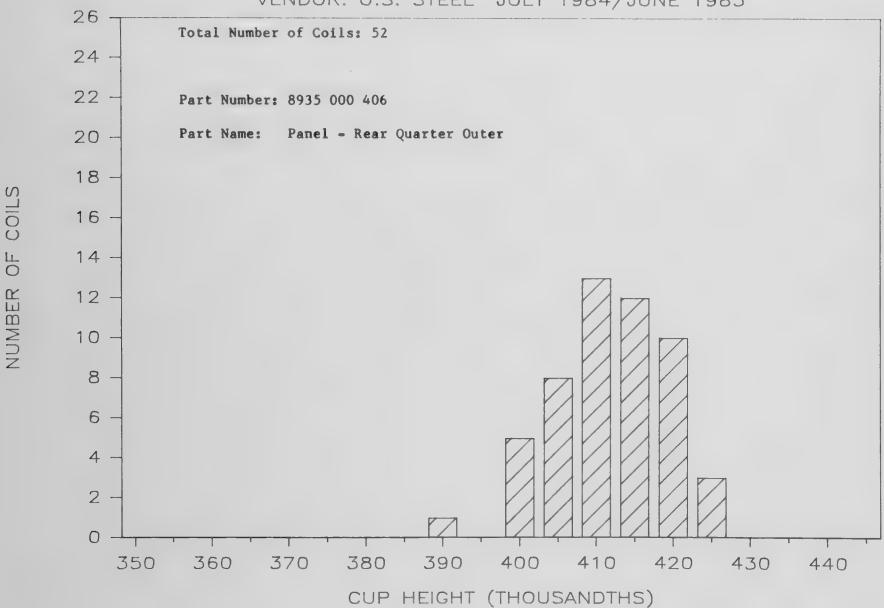


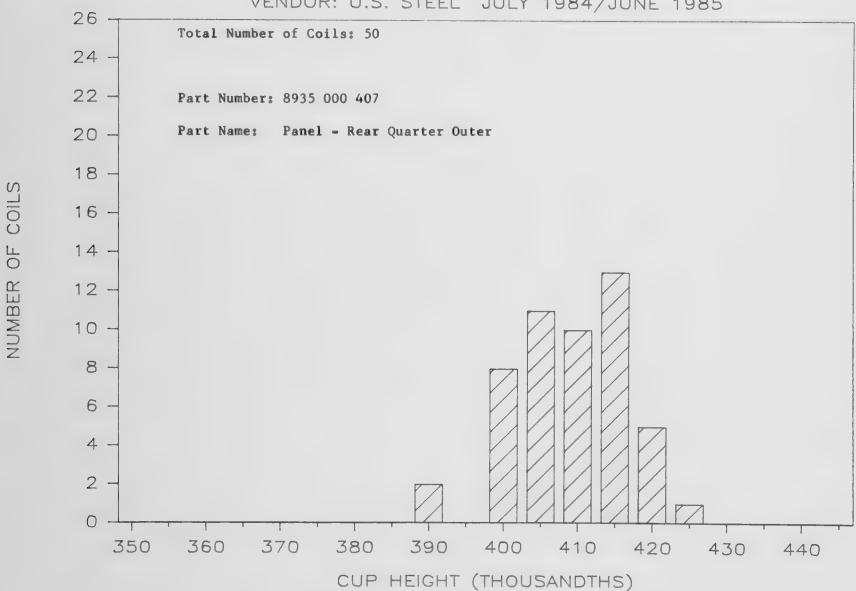


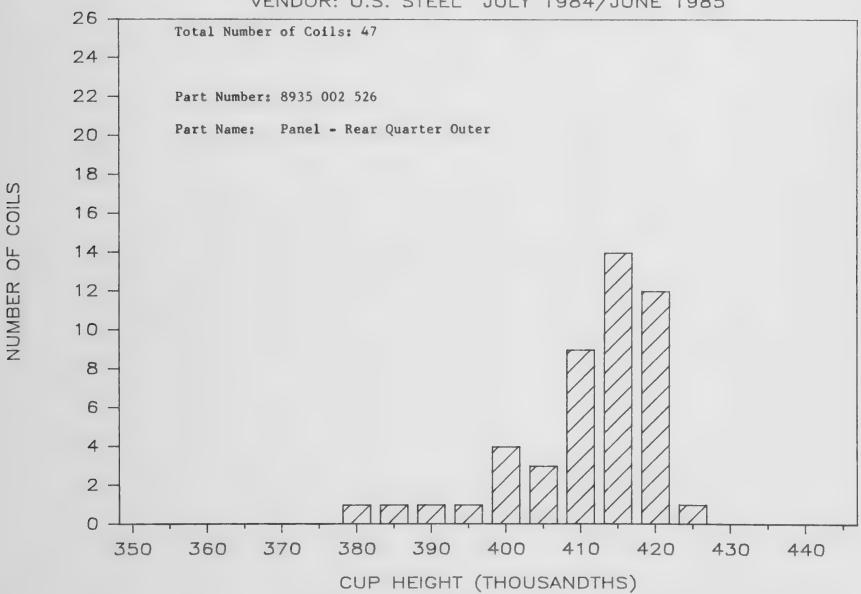


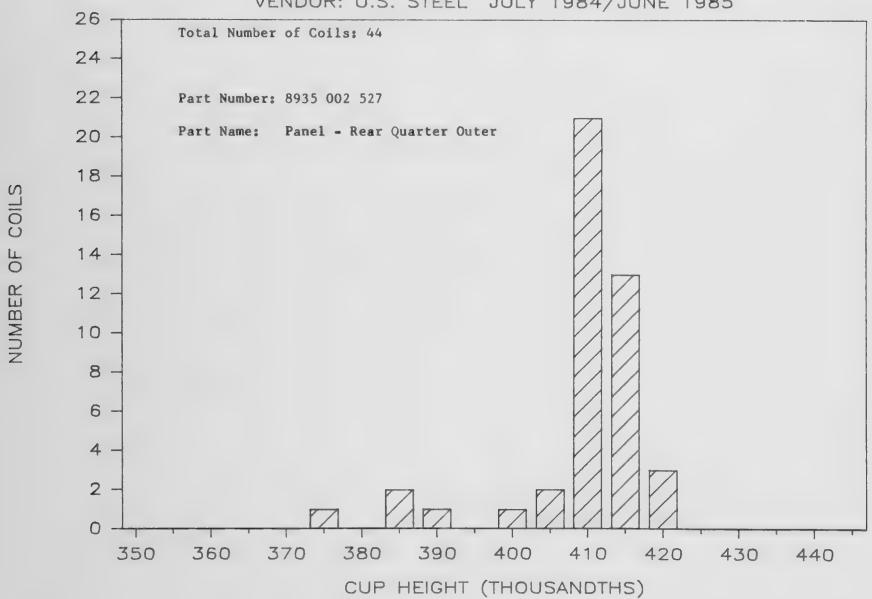


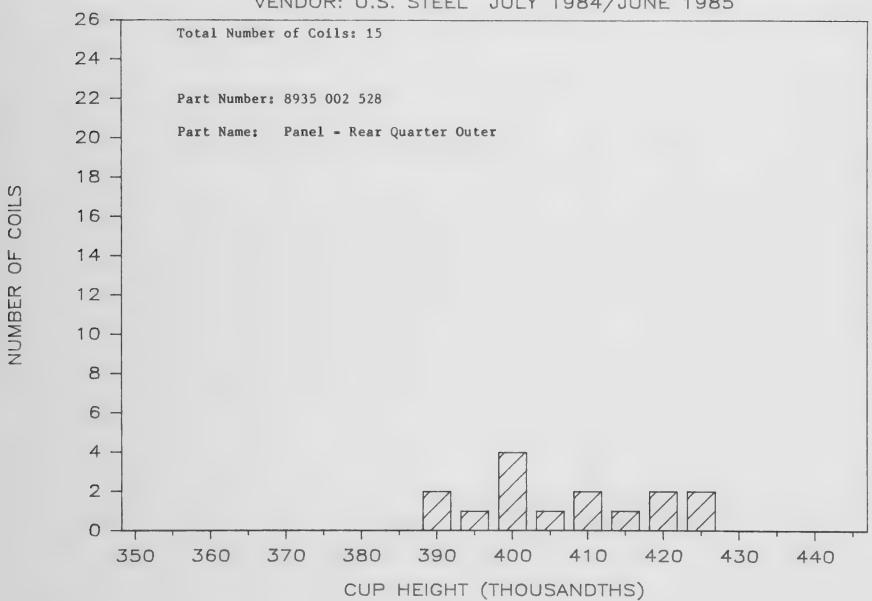


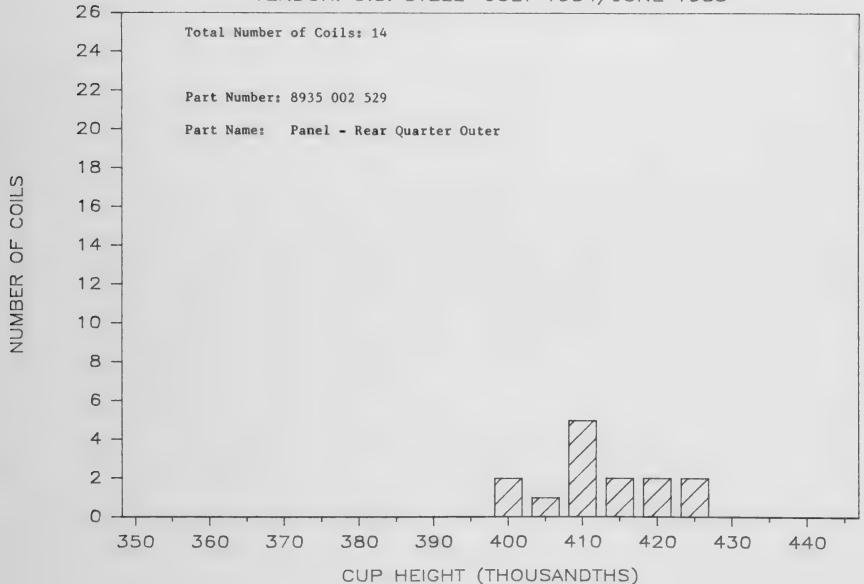




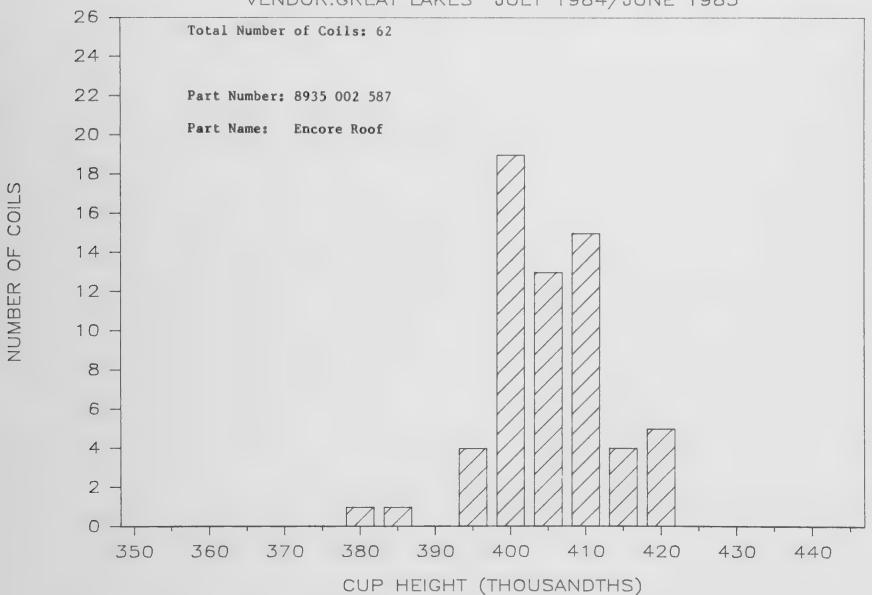


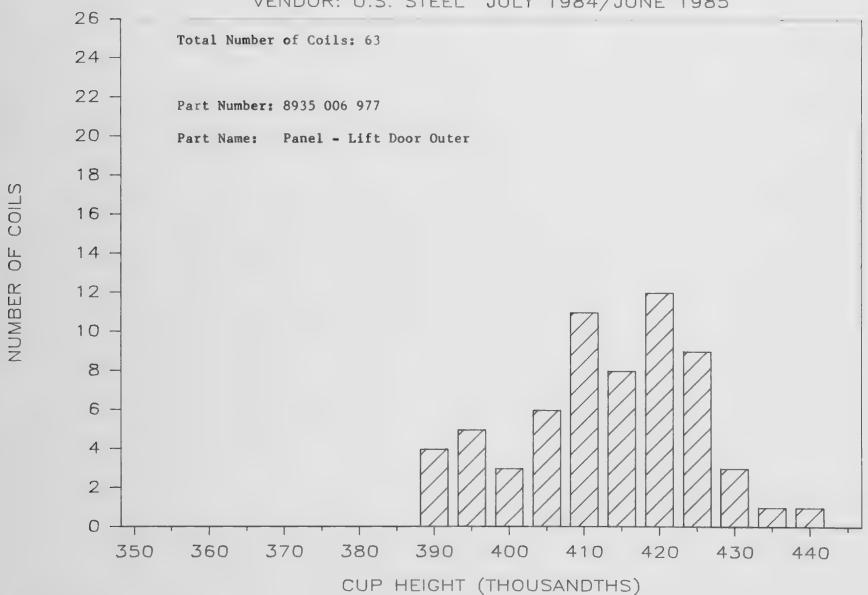


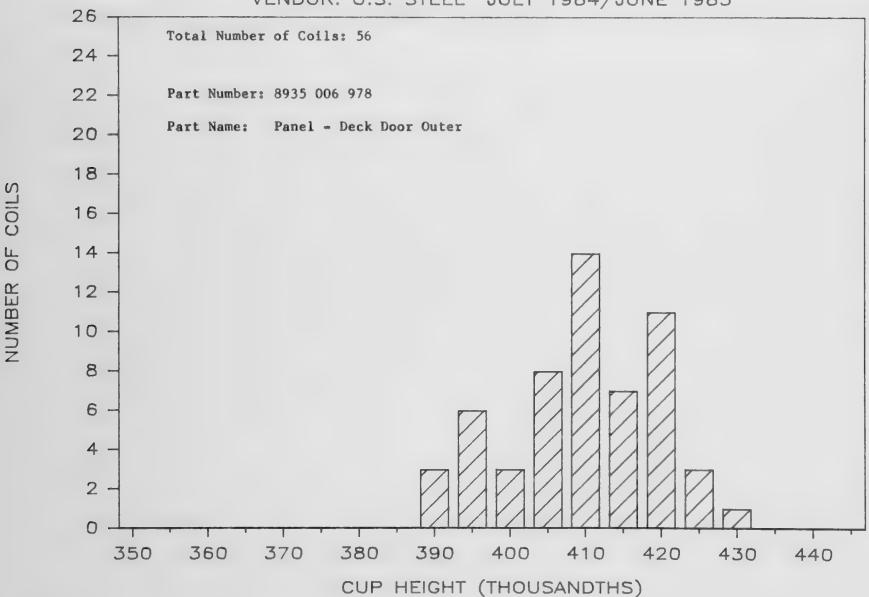


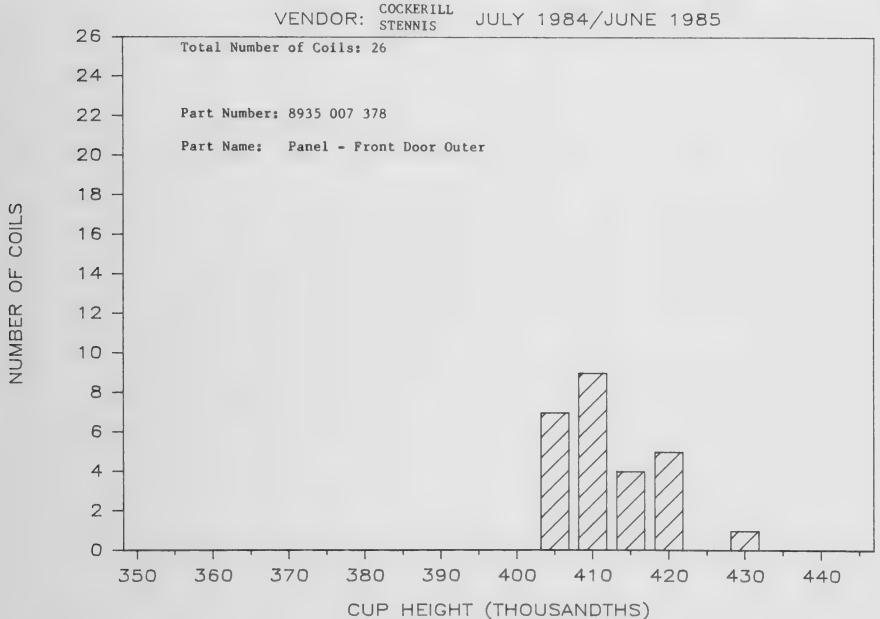


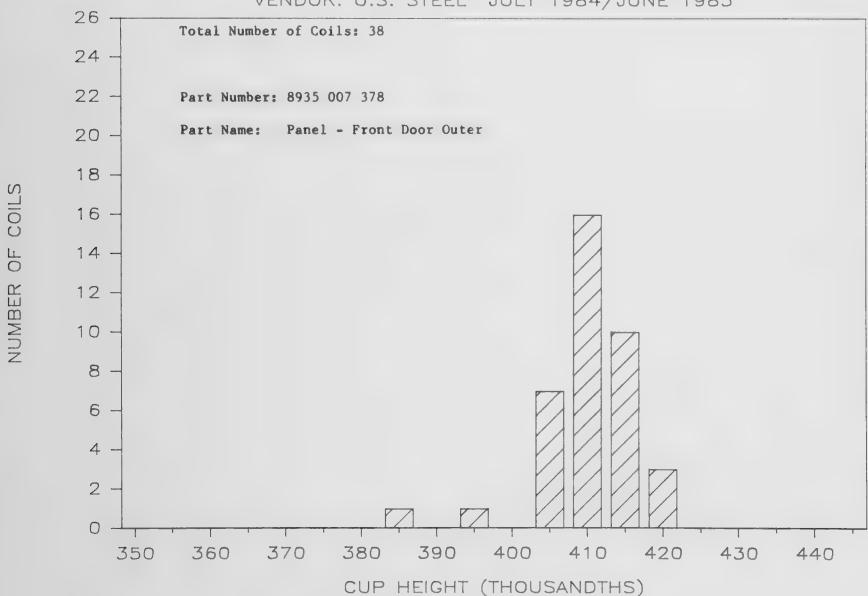
VENDOR: GREAT LAKES JULY 1984/JUNE 1985

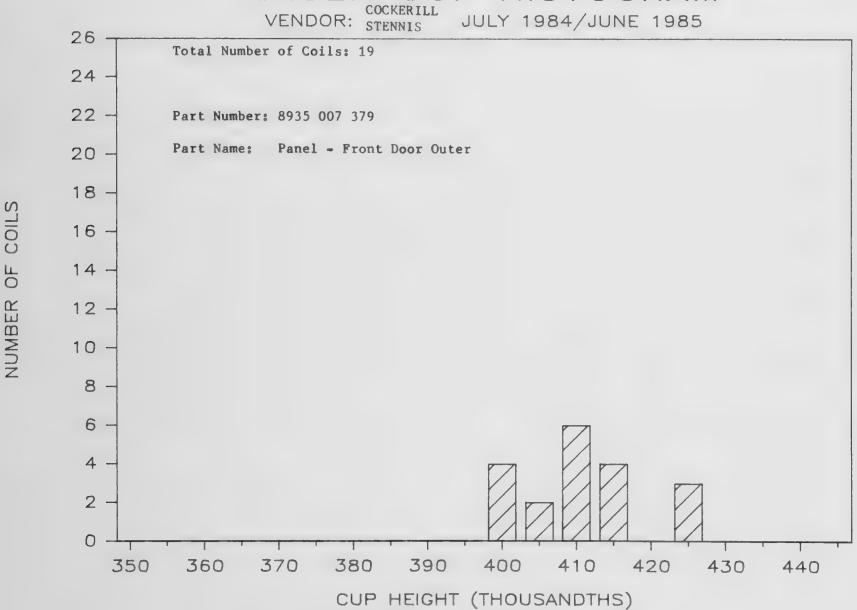


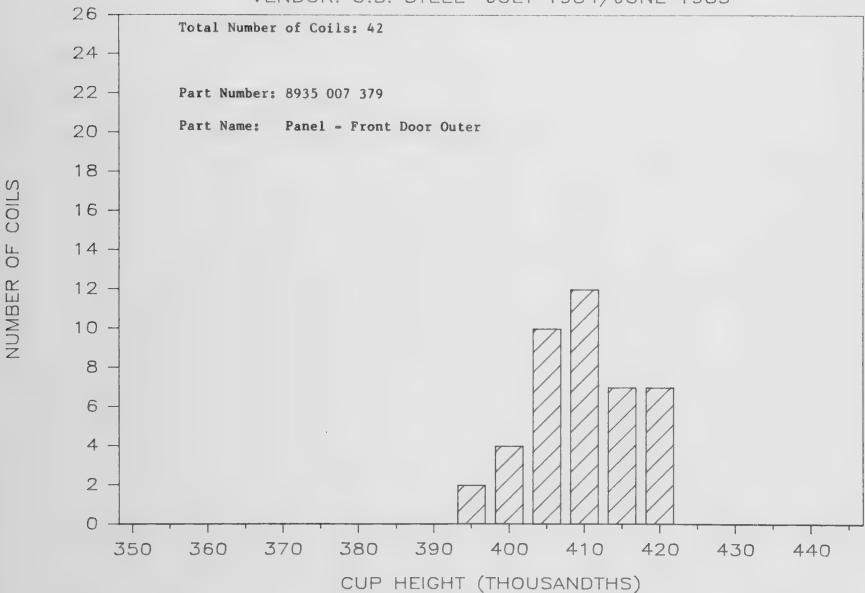


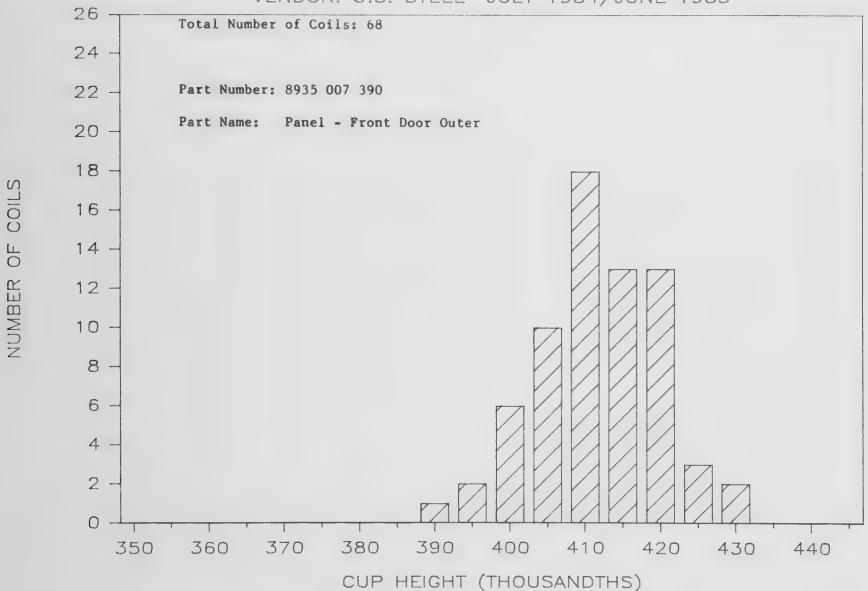


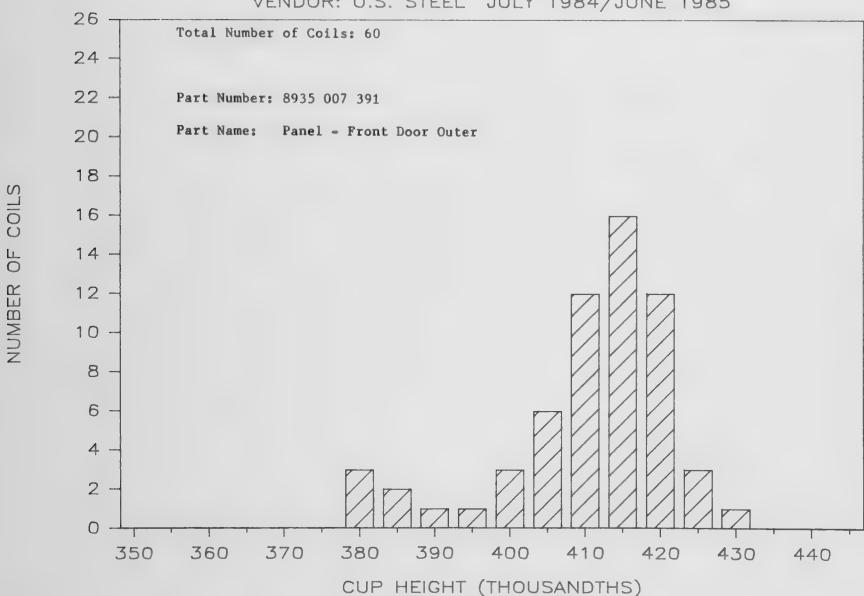




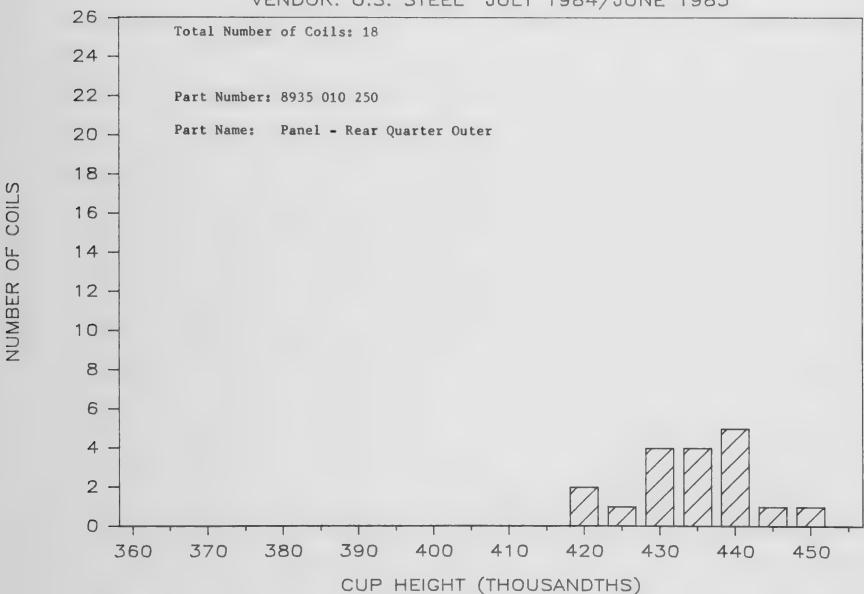


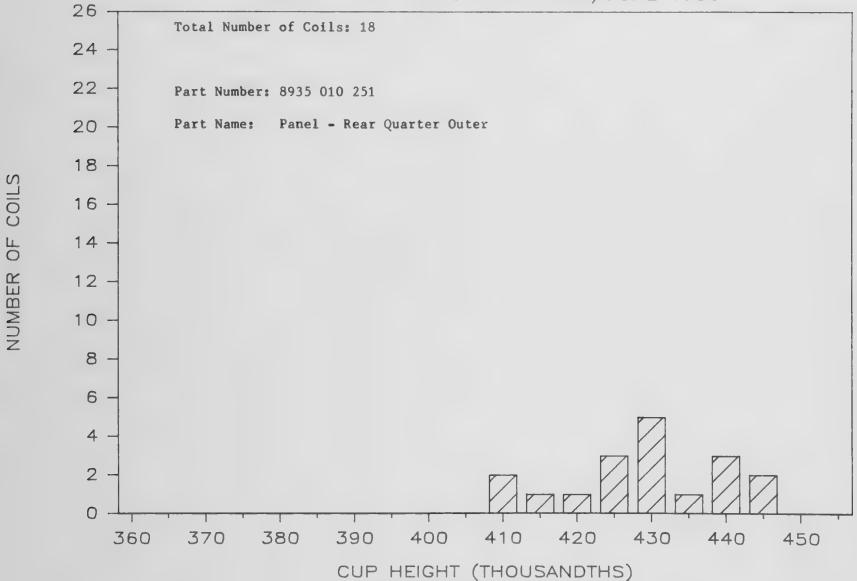




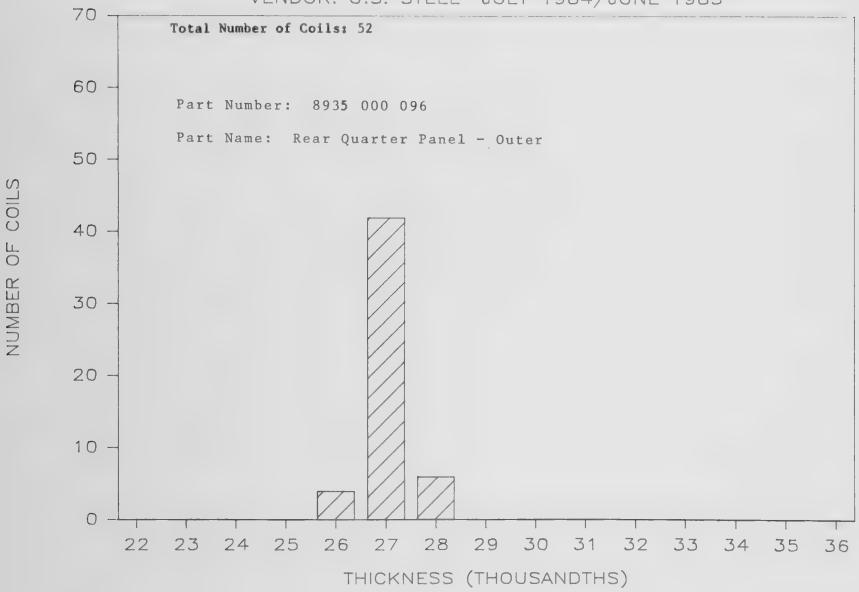


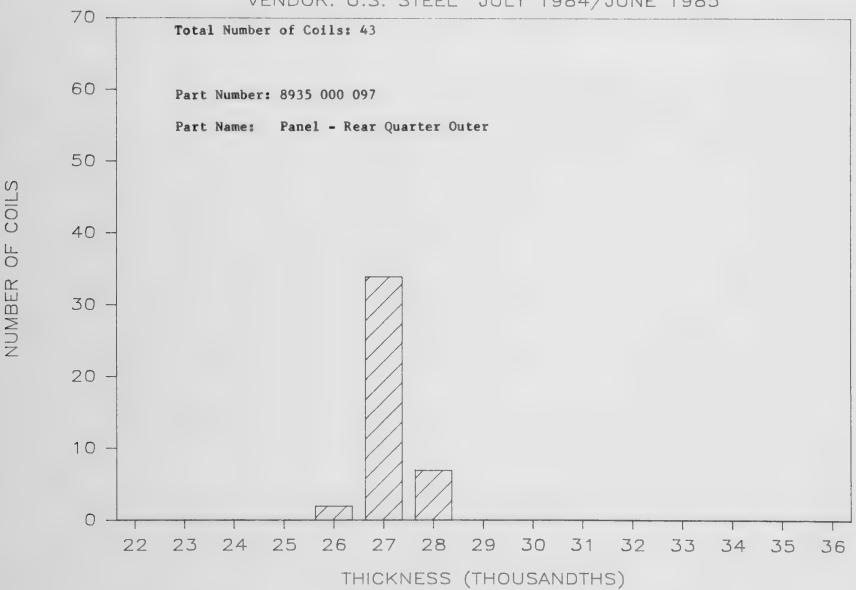
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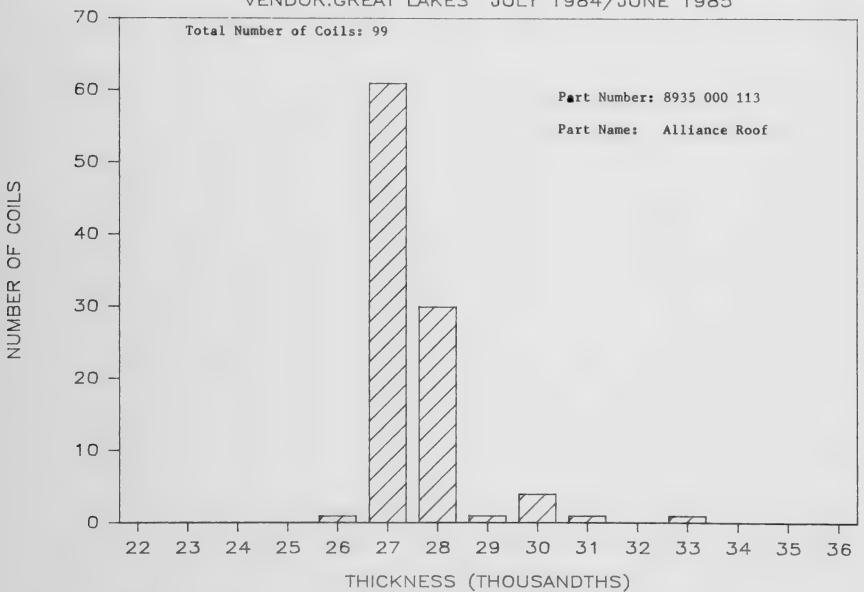


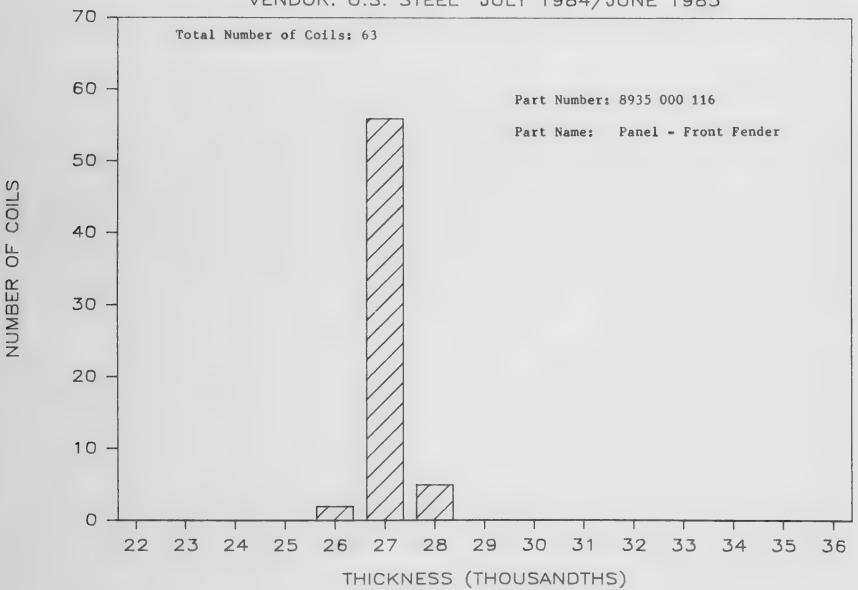


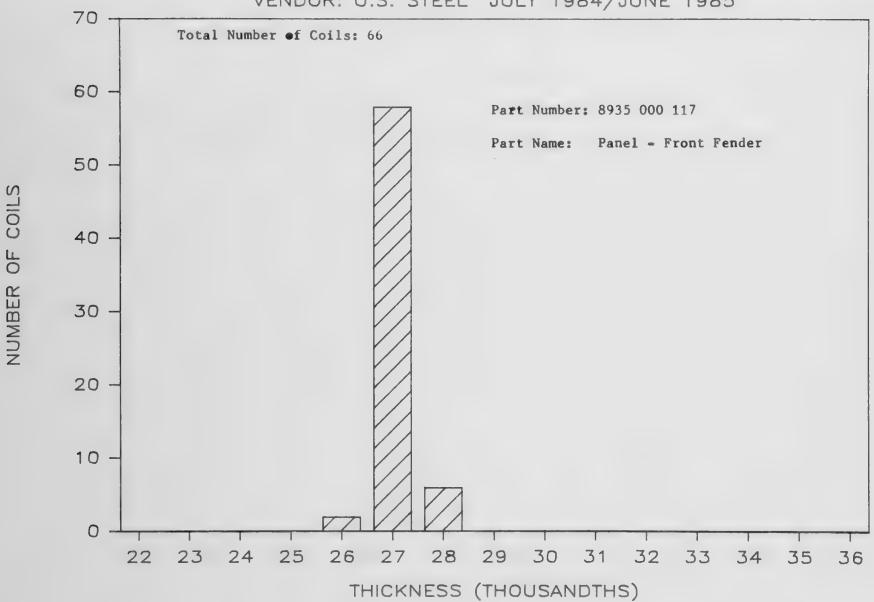


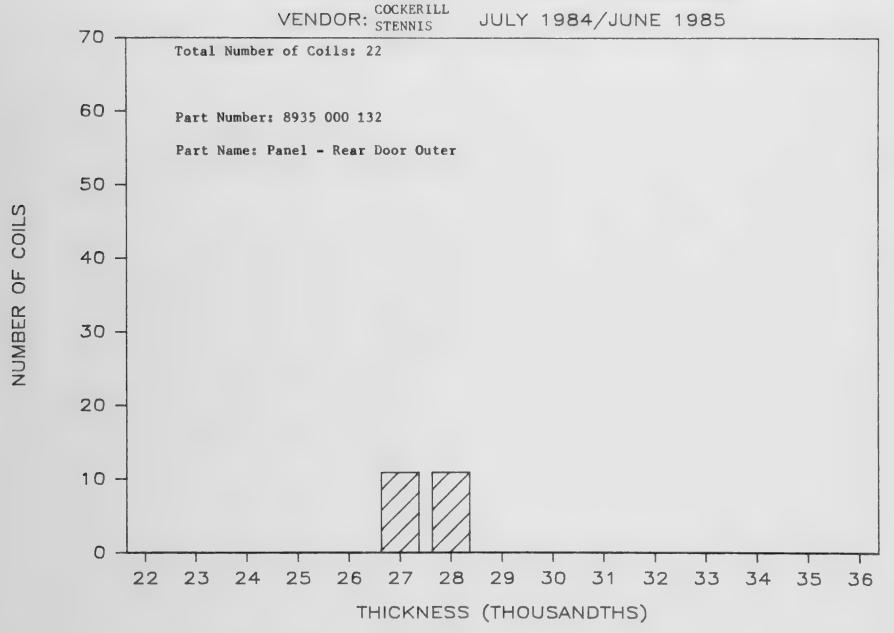


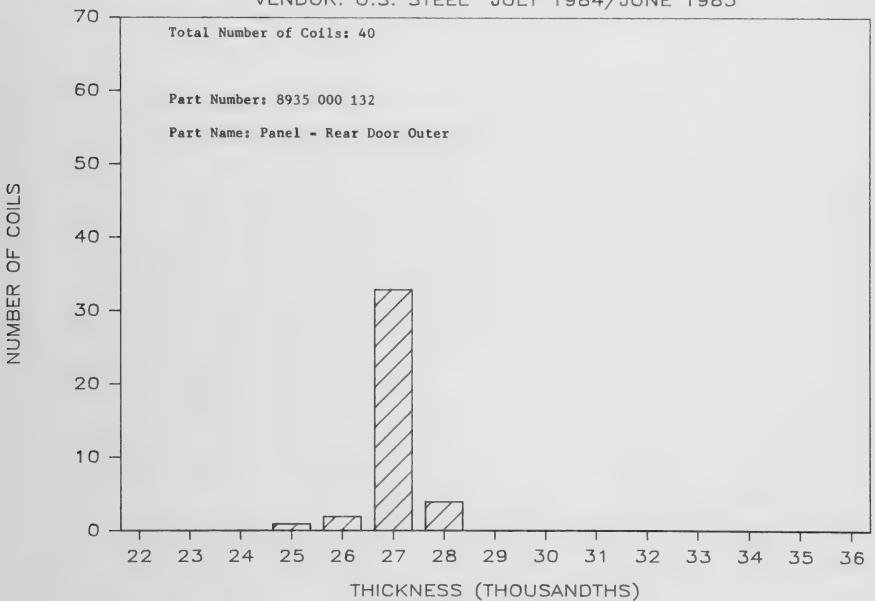
VENDOR: GREAT LAKES JULY 1984/JUNE 1985

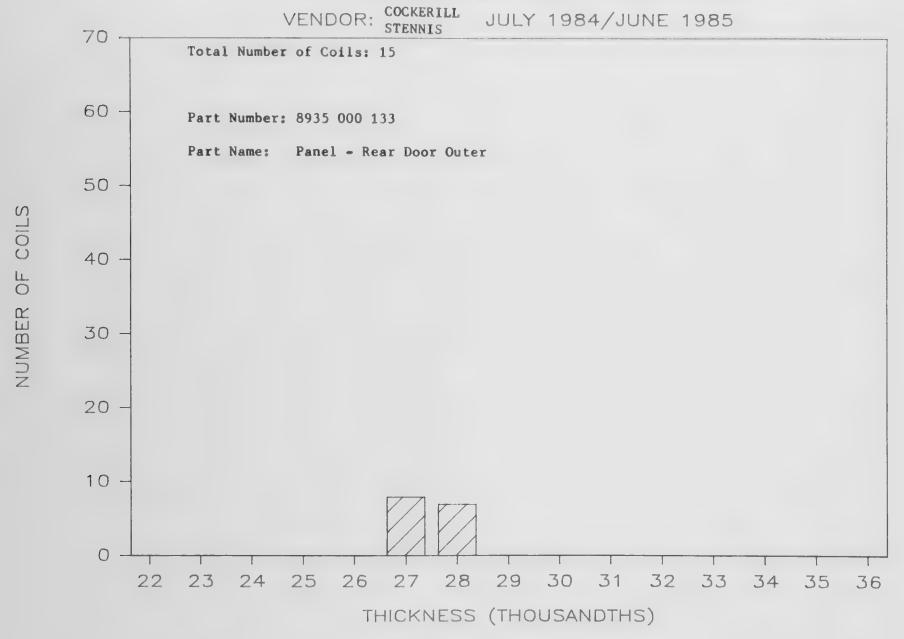


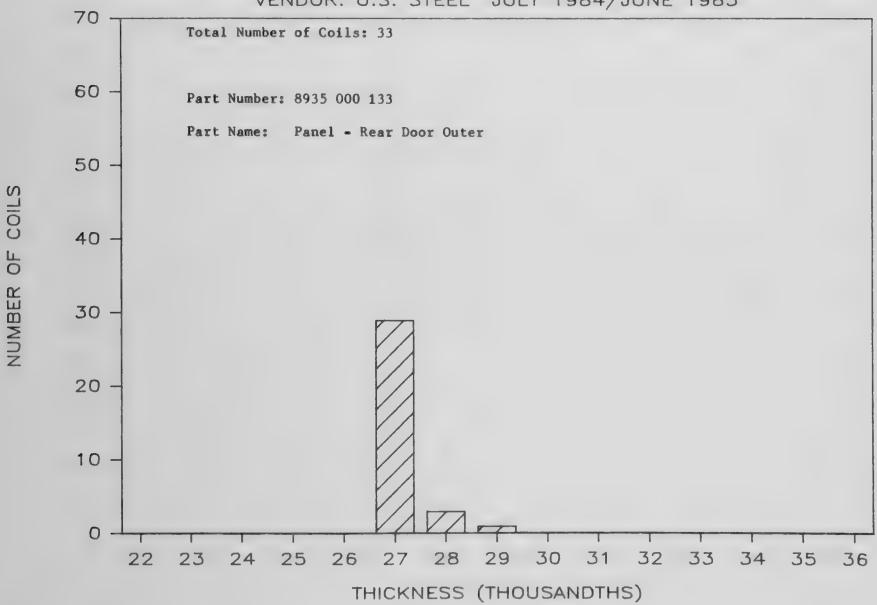


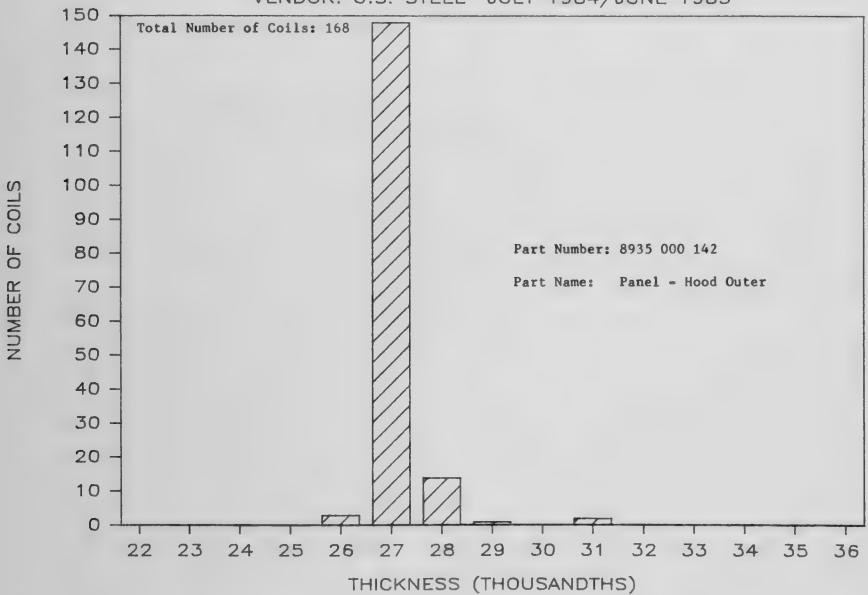


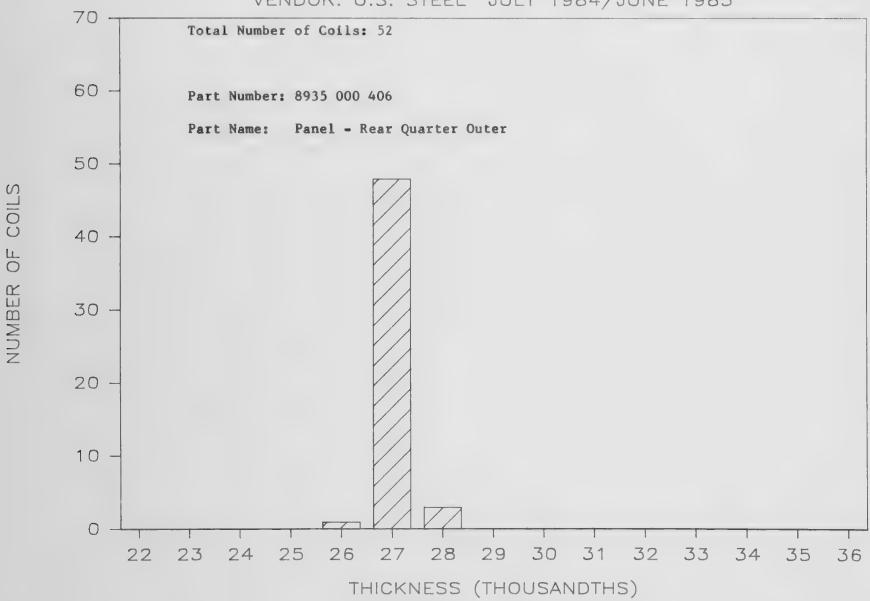


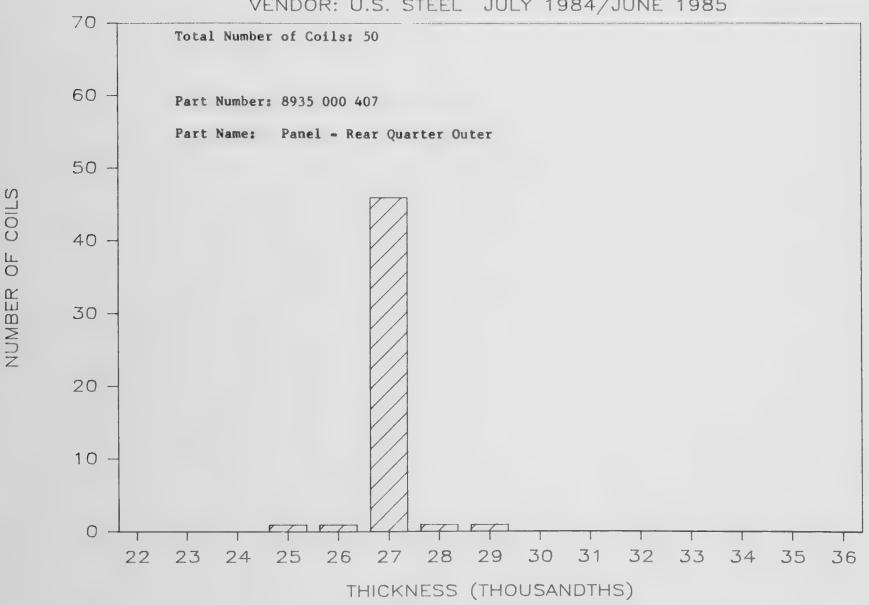


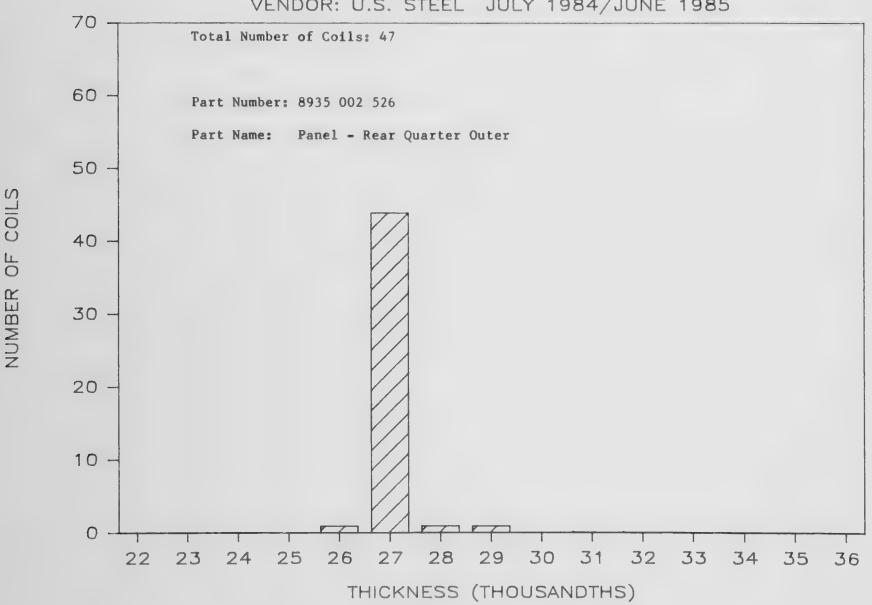


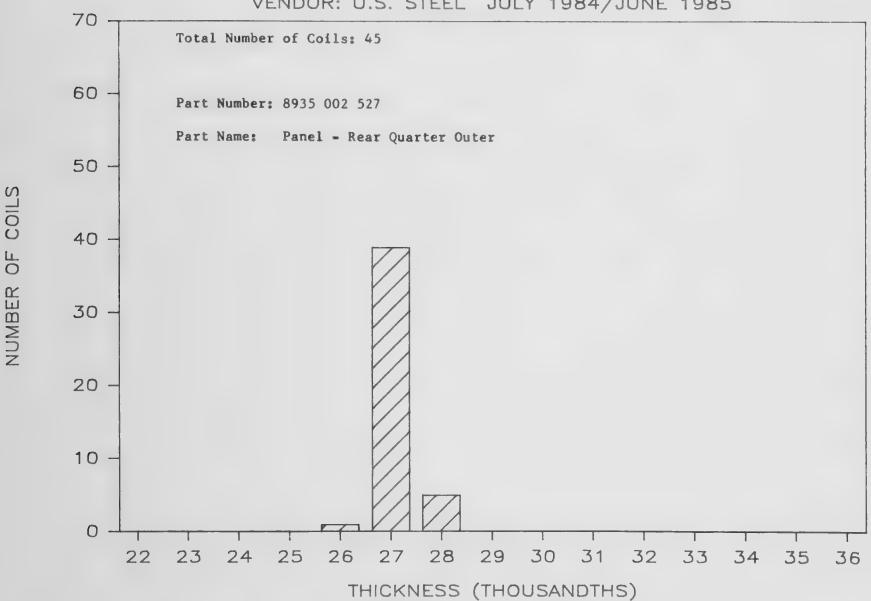




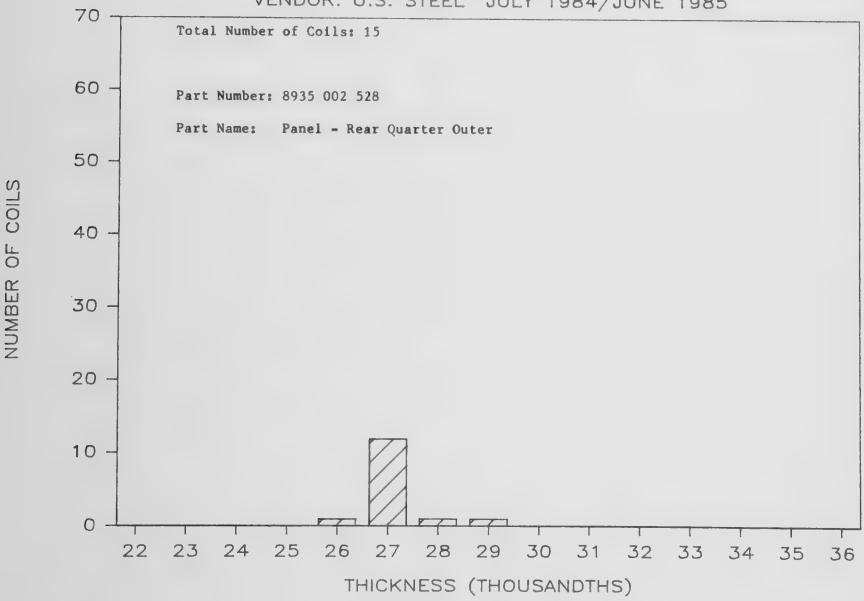


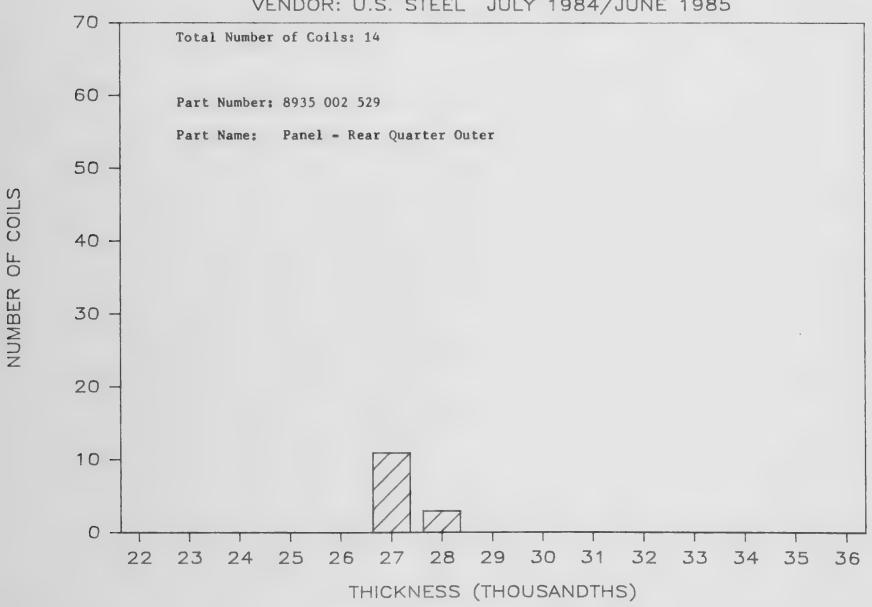






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VENDOR: GREAT LAKES JULY 1984/JUNE 1985 70 -Total Number of Coils: 63 60 -Part Number: 8935 002 587 **Encore Roof** Part Name: 50 -40 30 -20 -10 -

30

31

32

33

35

36

34

29

THICKNESS (THOUSANDTHS)

NUMBER OF COILS

22

23

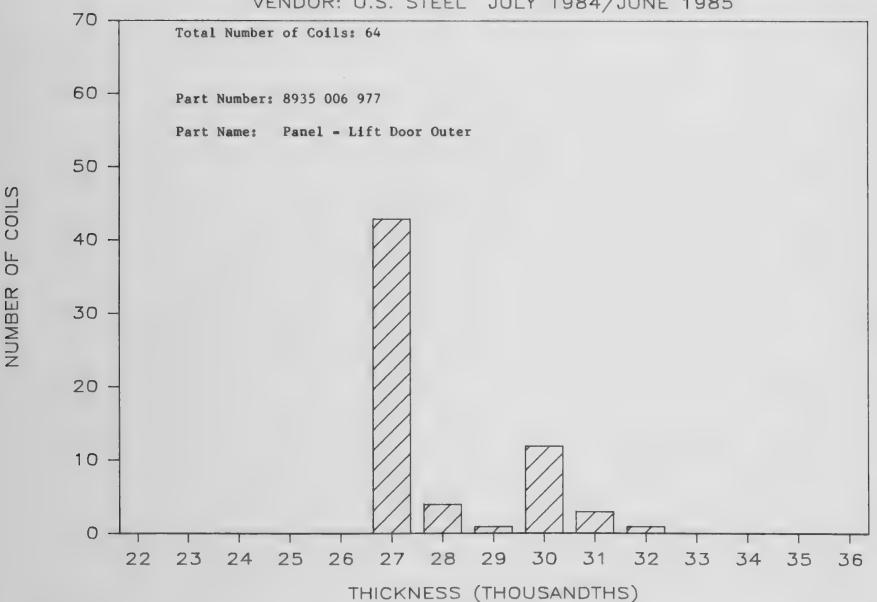
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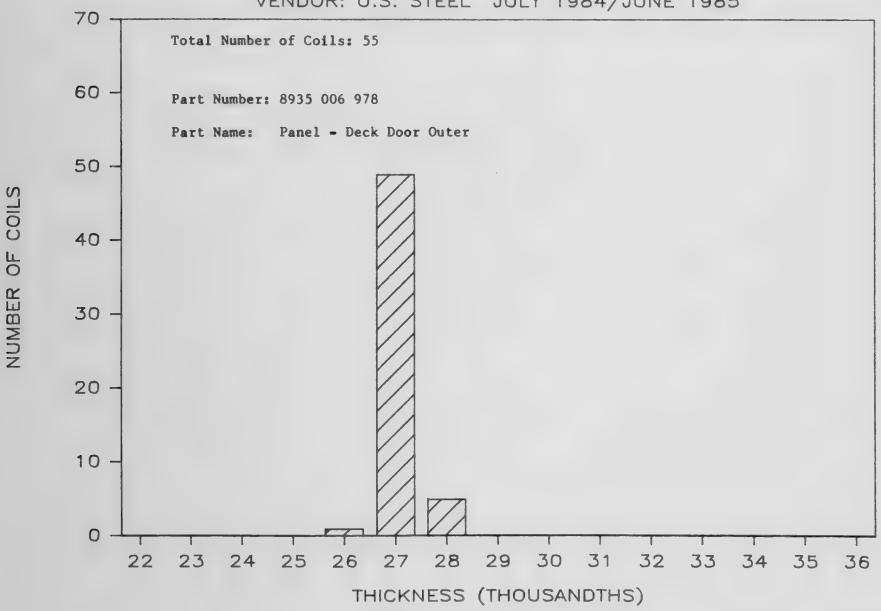
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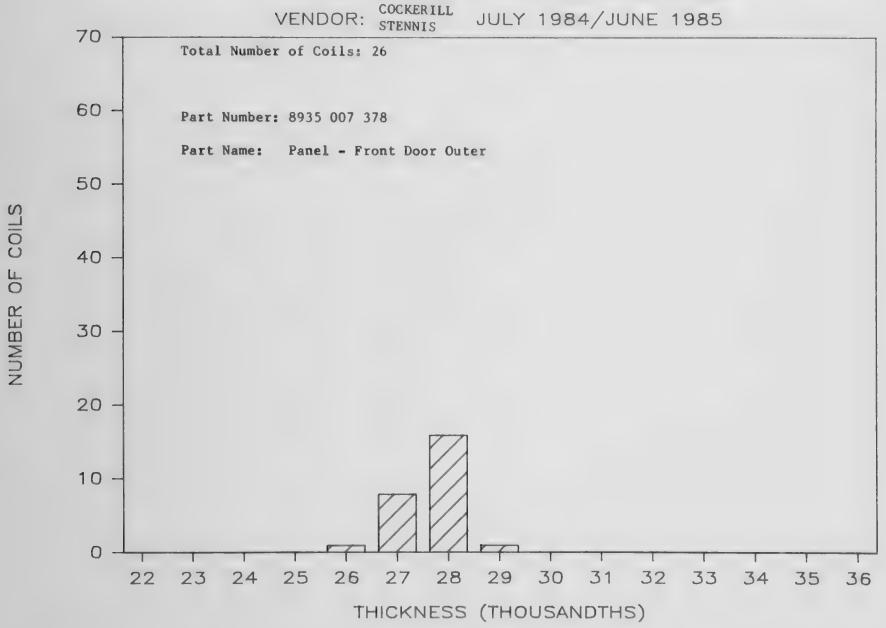
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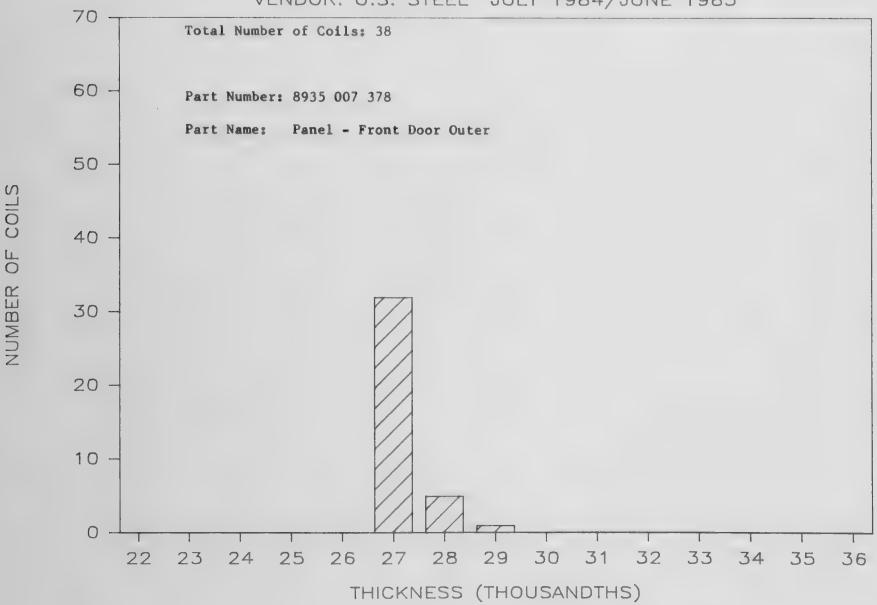
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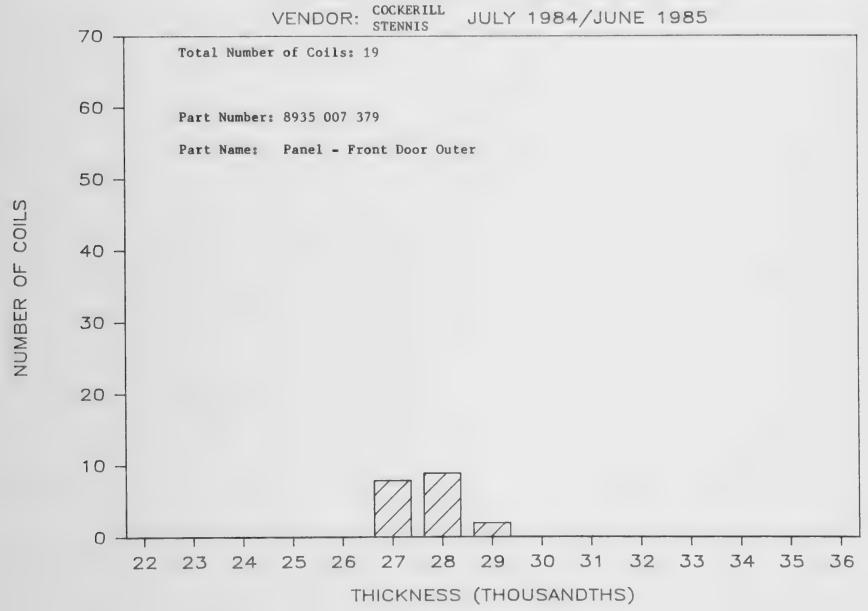
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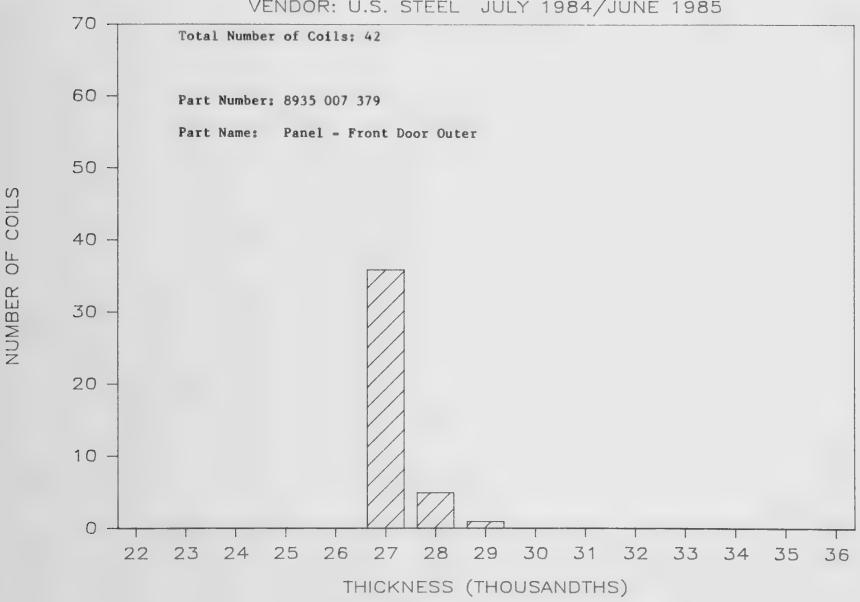


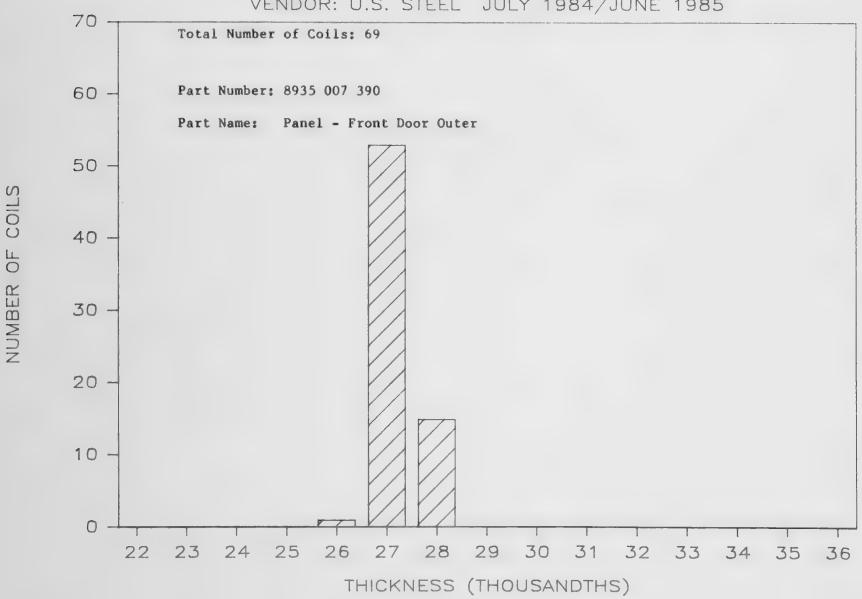


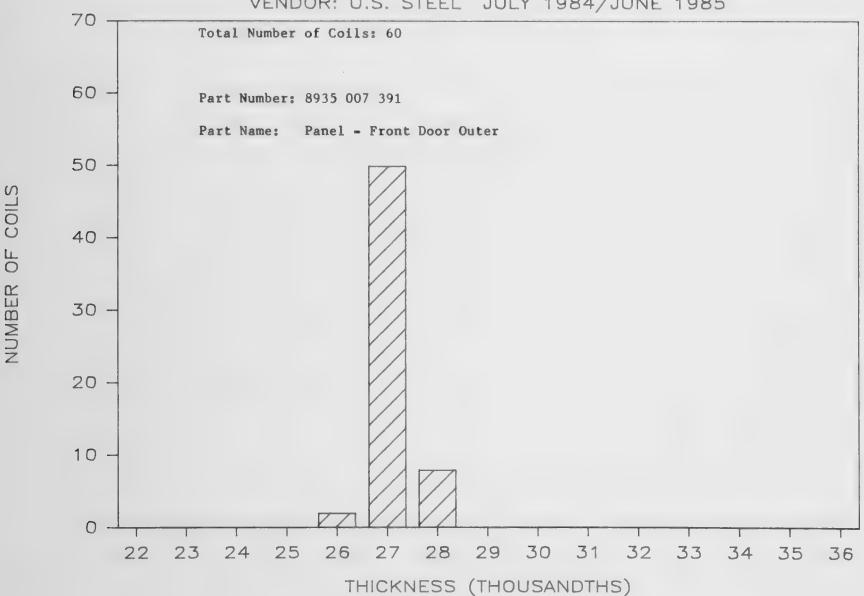


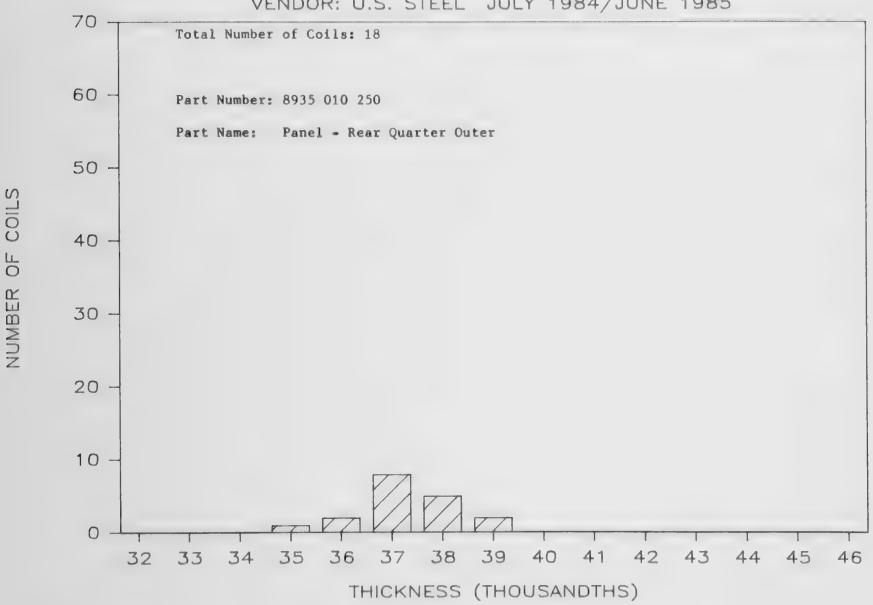


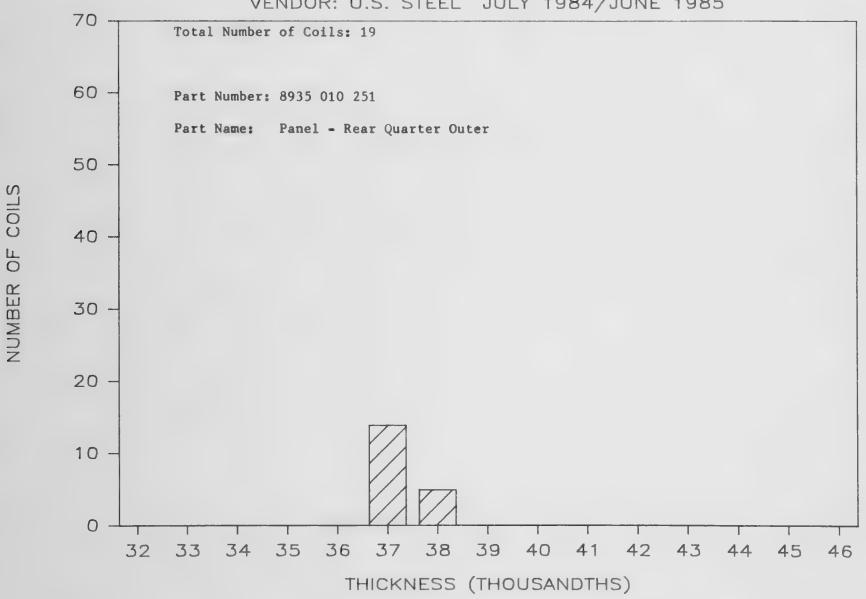




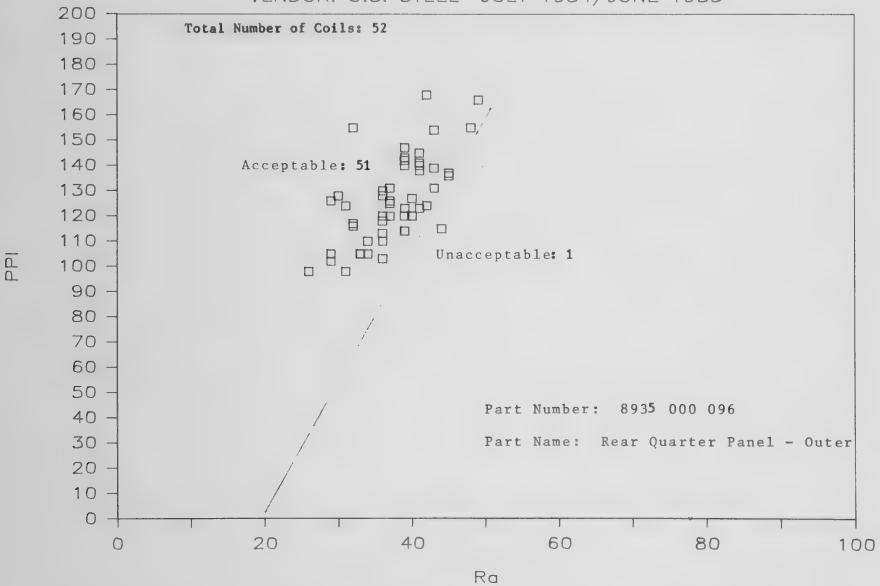


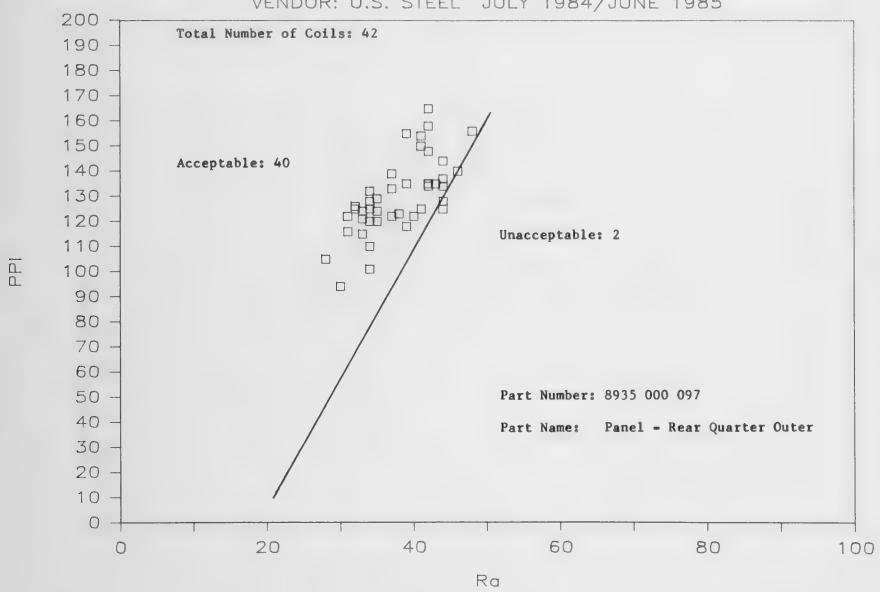




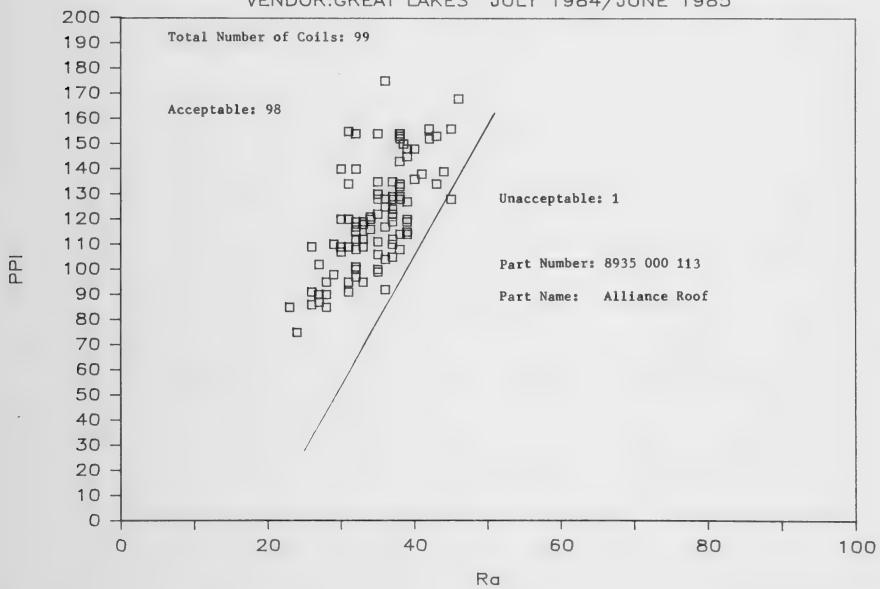


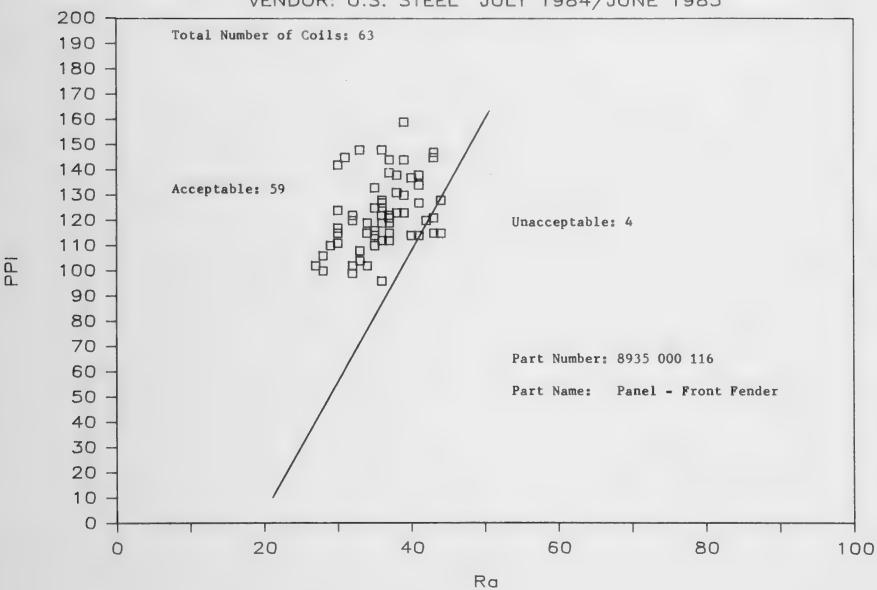


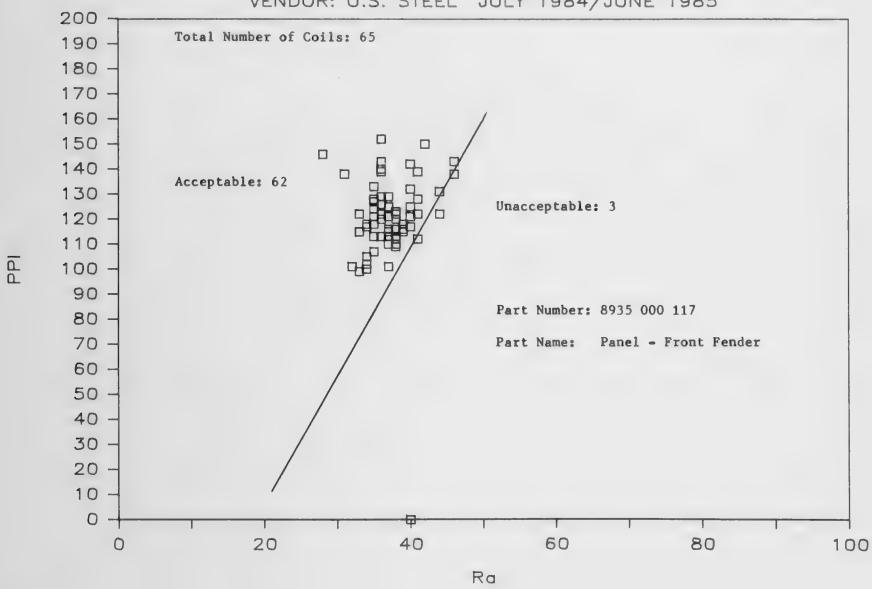


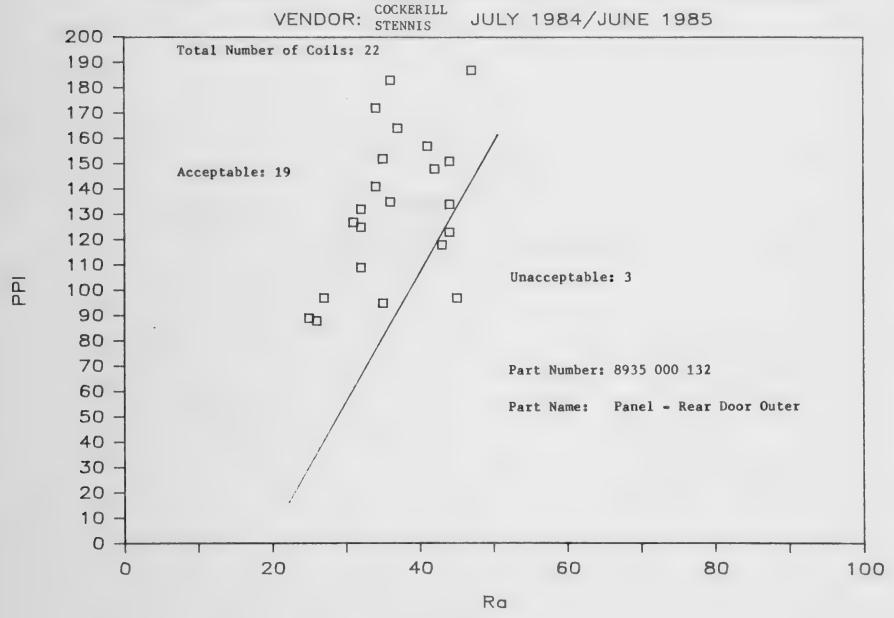


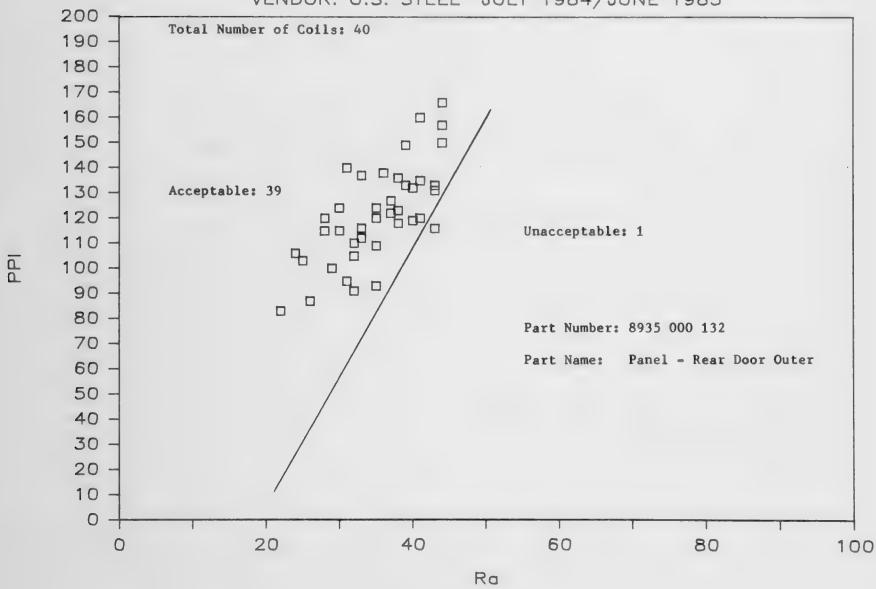
VENDOR: GREAT LAKES JULY 1984/JUNE 1985

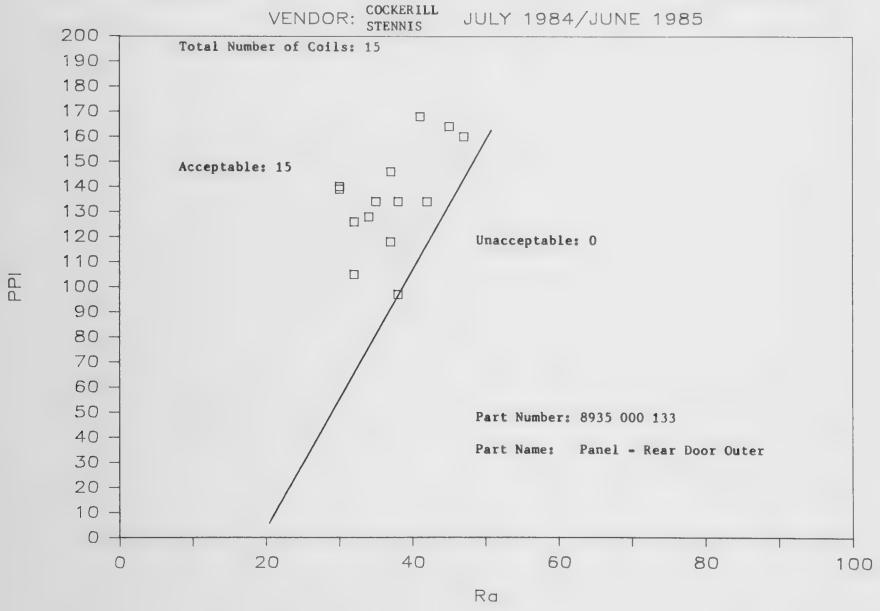


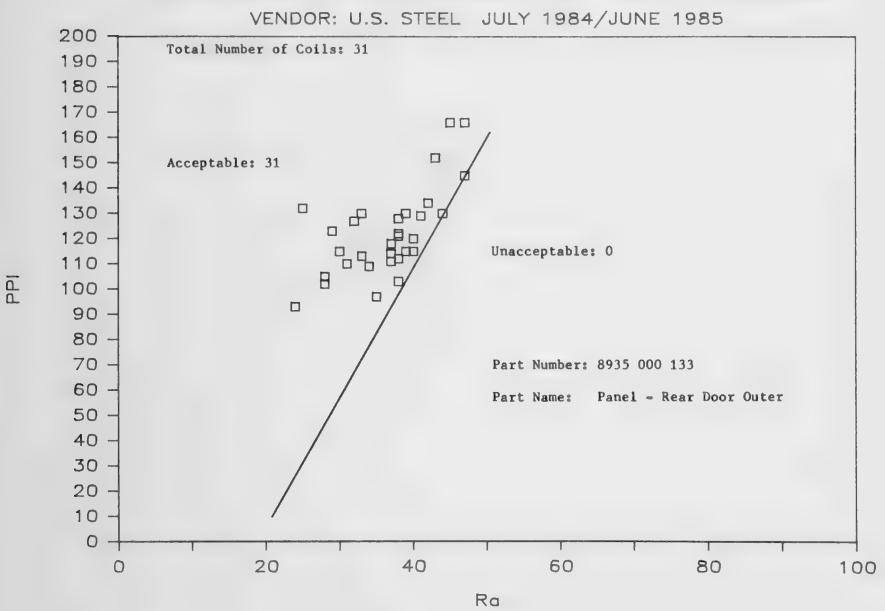


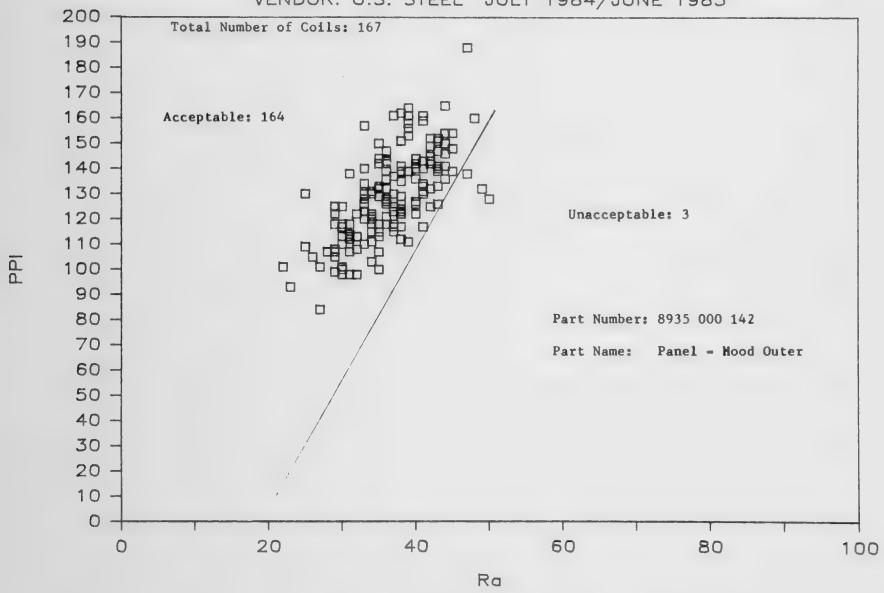


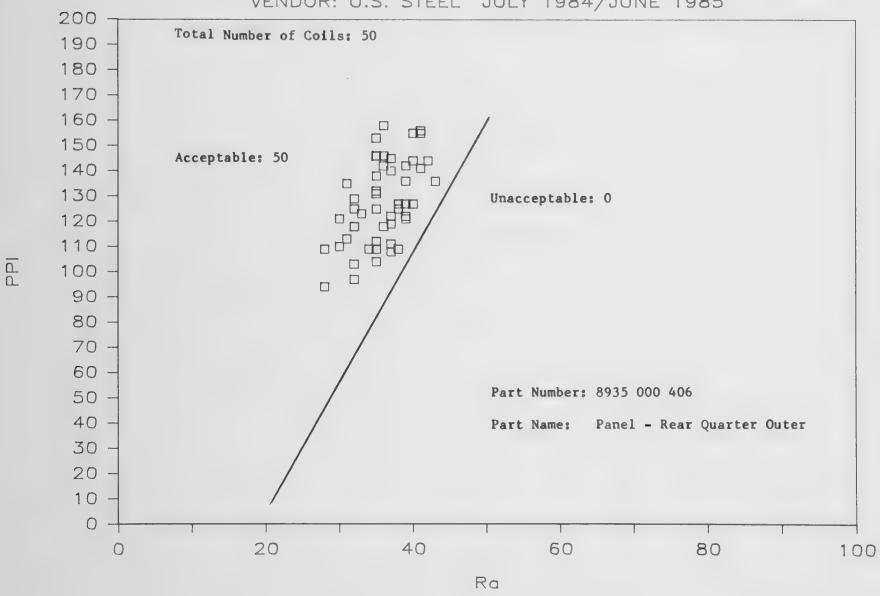


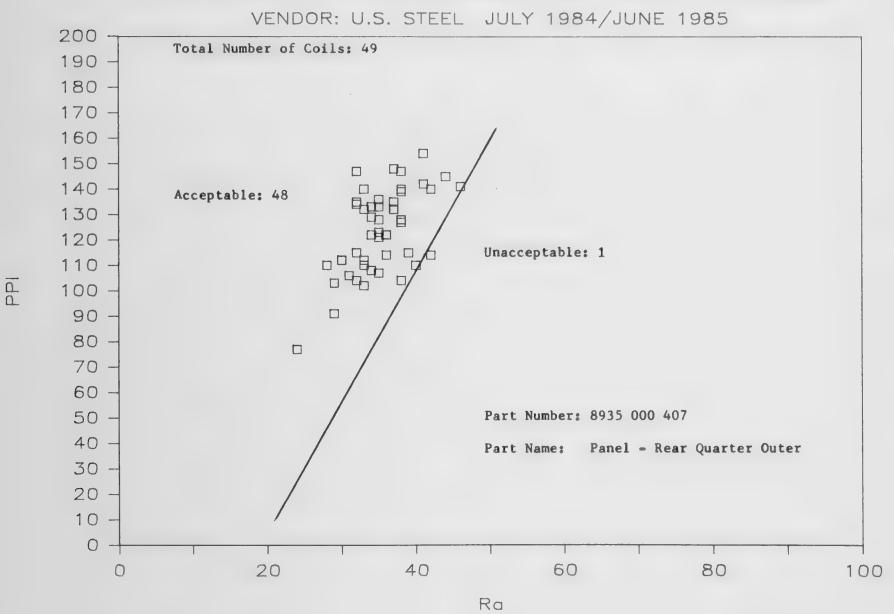


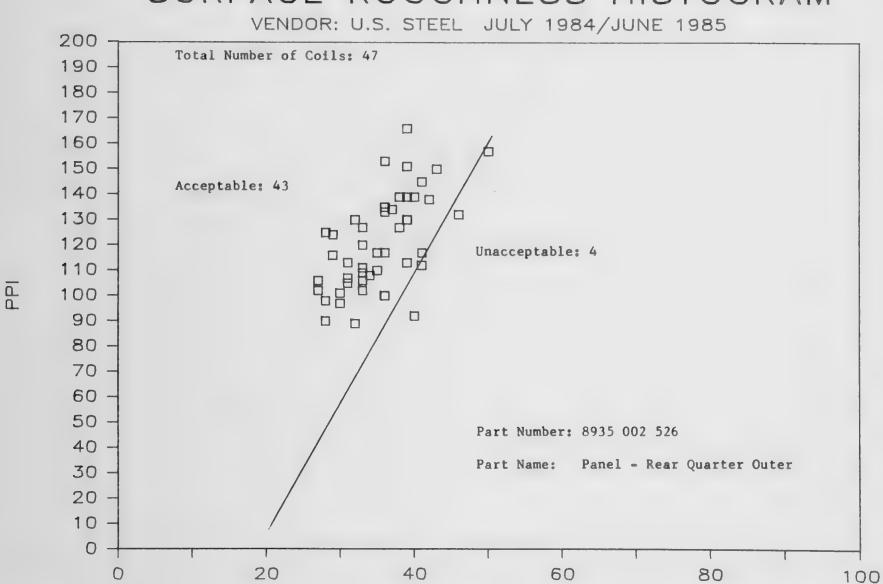




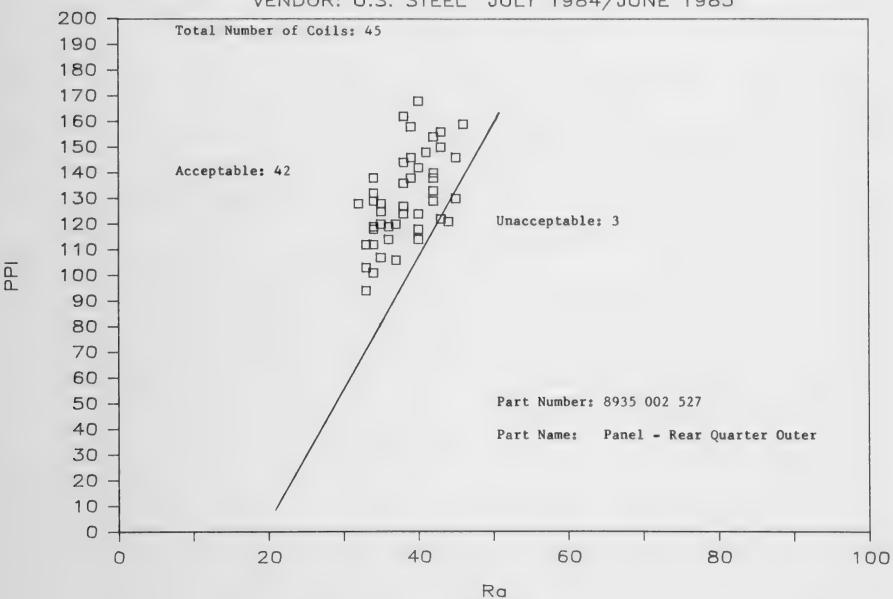


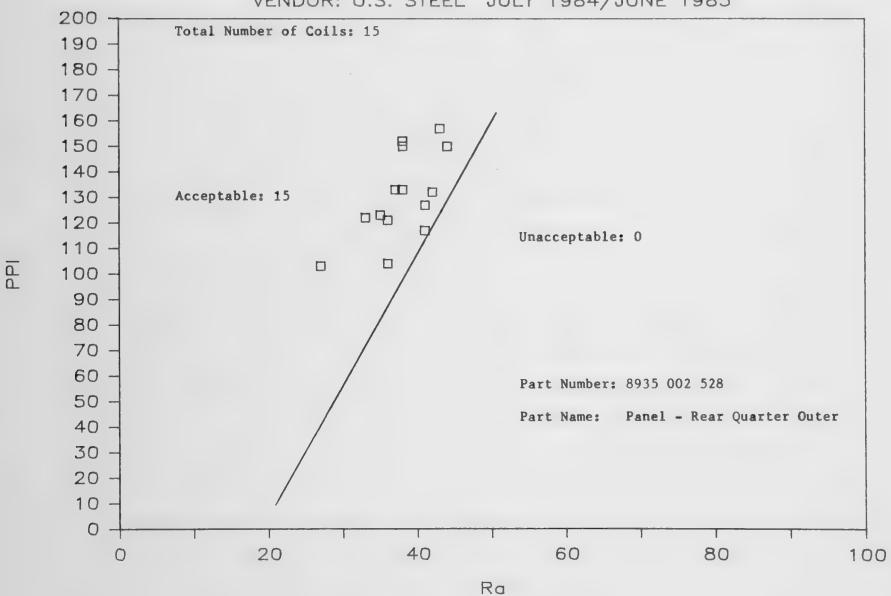


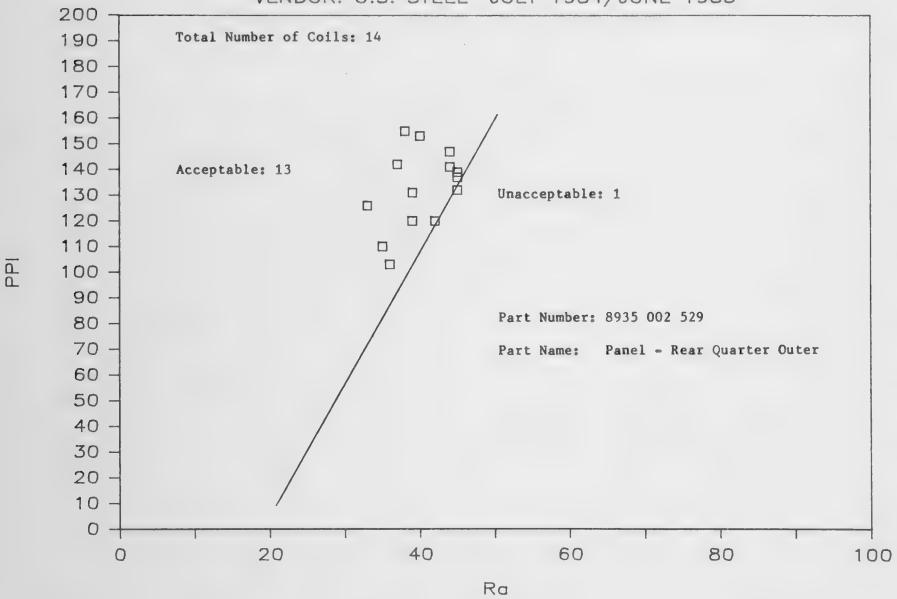


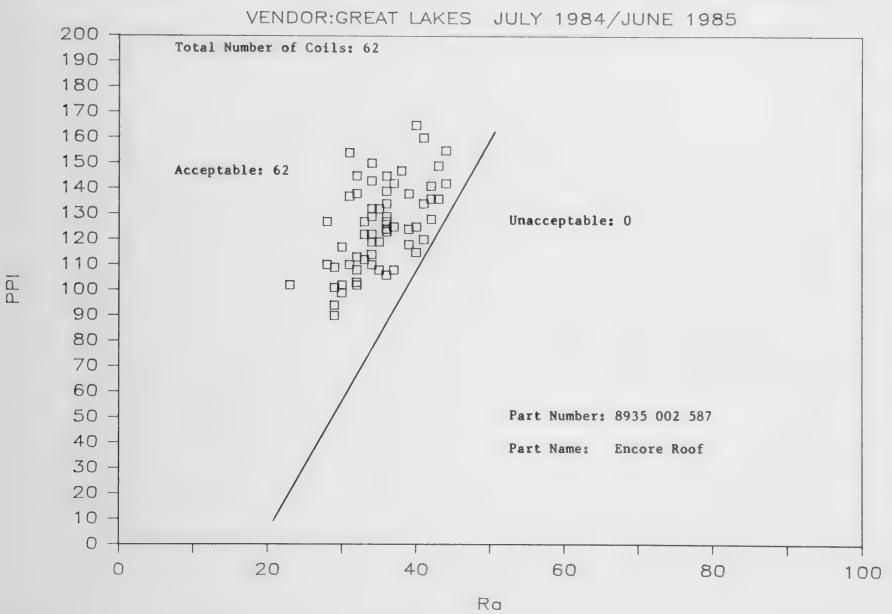


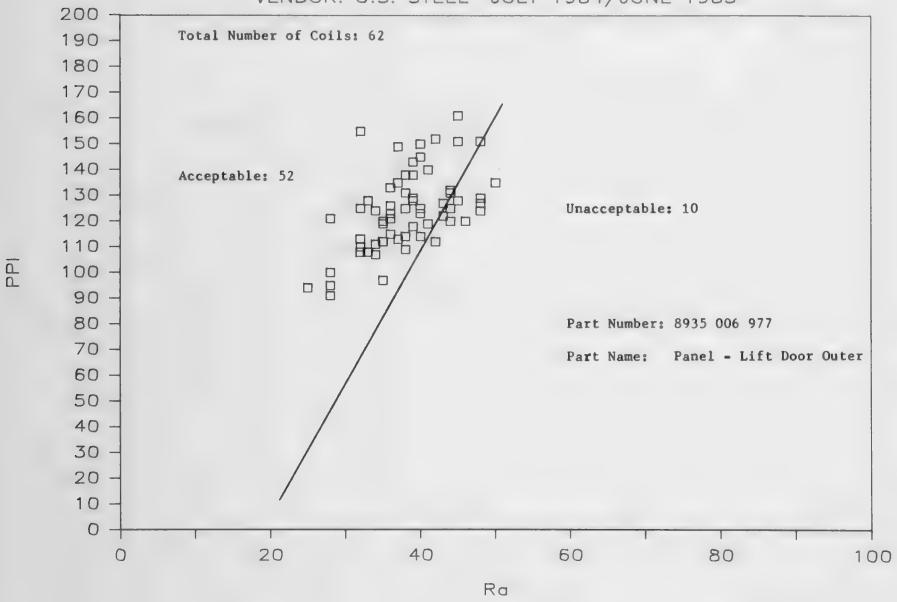
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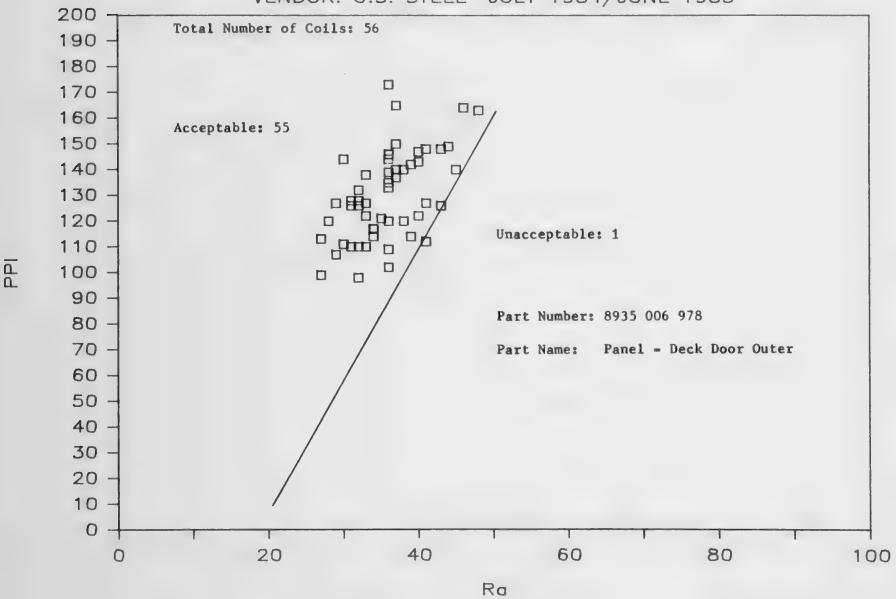


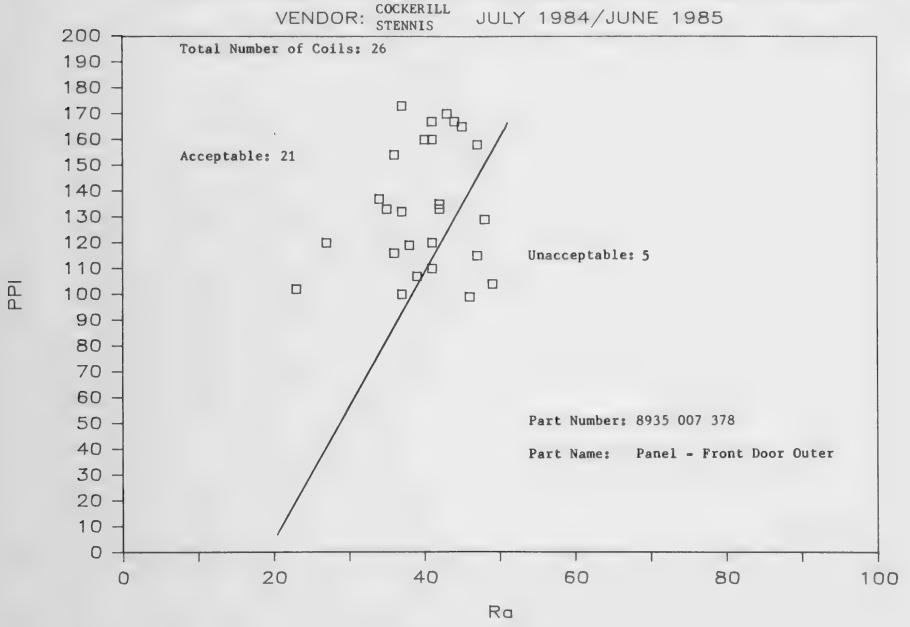






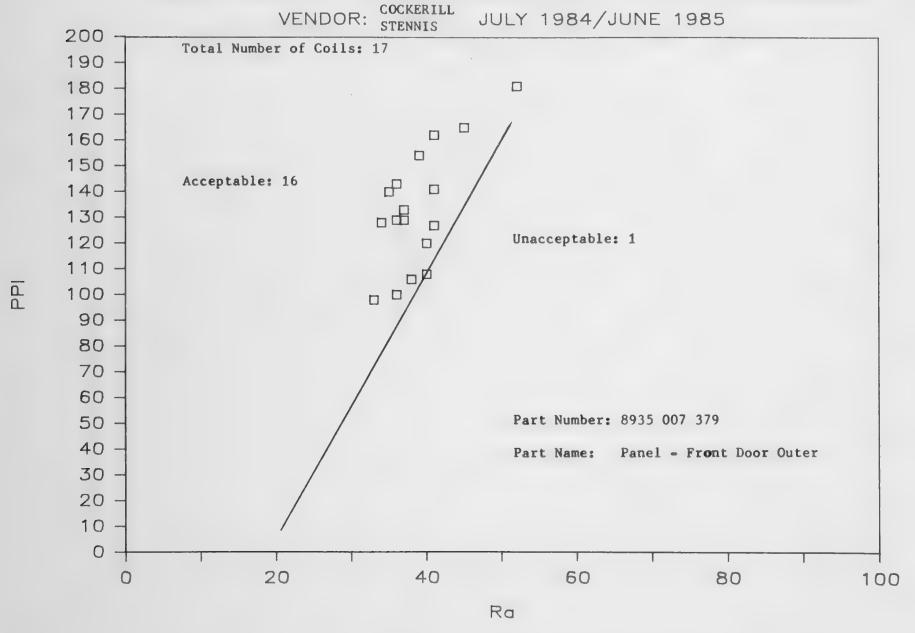
VENDOR: U.S. STEEL JULY 1984/JUNE 1985

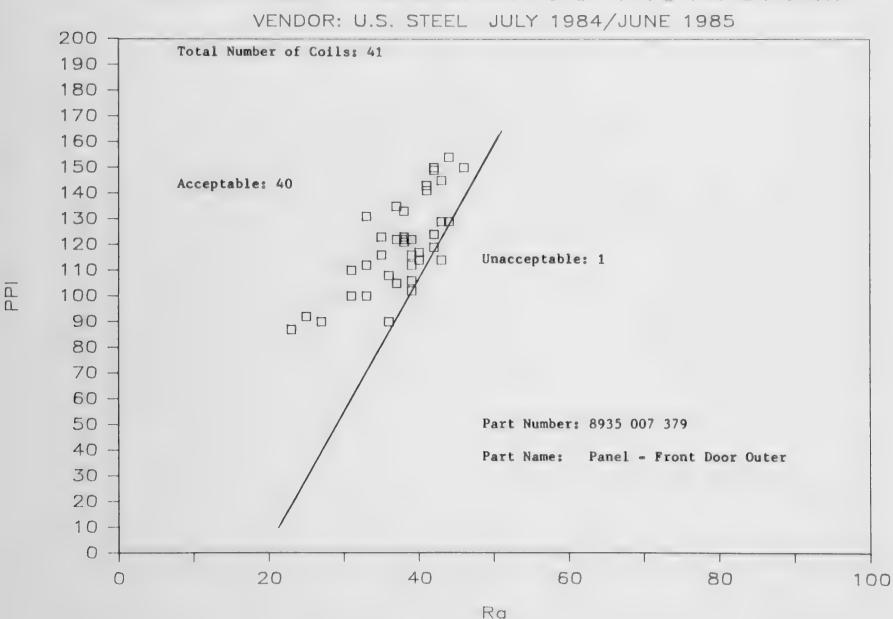




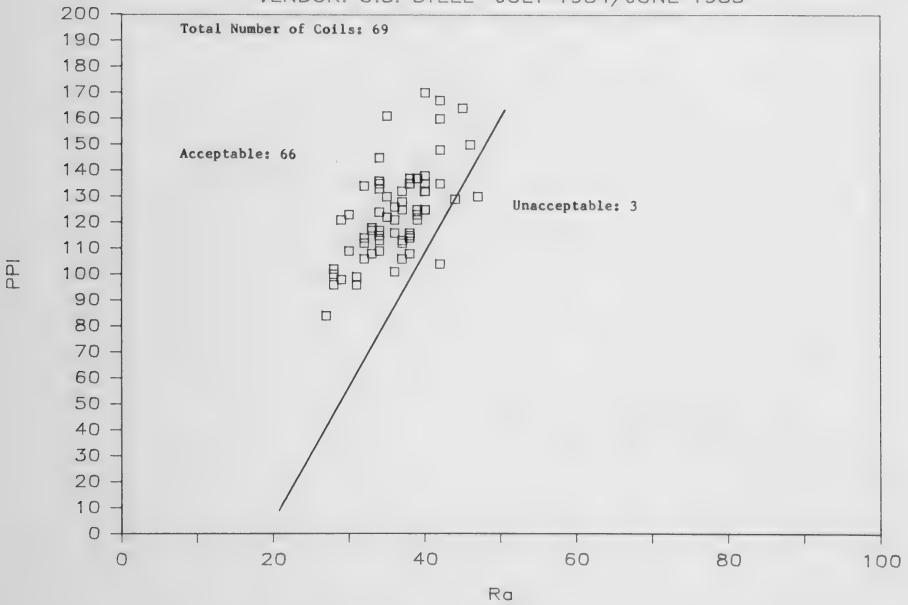
VENDOR: U.S. STEEL JULY 1984/JUNE 1985 200 Total Number Of Coils: 37 190 -180 -170 -160 -150 -140 -P 目 Acceptable: 35 口 130 -120 -110 -Unacceptable: 2 100 -90 -80 -70 -60 -50 -Part Number: 8935 007 378 40 -Part Name: Panel - Front Door Outer 30 -20 -10 0 20 40 60 80 100

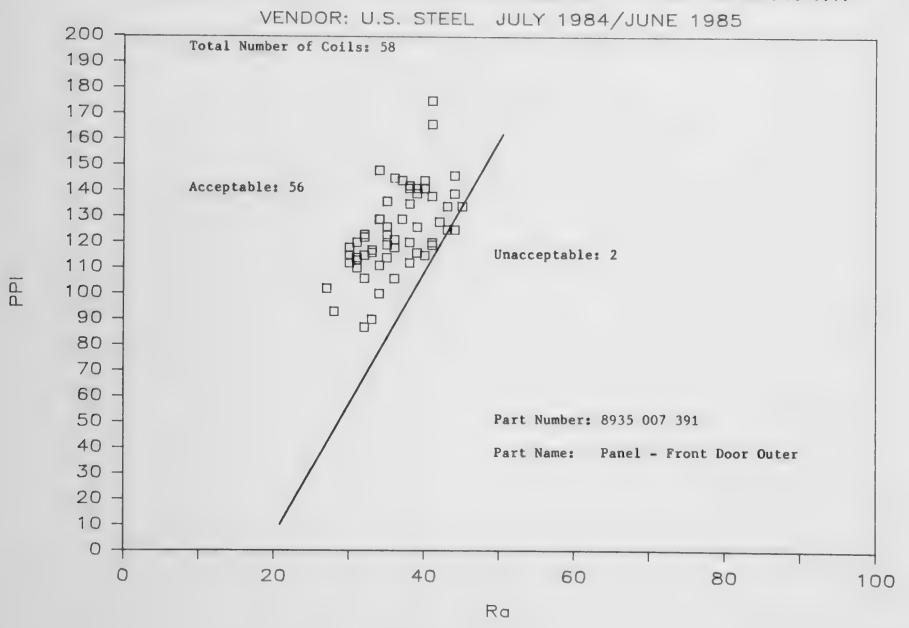
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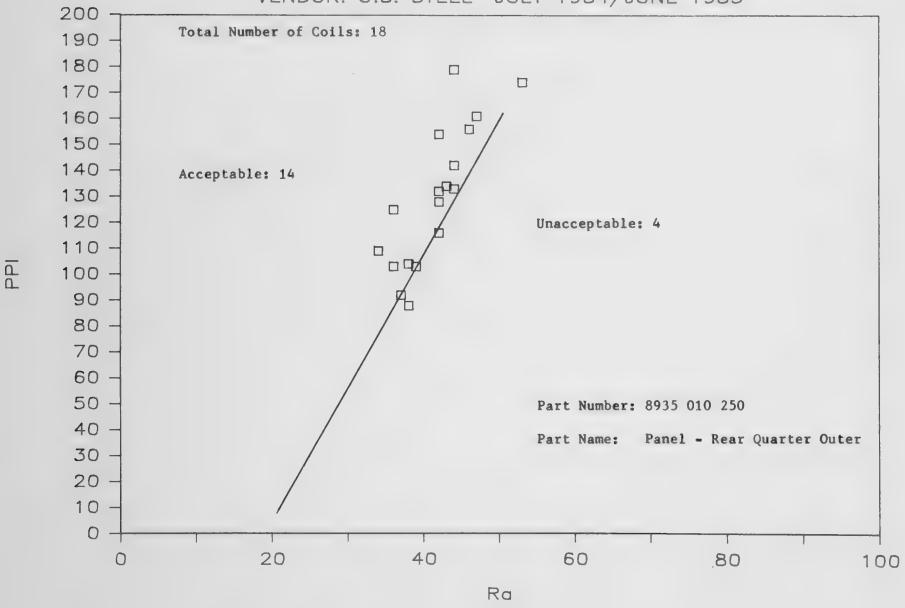


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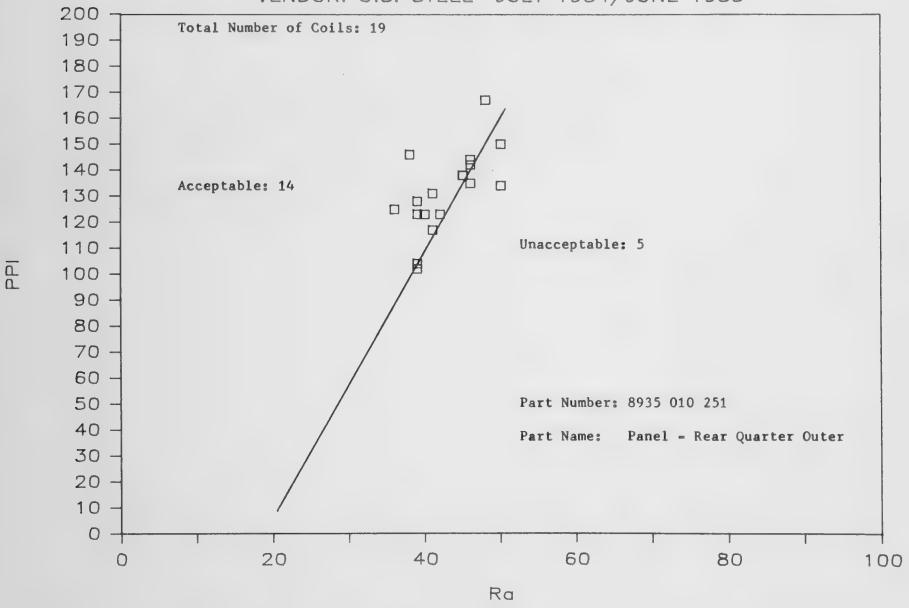




VENDOR: U.S. STEEL JULY 1984/JUNE 1985



VENDOR: U.S. STEEL JULY 1984/JUNE 1985





#### INDEX

#### ALLIANCE / ENCORE

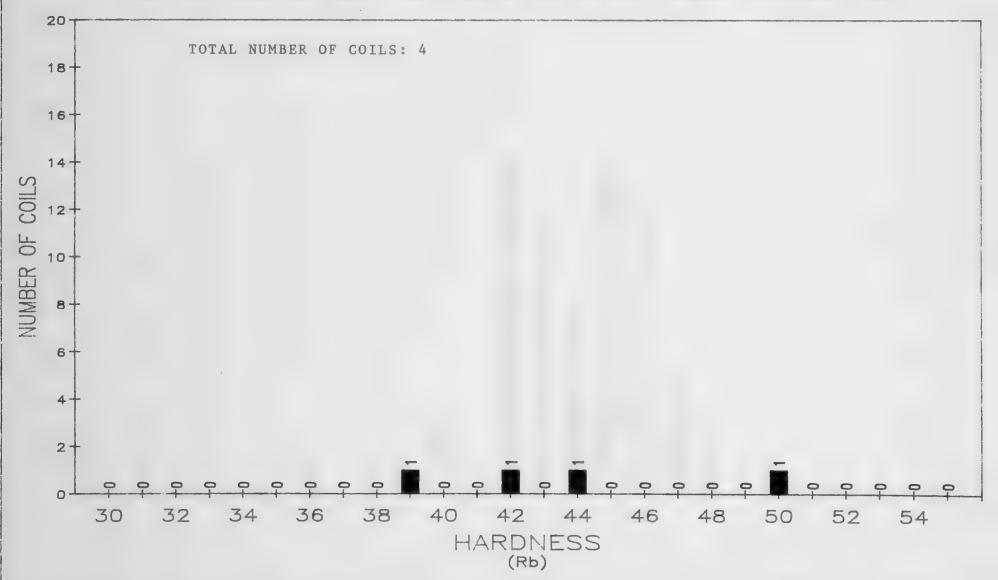
(HARDNESS - OLSEN - THICKNESS - SURFACE ROUGHNESS)

#### SECTION II

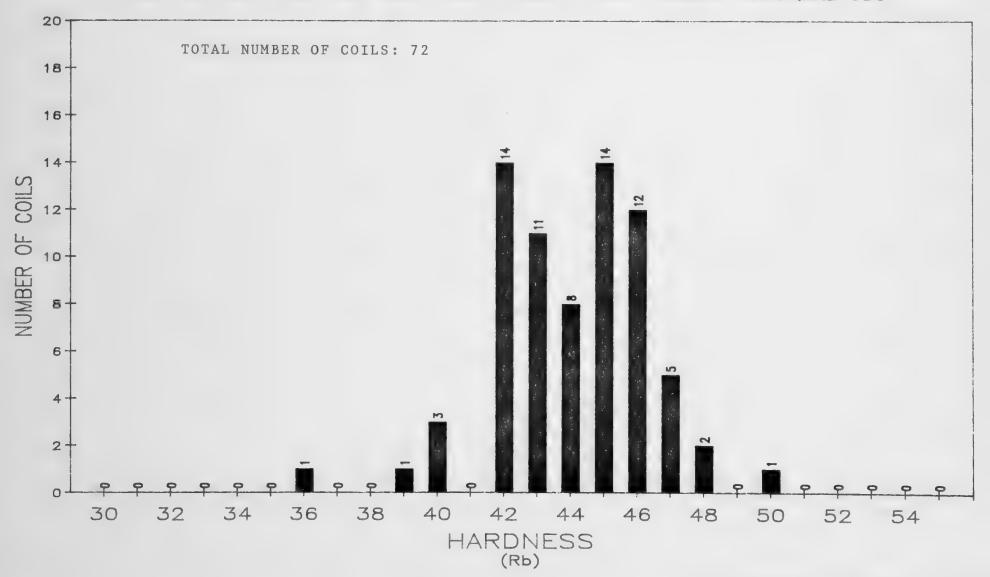
PART NUMBER	PART NAME	SUPPLIER(S)
8935 000 092	Panel - Bodyside Outer	Nippon U. S. Steel
8935 000 093	Panel - Bodyside Outer	Nippon U. S. Steel
8935 000 106	Panel - Rr. Wheelhouse Outer	Nippon Steel & Wire
8935 000 107	Panel - Rr. Wheelhouse Outer	Nippon Steel & Wire
8935 000 125	Panel - Frt. Door Inner Panel - Frt. Door Inner Panel - Frt. Door Inner	Nippon Nippon Nippon
8935 000 137	Panel - Rr. Door Inner Panel - Rr. Door Inner Panel - Rr. Door Inner	Nippon Nippon Nippon
8935 000 401	Panel - Frt. Door Inner Panel - Frt. Door Inner Panel - Frt. Door Inner	Nippon Nippon Nippon
8935 000 439	Panel - Rr. Floor Rear	LTV (J&L) U. S. Steel
8935 000 454 8935 000 455	Panel - Bodyside Outer Panel Bodyside Outer	U. S. Steel U. S. Steel
8935 009 918	Panel - Hood Inner	Century Kenwall MC Steel National Material



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 092 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG

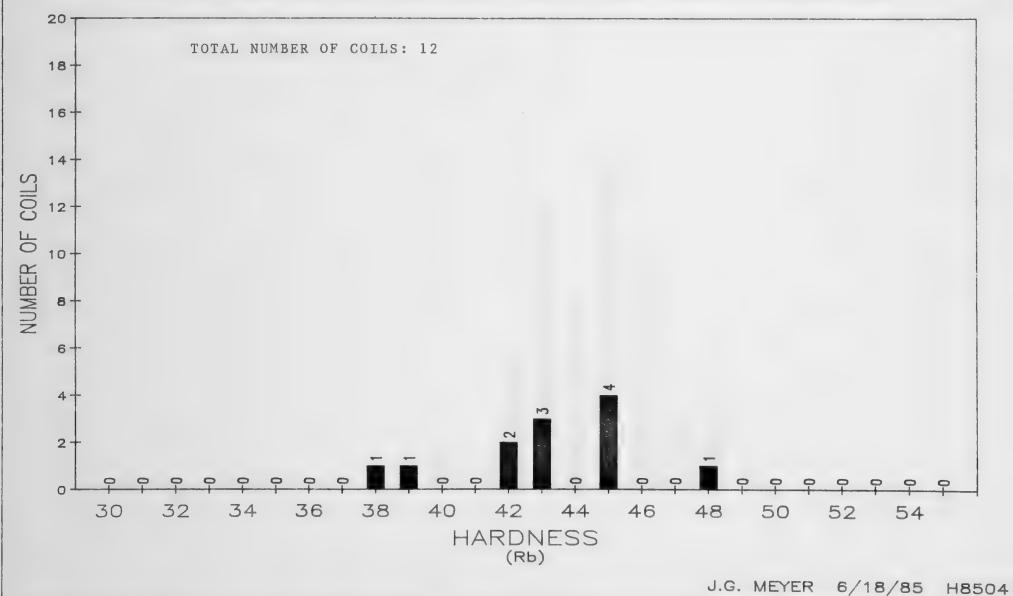


U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 092 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



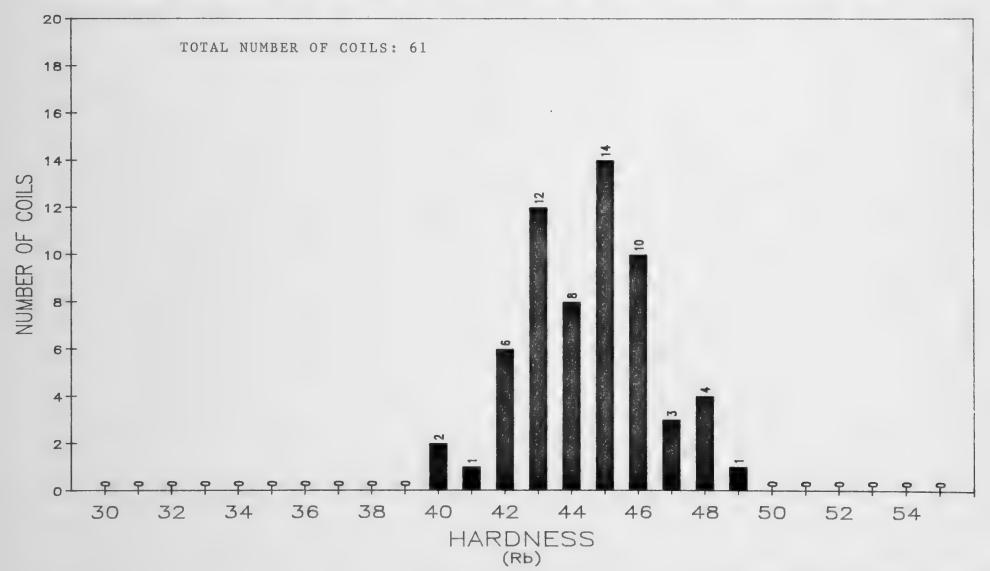
J.G. MEYER 6/18/85 H8501

NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



## ROCKWELL HARDNESS (Rb)

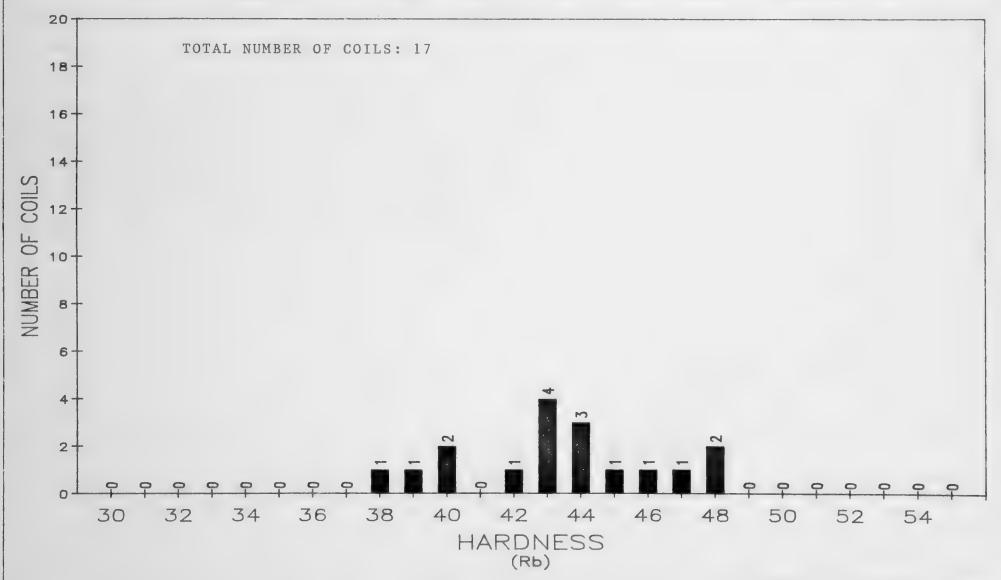
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



J.G. MEYER 6/18/85

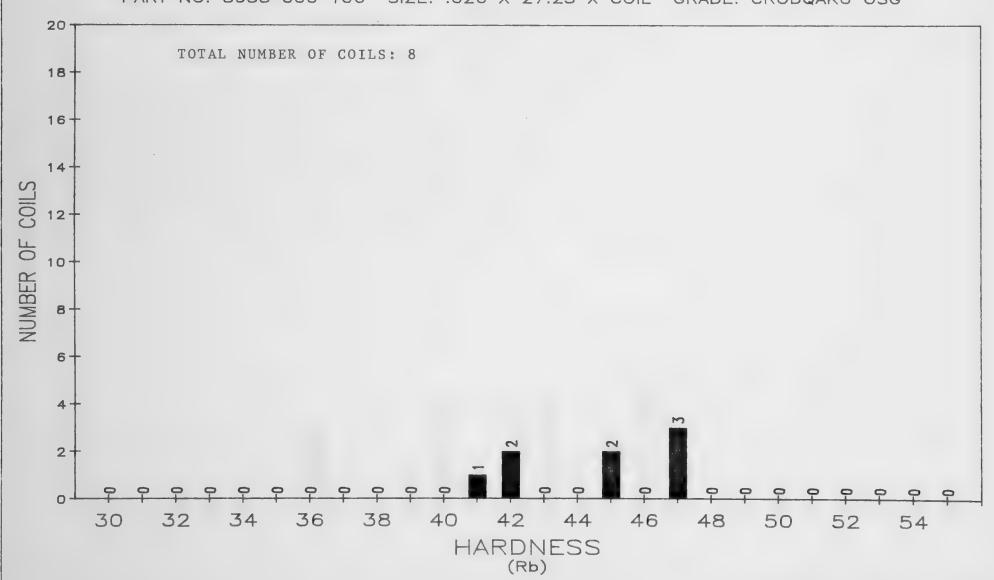
# REAR WHEELHOUSE OUTER HISTOGRAM ROCKWELL HARDNESS (Rb)

NIPPON STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG



# REAR WHEELHOUSE OUTER HISTOGRAM ROCKWELL HARDNESS (Rb)

STEEL & WIRE JULY 1984 THRU JUNE 1985
PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG

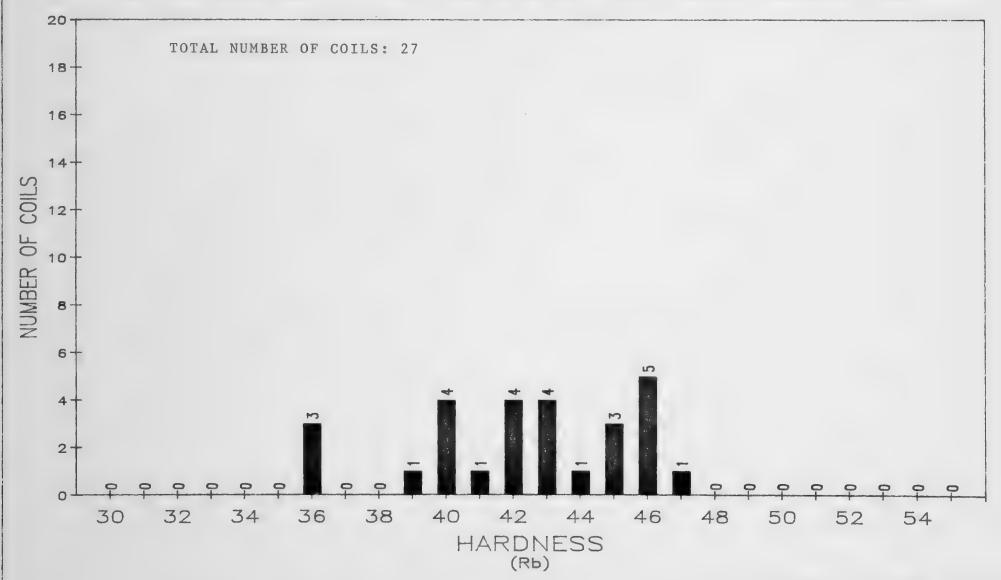


J.G. MEYER

6/18/85 H8506

# REAR WHEELHOUSE OUTER HISTOGRAM ROCKWELL HARDNESS (Rb)

NIPPON STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/18/85

## STOGRAM

1984 PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG

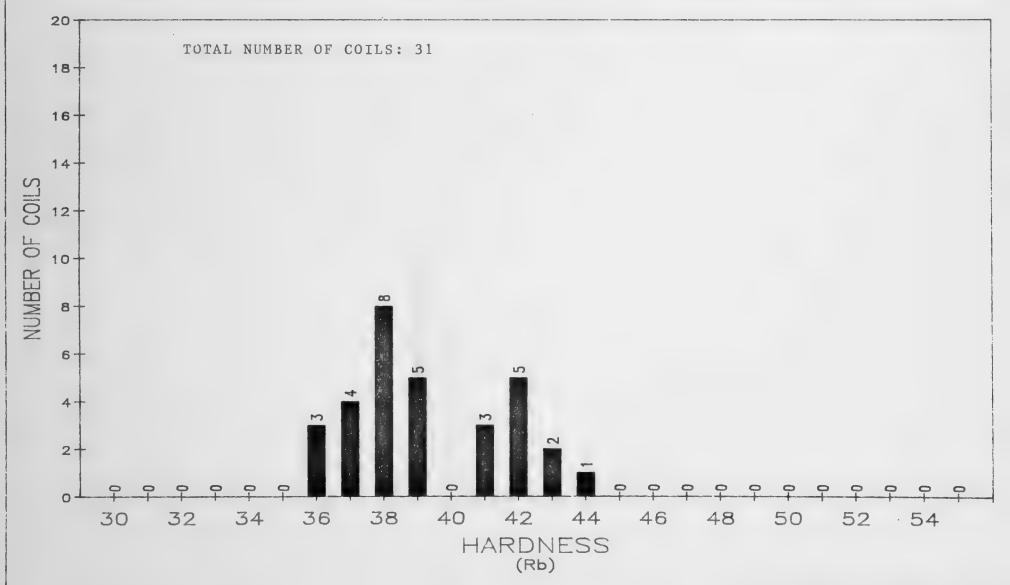


NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 124 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG

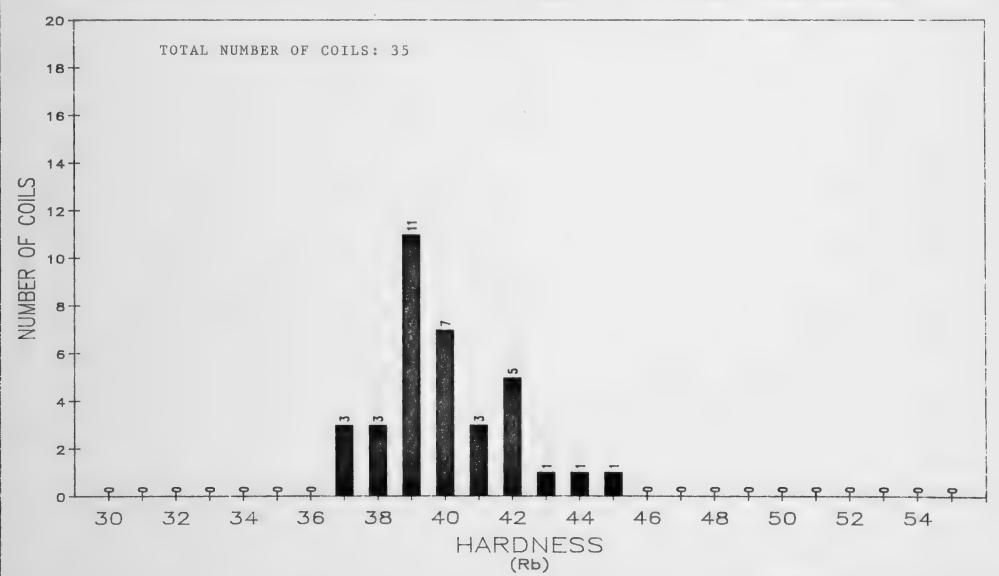


J.G. MEYER 6/16/85

NIPPON STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 000 125 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG

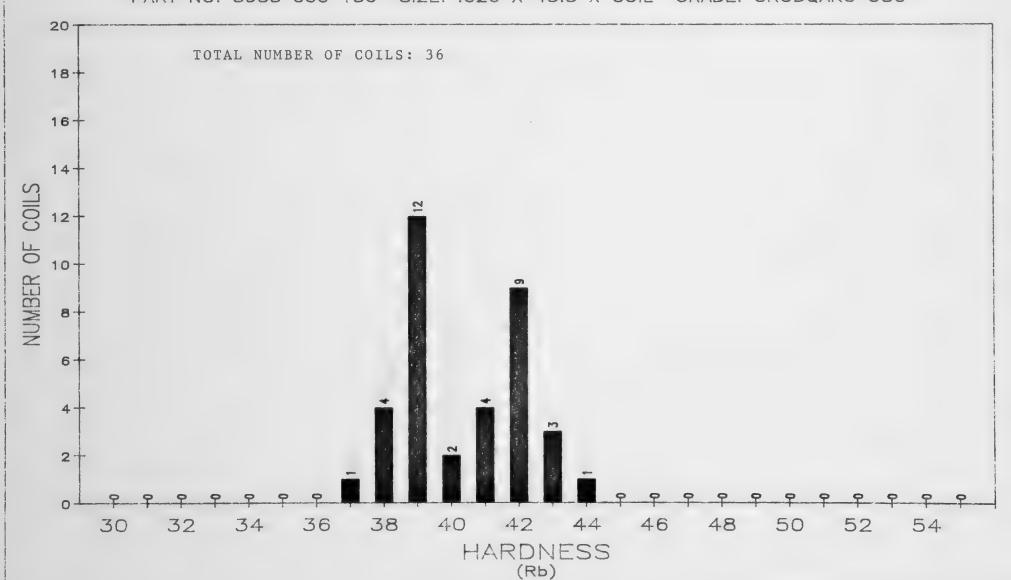


NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 124-5 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU GALV.

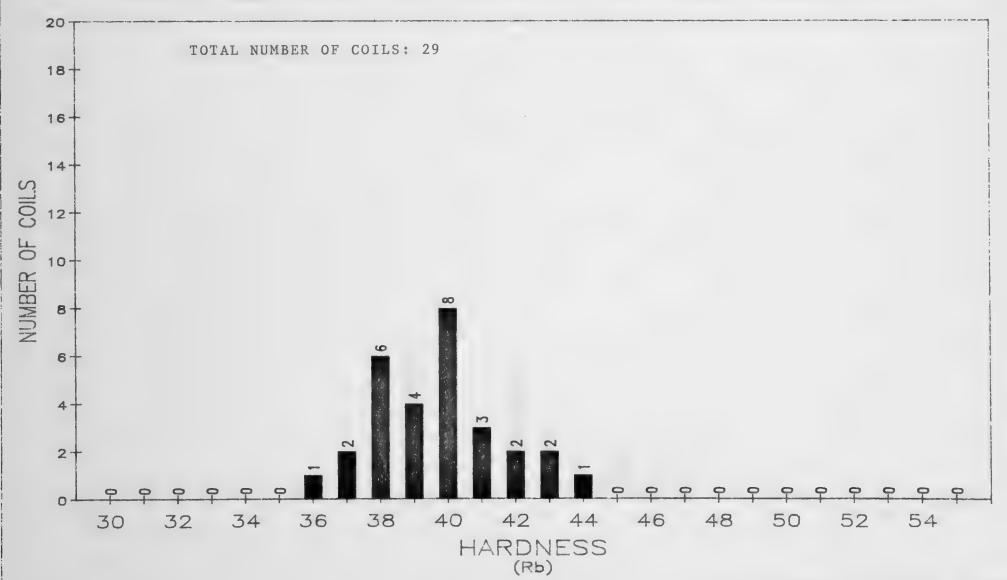


J.G. MEYER 6/18/85

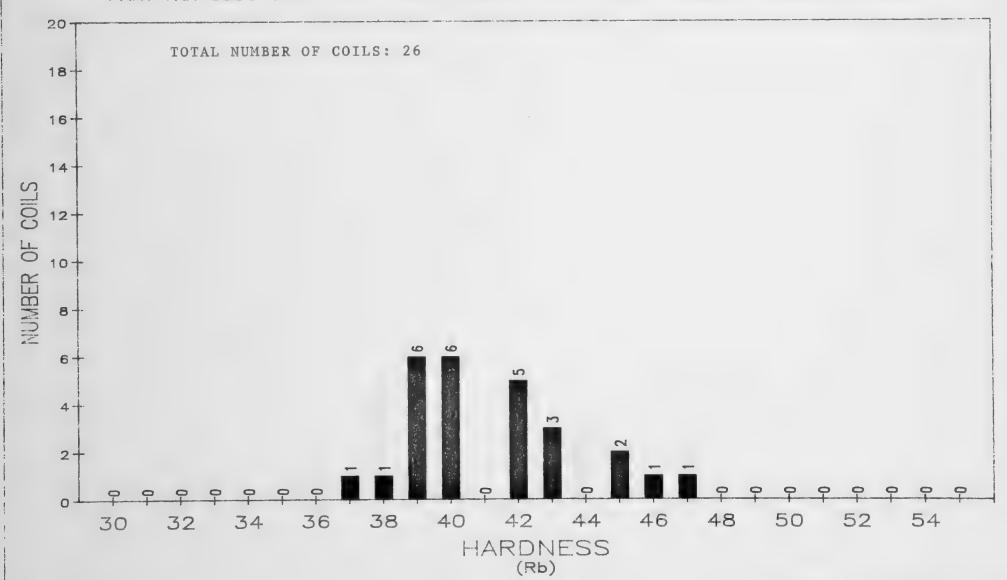
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 136 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 137 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU OSG

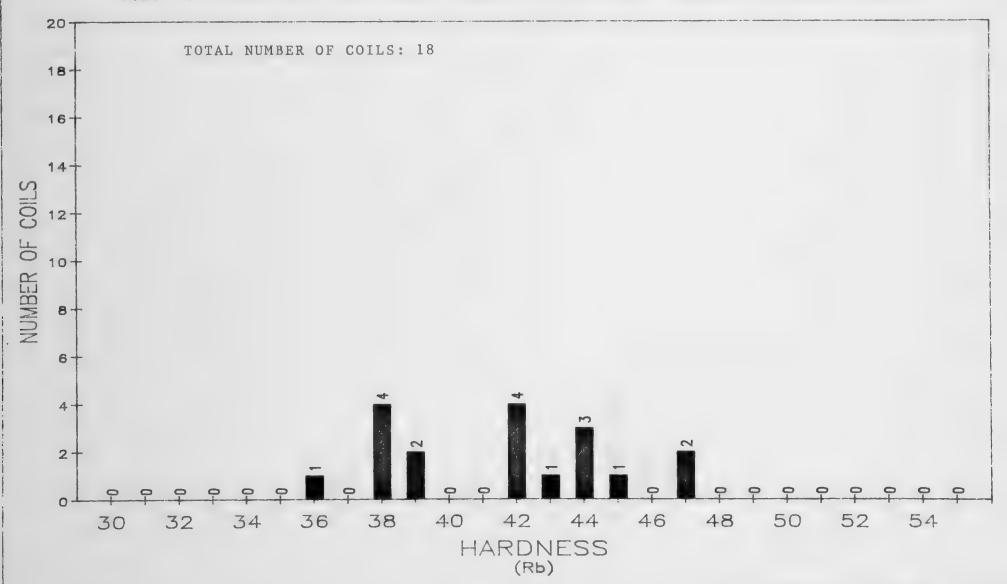


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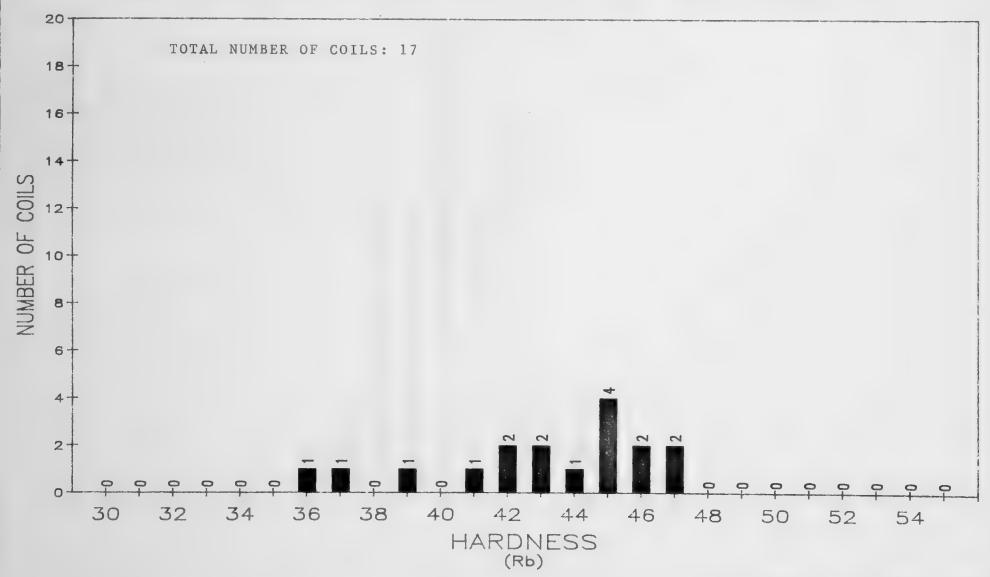
J.G. MEYER 6/18/85 H8514

NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 400 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/18/85

NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 401 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/18/85

NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 400-1 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU GALV.



J.G. MEYER 6/18/85

### REAR FLOOR PAN HISTOGRAM ROCKWELL HARDNESS (Rb)

LTV STEEL (J&L) JULY 1984 THRU JUNE 1985 PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU

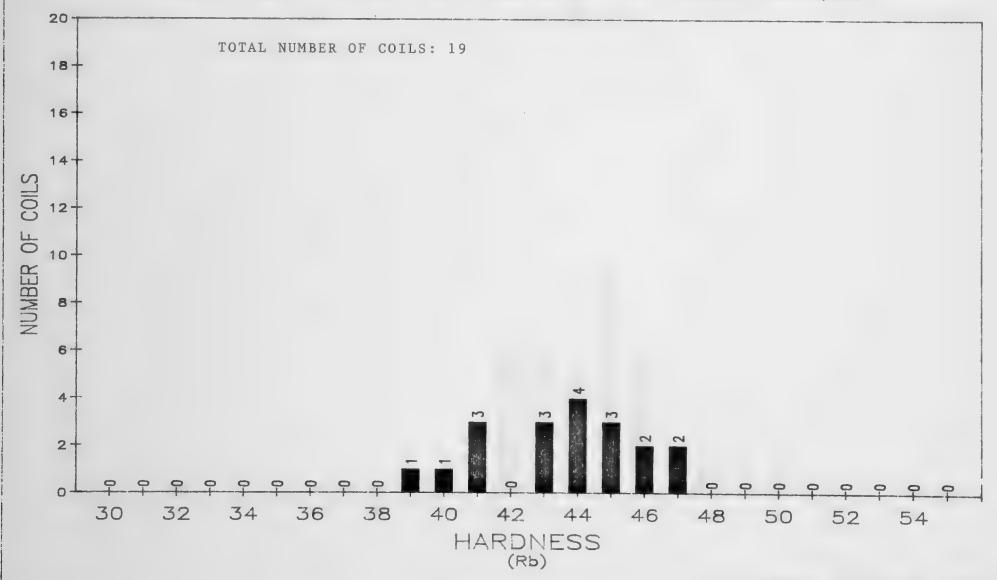


J.G. MEYER

6/18/85 H8518

### REAR FLOOR PAN HISTOGRAM ROCKWELL HARDNESS (Rb)

U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU

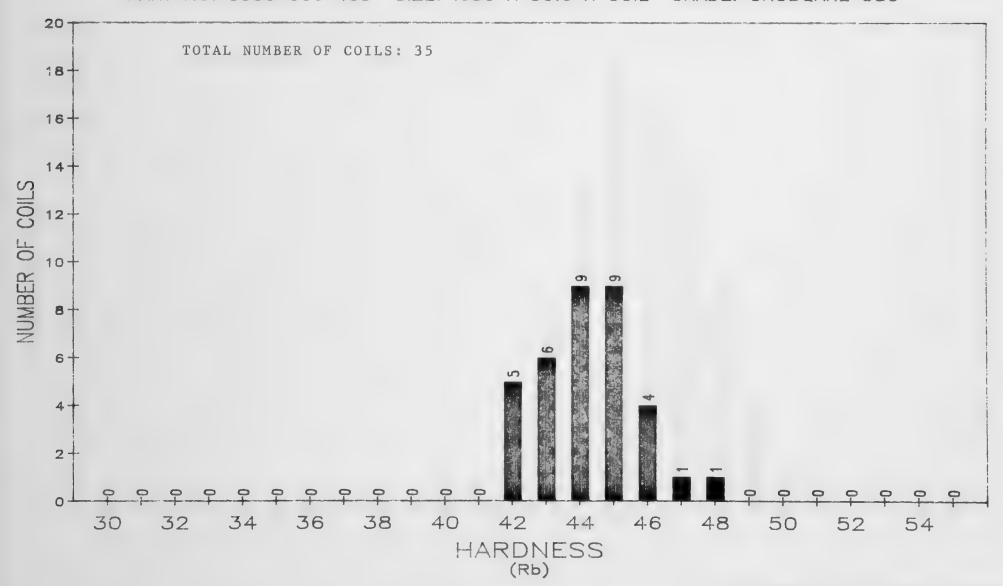


U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 454 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



J.G. MEYER 6/19/85

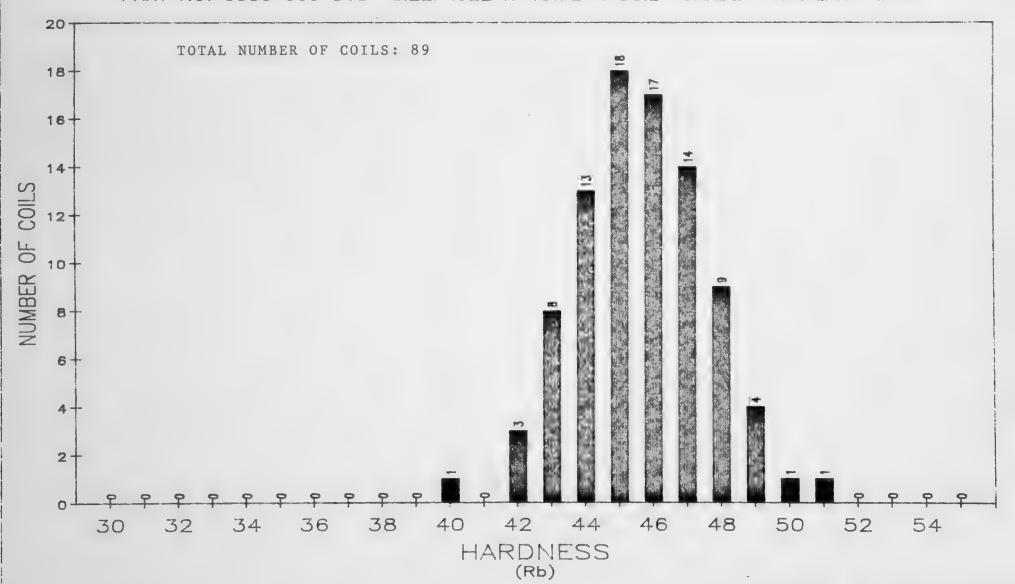
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 455 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



J.G. MEYER 6/19/85 H85021

### HOOD INNER HISTOGRAM ROCKWELL HARDNESS (Rb)

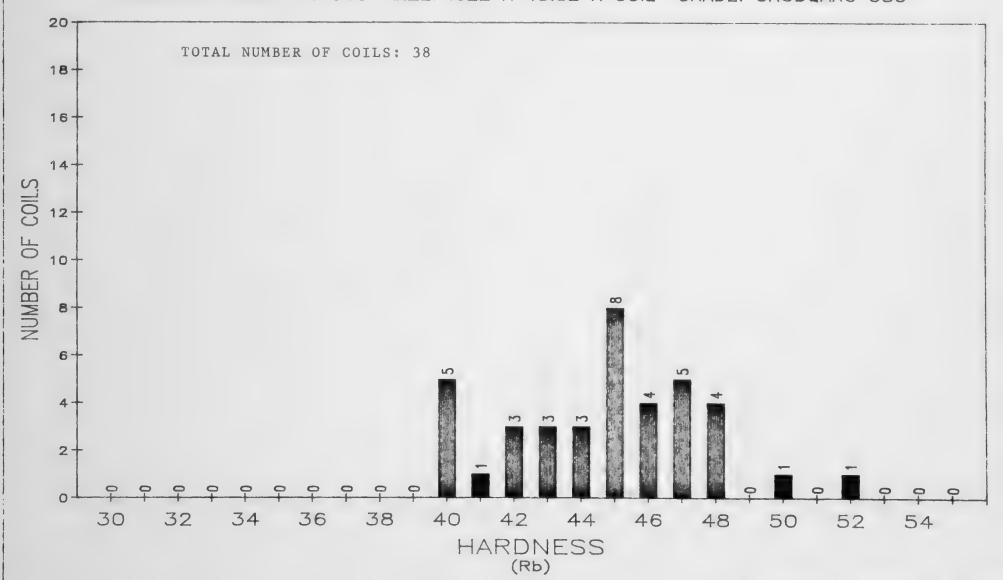
CENTURY STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/19/85

### HOOD INNER HISTOGRAM ROCKWELL HARDNESS (Rb)

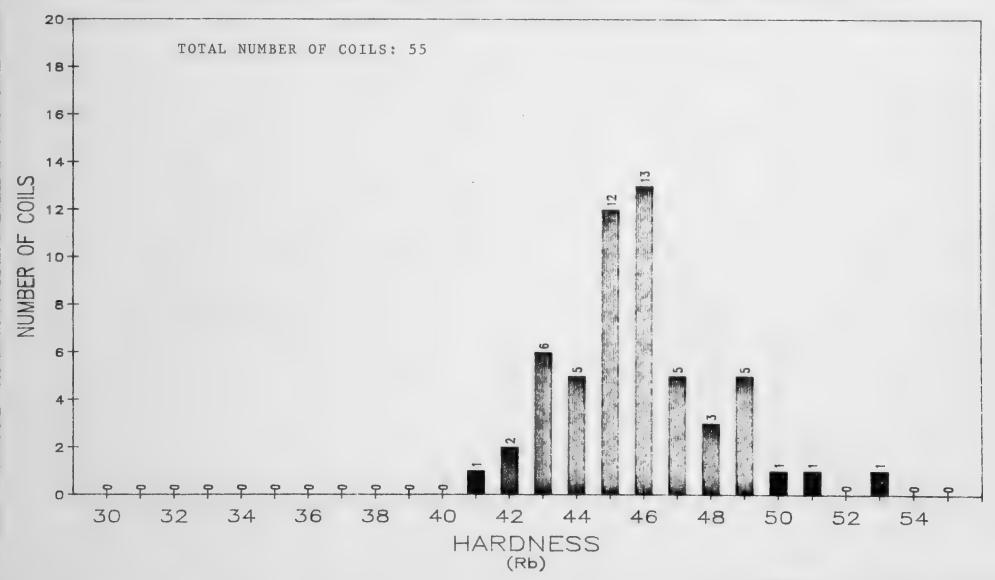
MC STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/19/85

### HOOD INNER HISTOGRAM ROCKWELL HARDNESS (Rb)

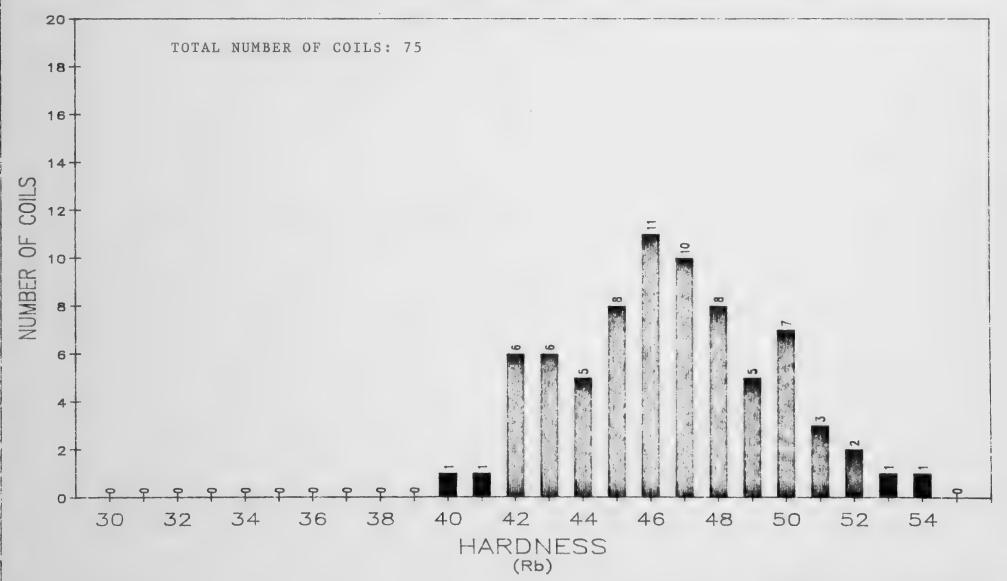
KENWALL STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



J.G. MEYER 6/19/85

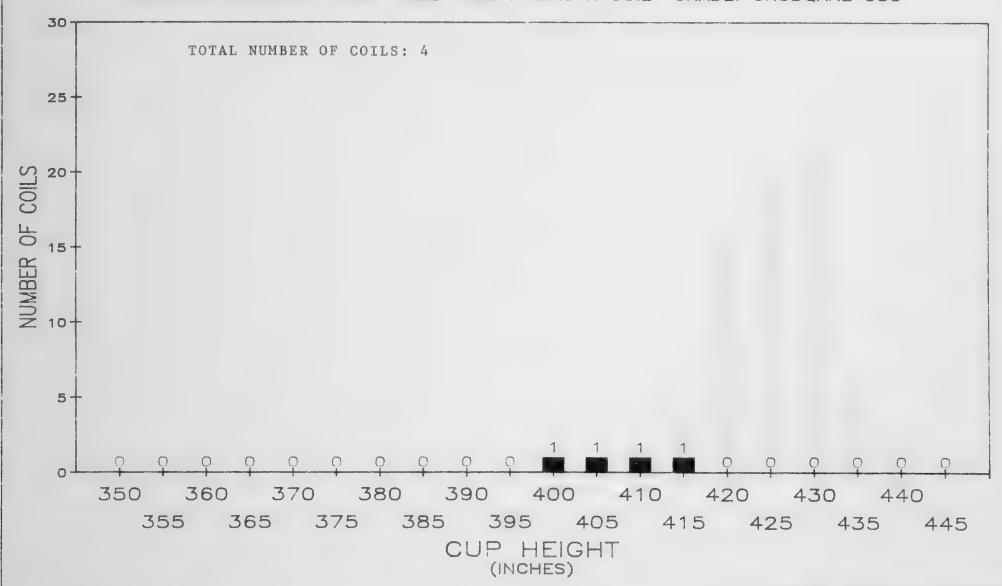
#### HOOD INNER HISTOGRAM ROCKWELL HARDNESS (Rb)

NATIONAL MATERIAL JULY 1984 THRU JUNE 1985 PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU GALV.

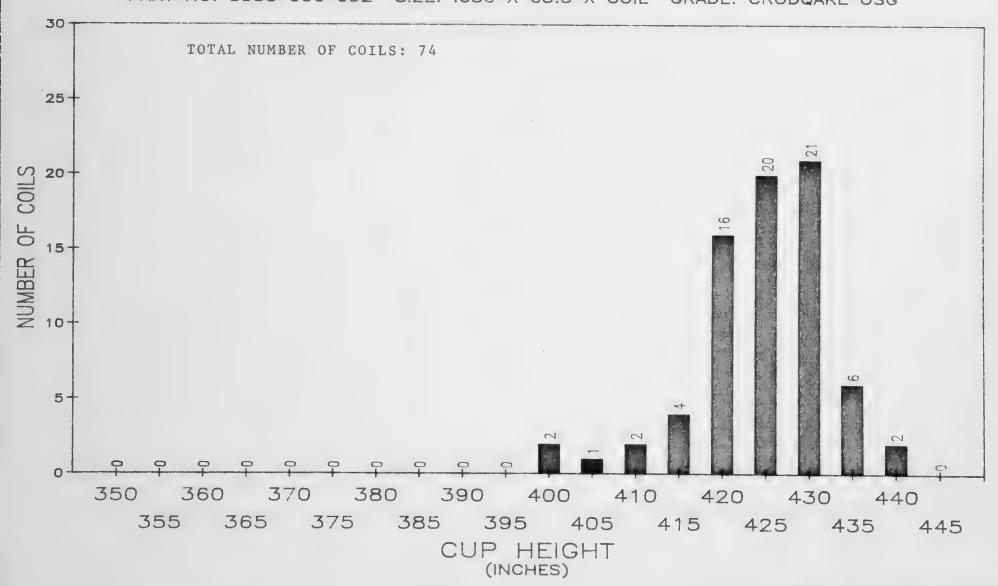




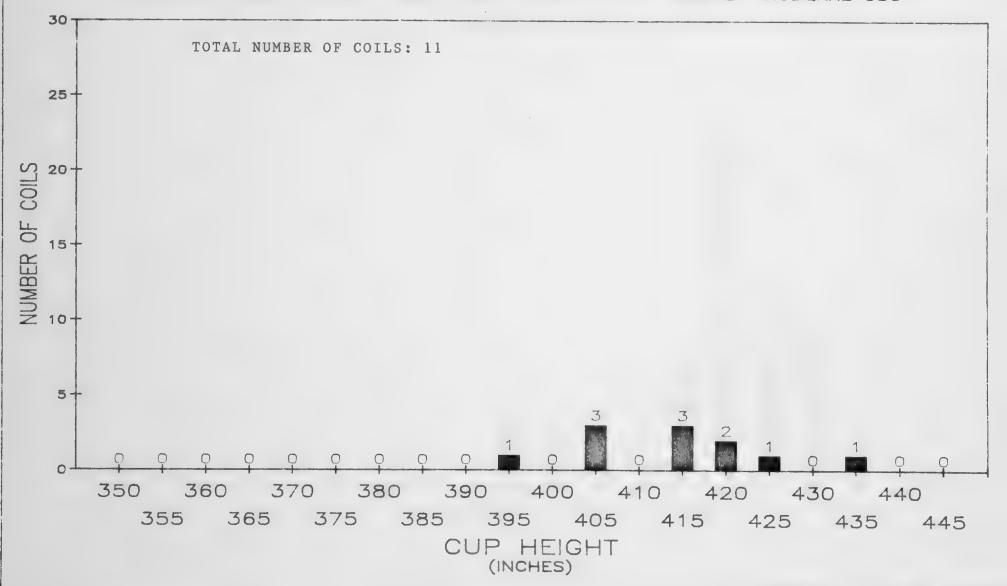
NIPPON STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 000 092 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



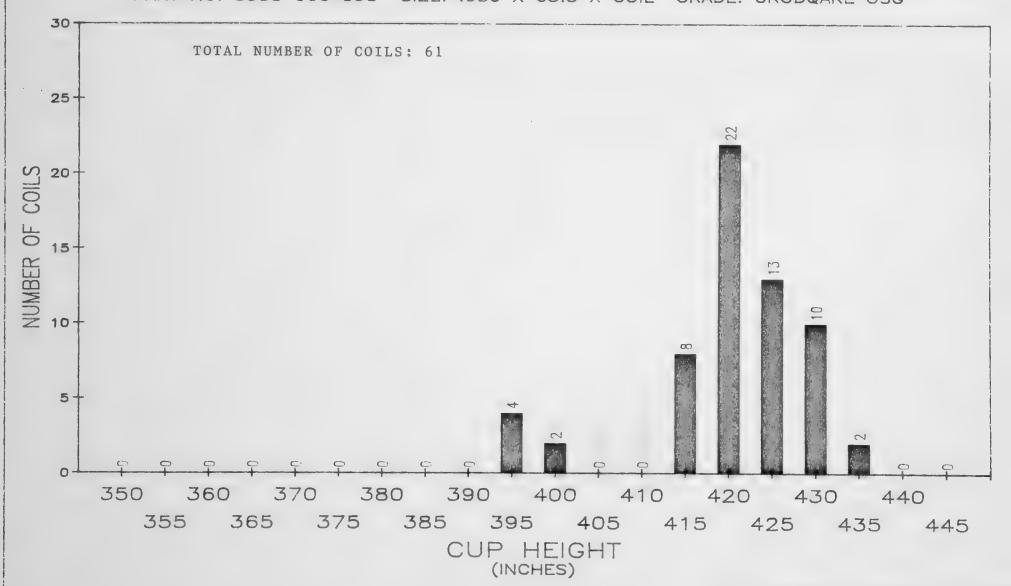
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 092 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



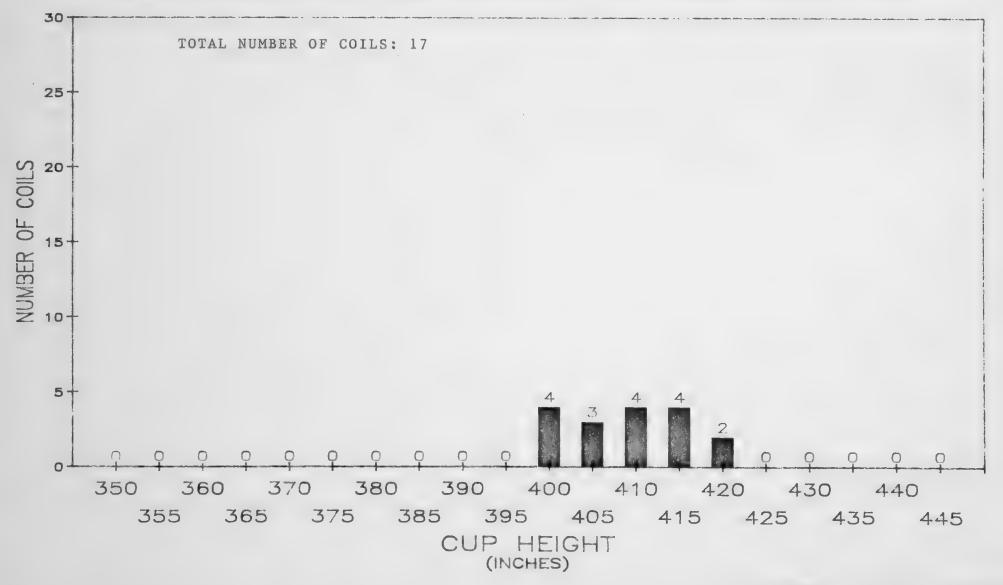
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PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



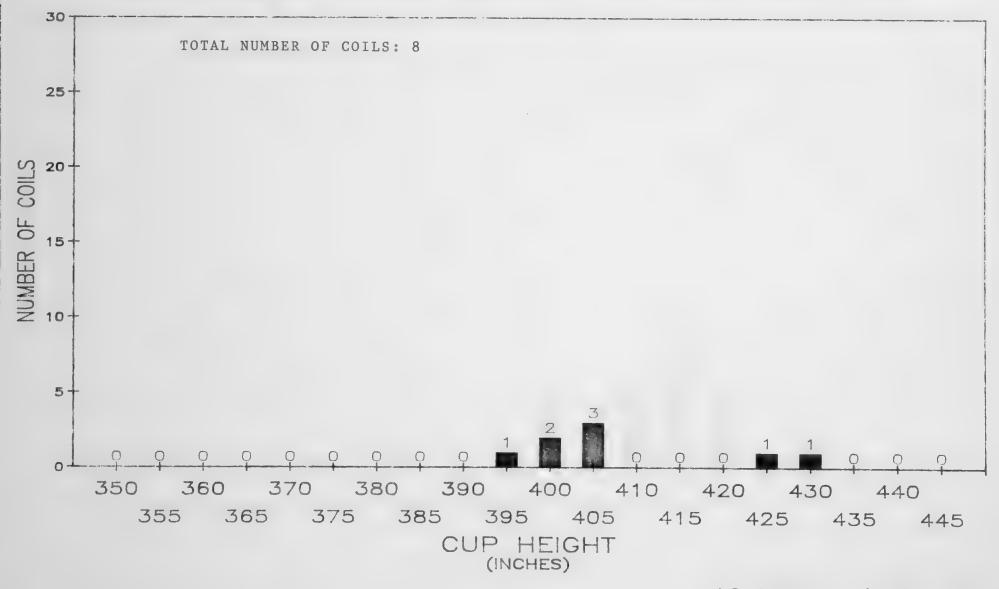
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



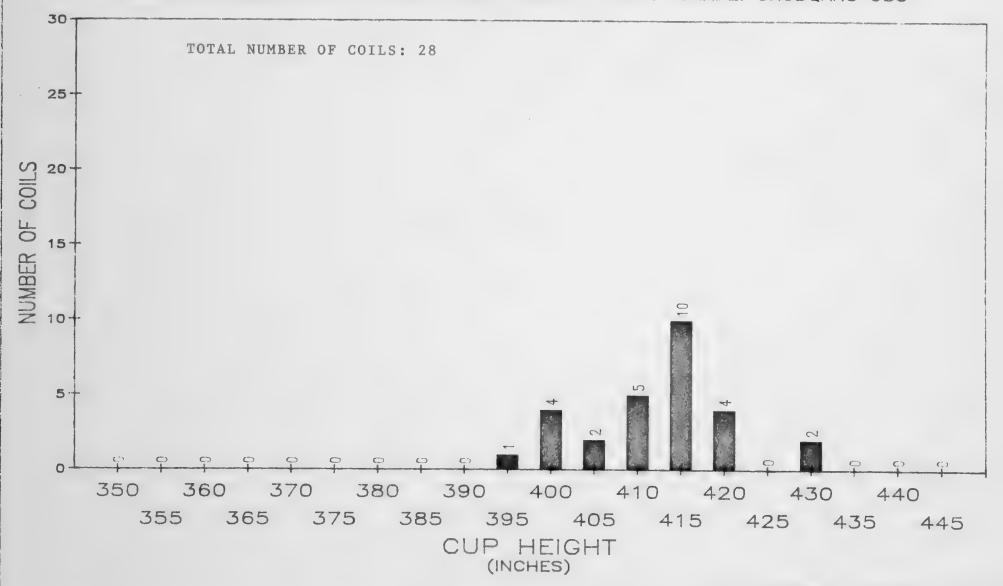
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG



STEEL & WIRE JULY 1984 THRU JUNE 1985
PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG



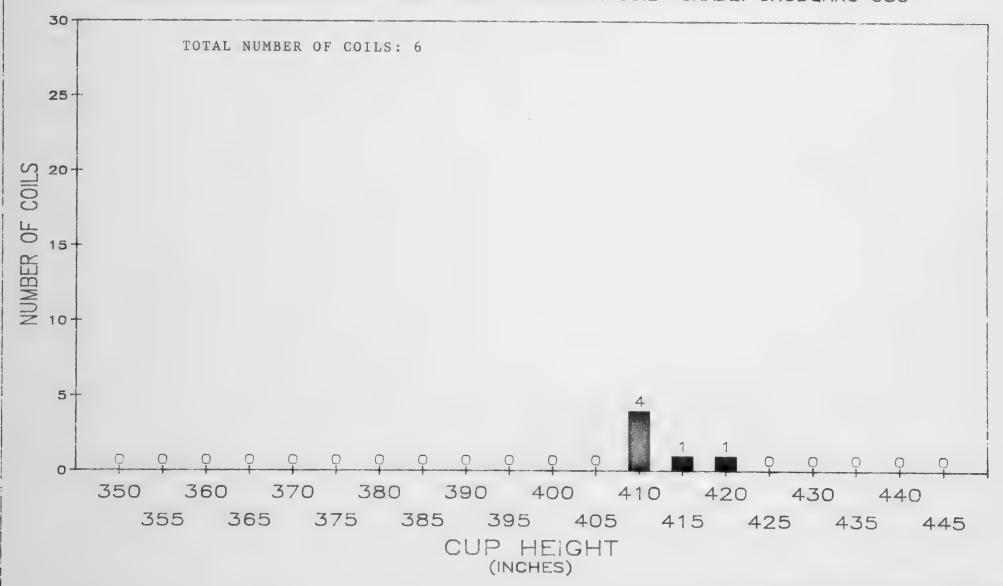
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PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG



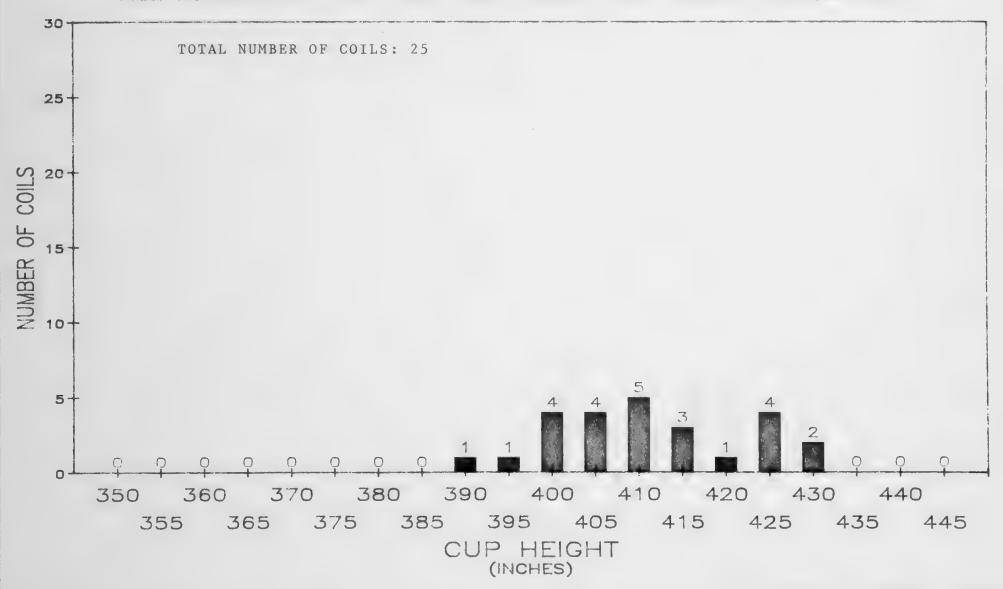
J.G. MEYER 6/19/85

08507

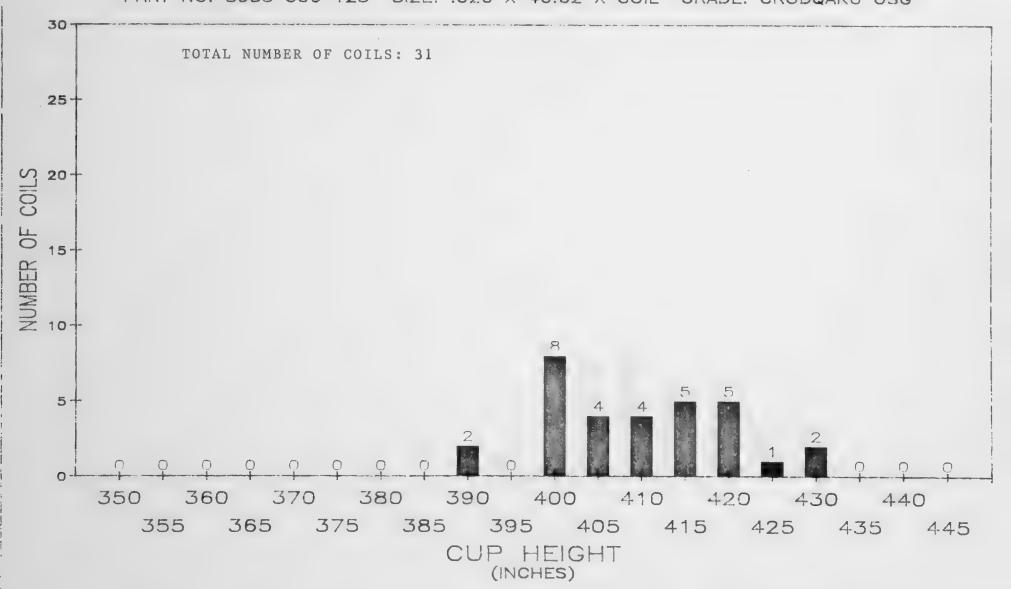
STEEL & WIRE JULY 1984 THRU JUNE 1985
PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG



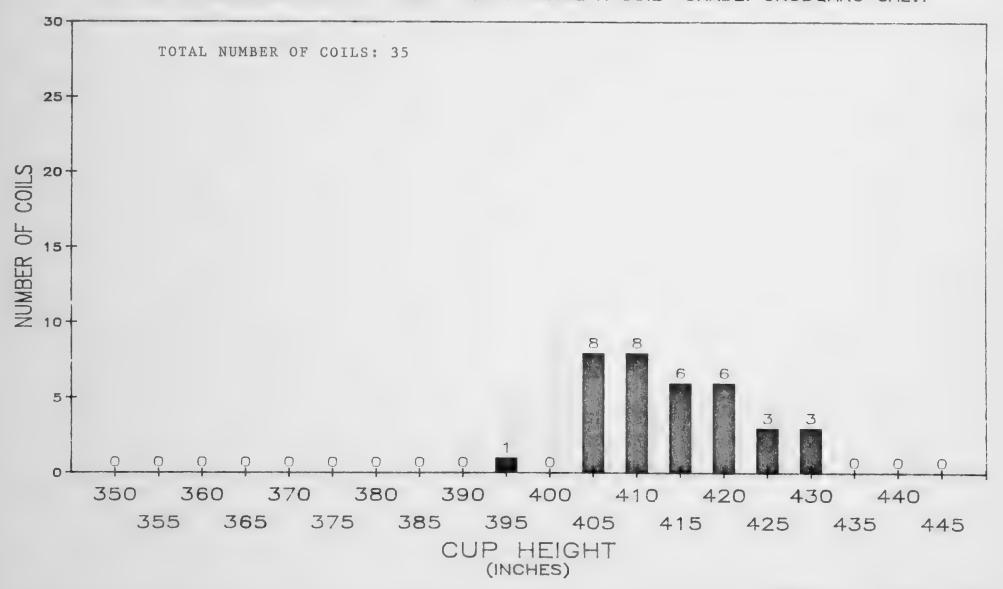
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PART NO: 8935 000 124 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG



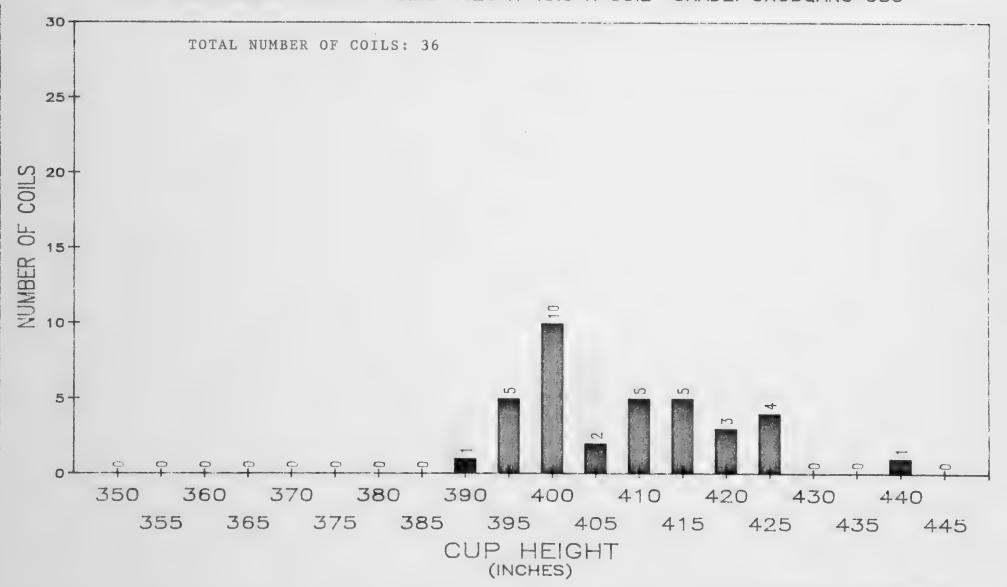
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PART NO: 8935 000 125 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG



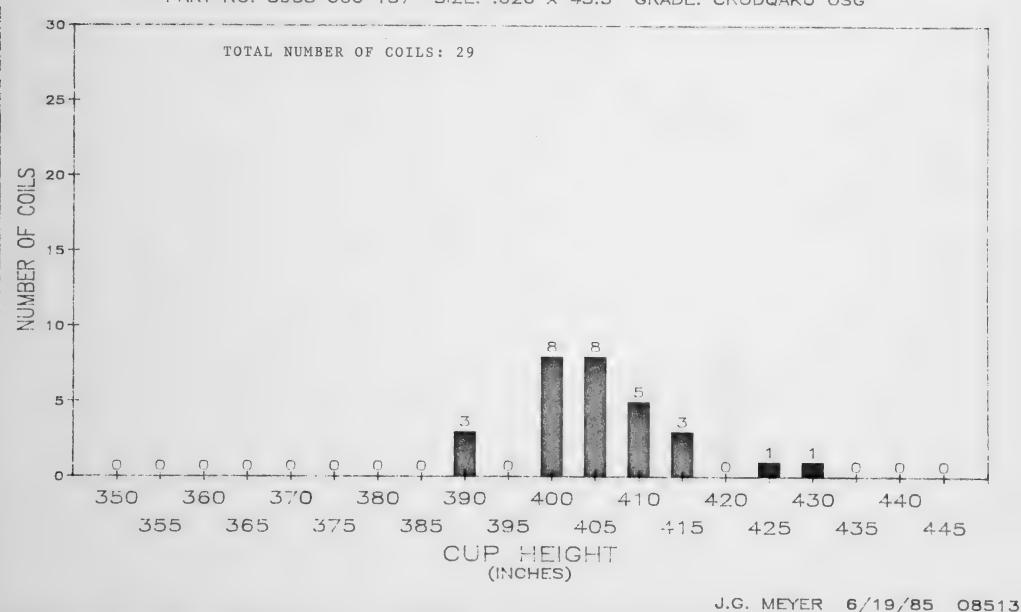
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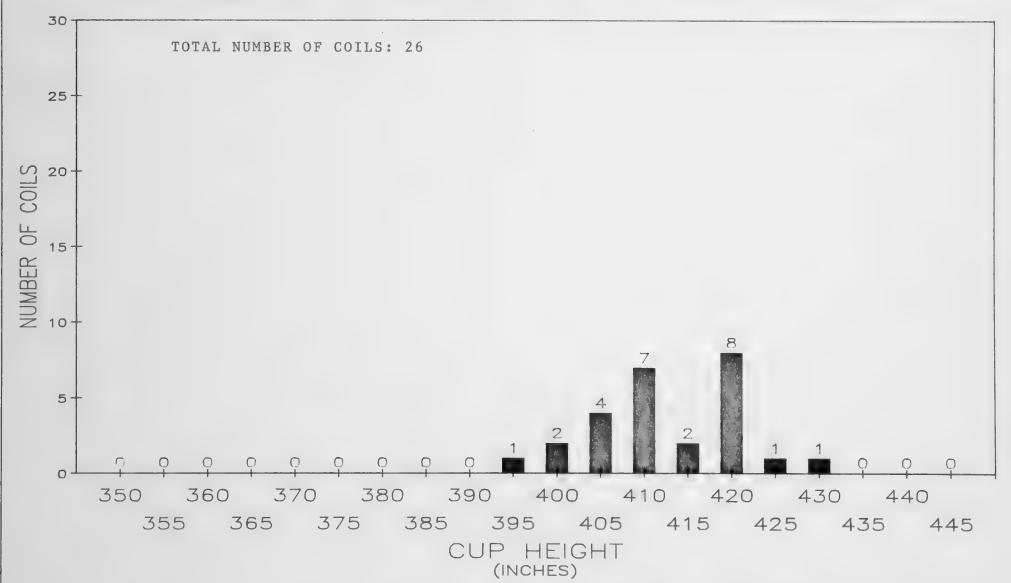
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PART NO: 8935 000 136 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU OSG



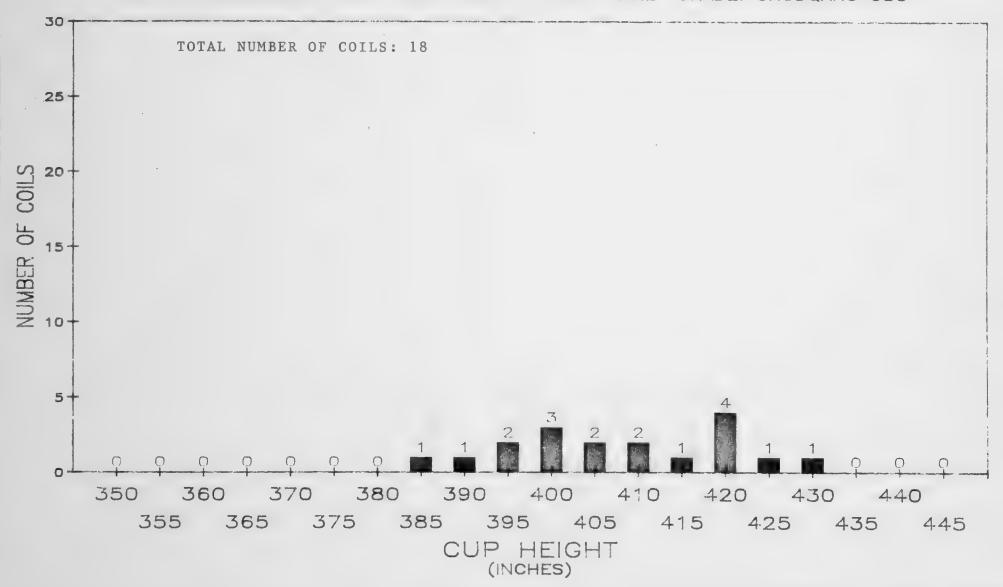
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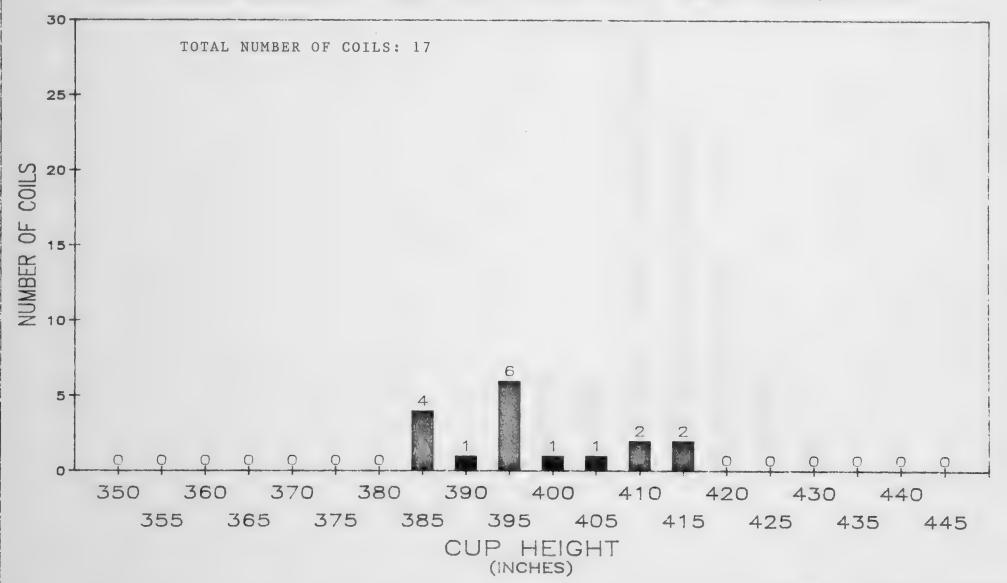
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PART NO: 8935 000 136-7 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU GALV.



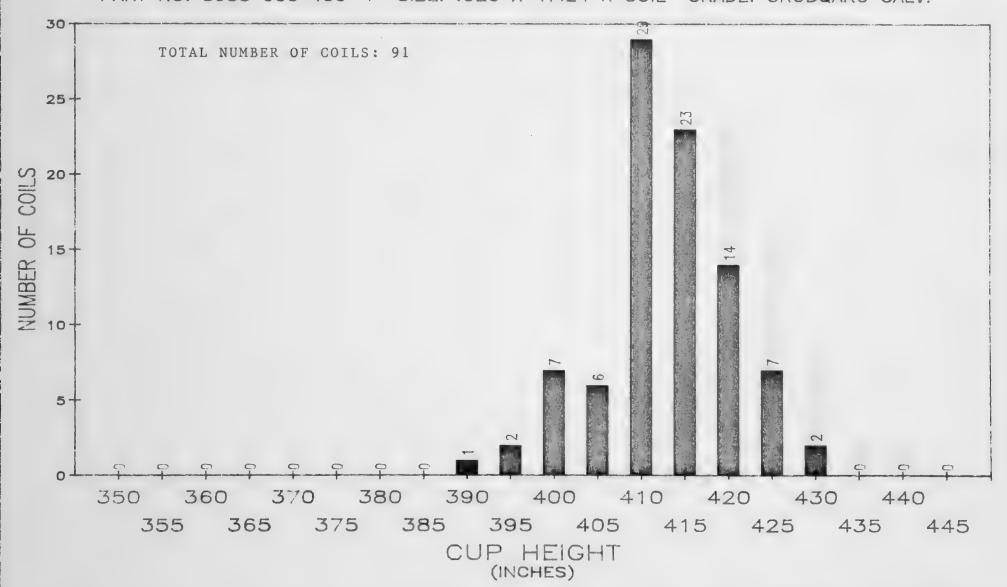
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 400 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 401 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG

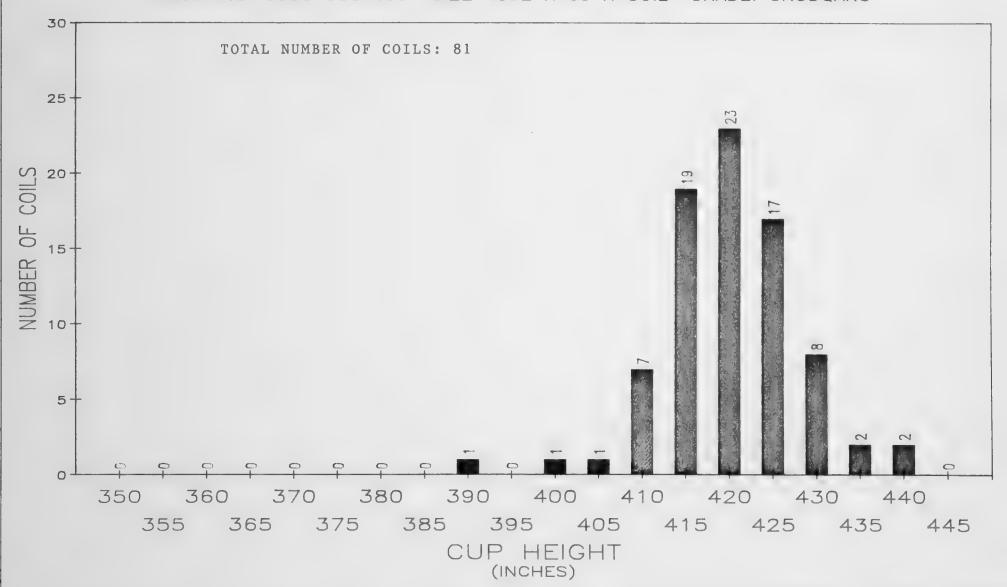


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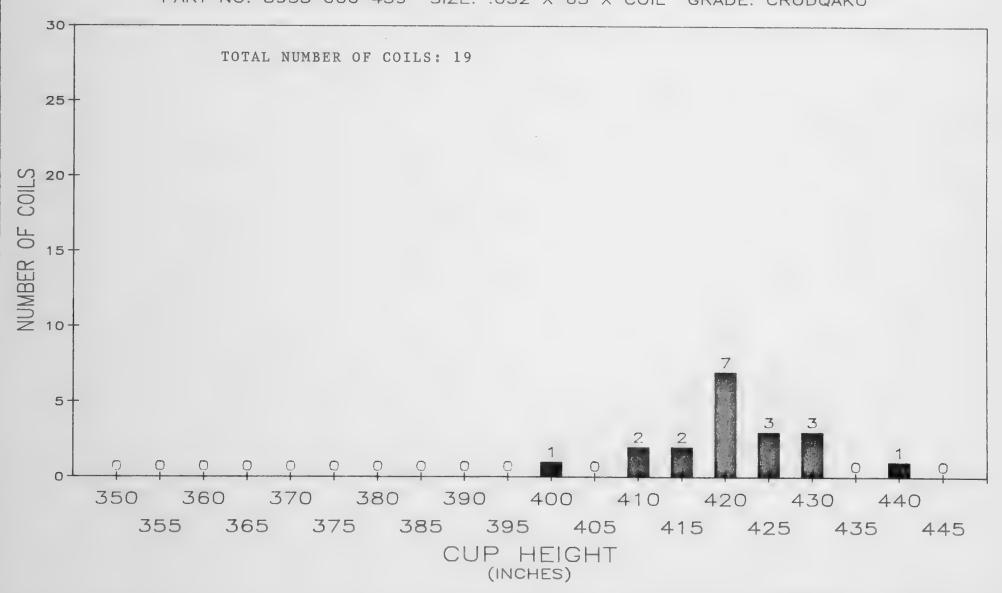
#### REAR FLOOR PAN HISTOGRAM OLSEN CUP HEIGHT

LTV STEEL (J&L) JULY 1984 THRU JUNE 1985 PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU

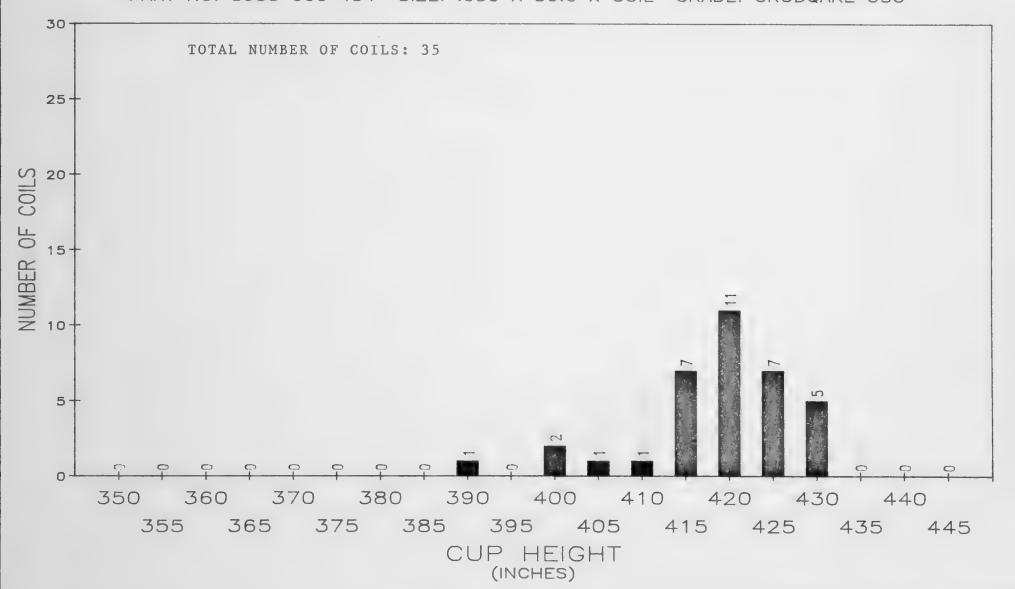


### REAR FLOOR PAN HISTOGRAM OLSEN CUP HEIGHT

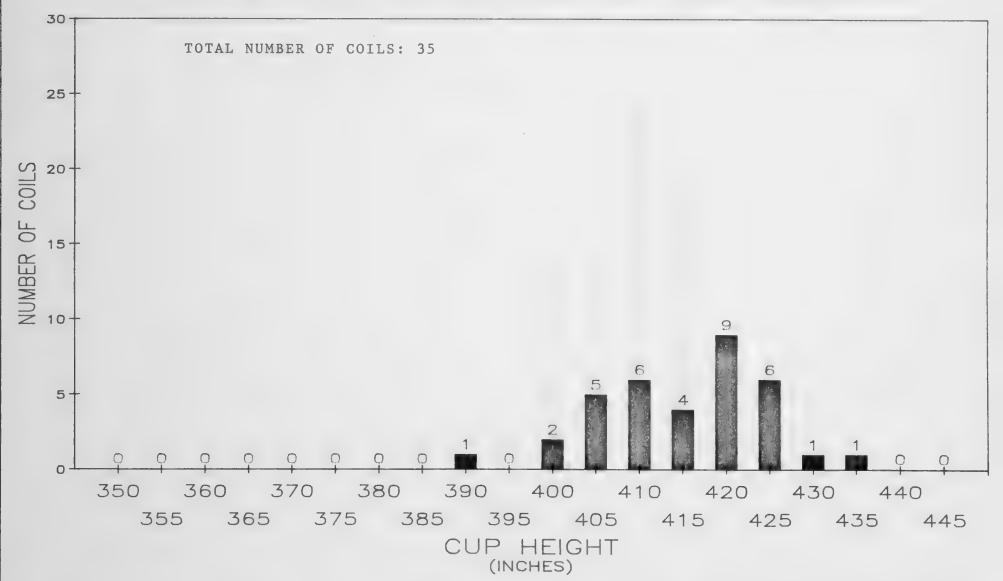
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU



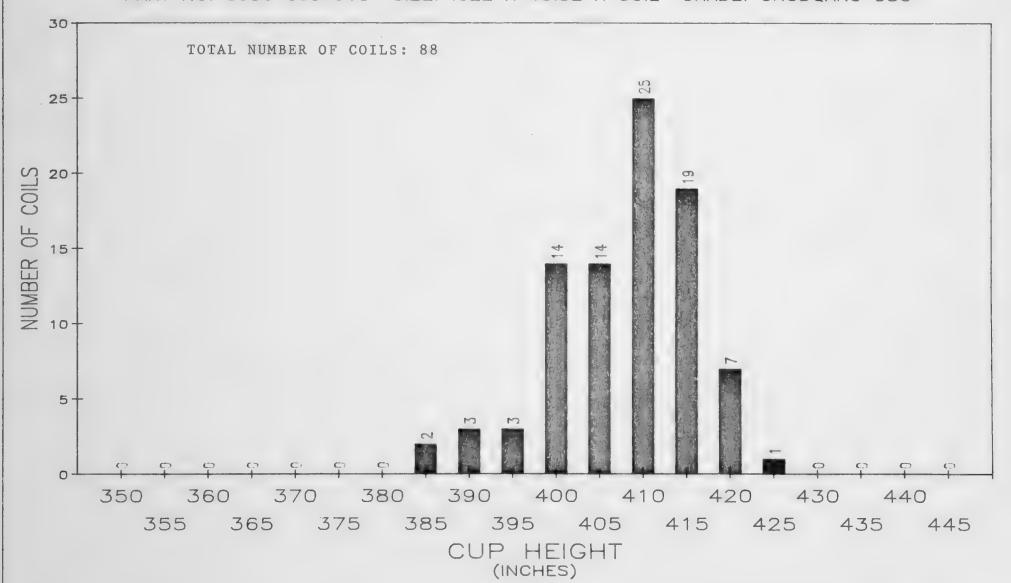
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 454 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



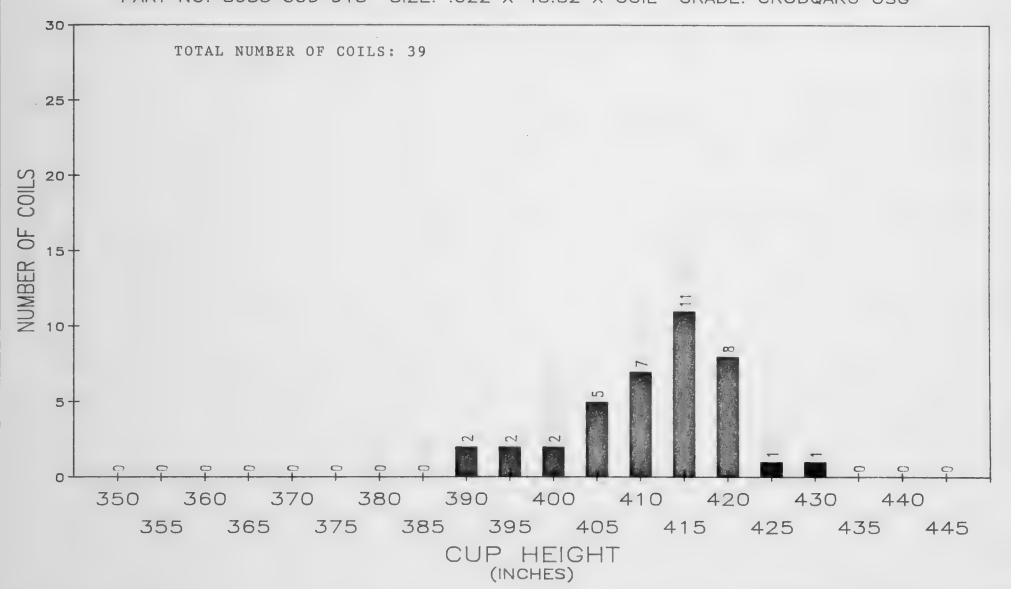
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 455 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



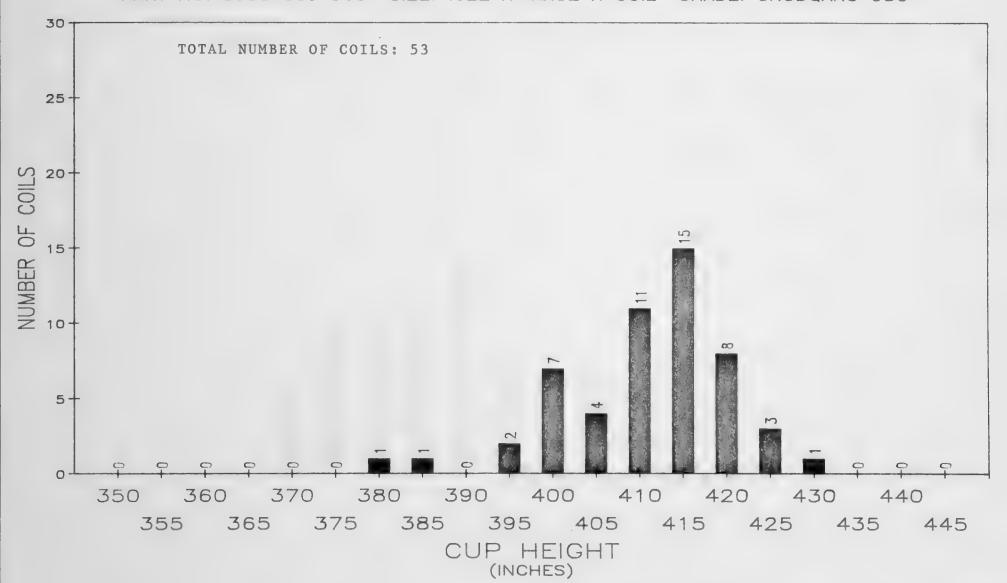
CENTURY STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



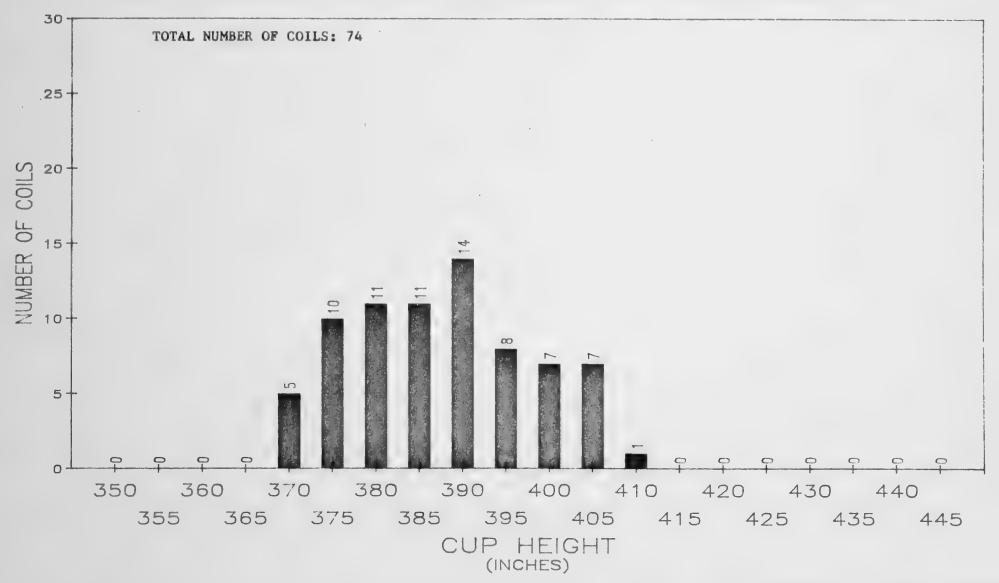
MC STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



KENWALL STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG

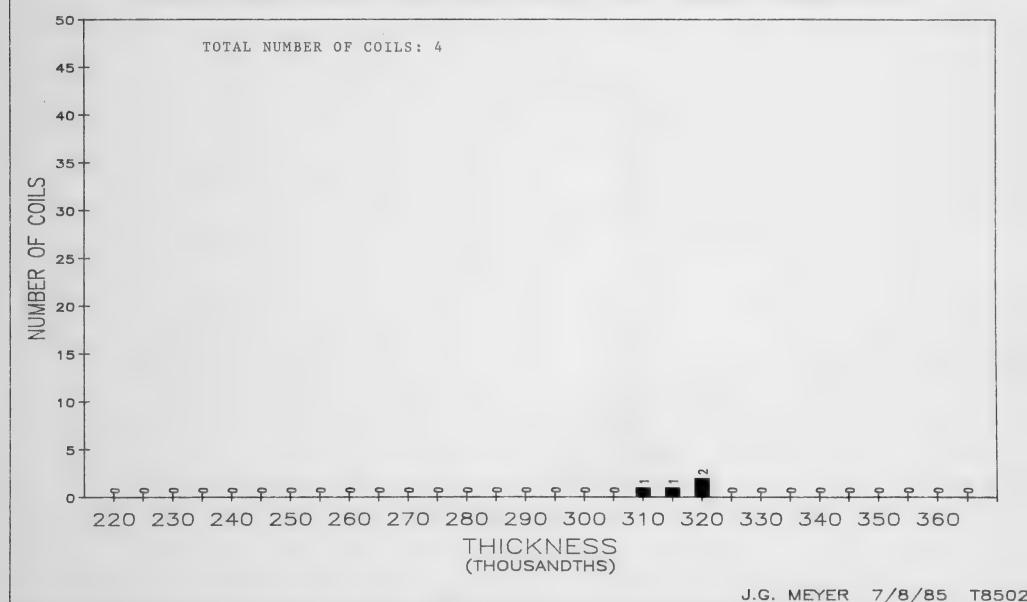


NATIONAL MATERIAL JULY 1984 THRU JUNE 1985 PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU GALV.

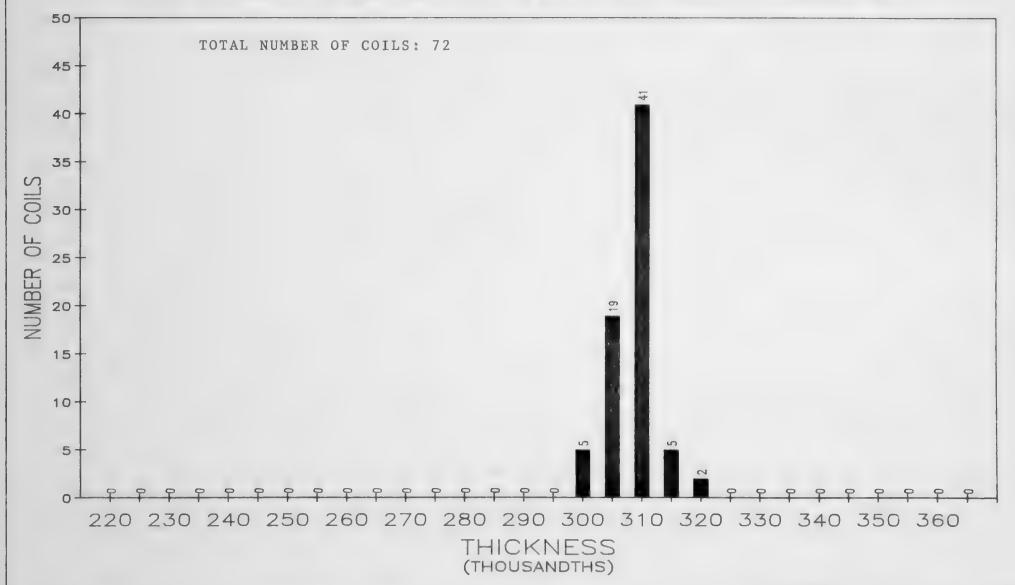




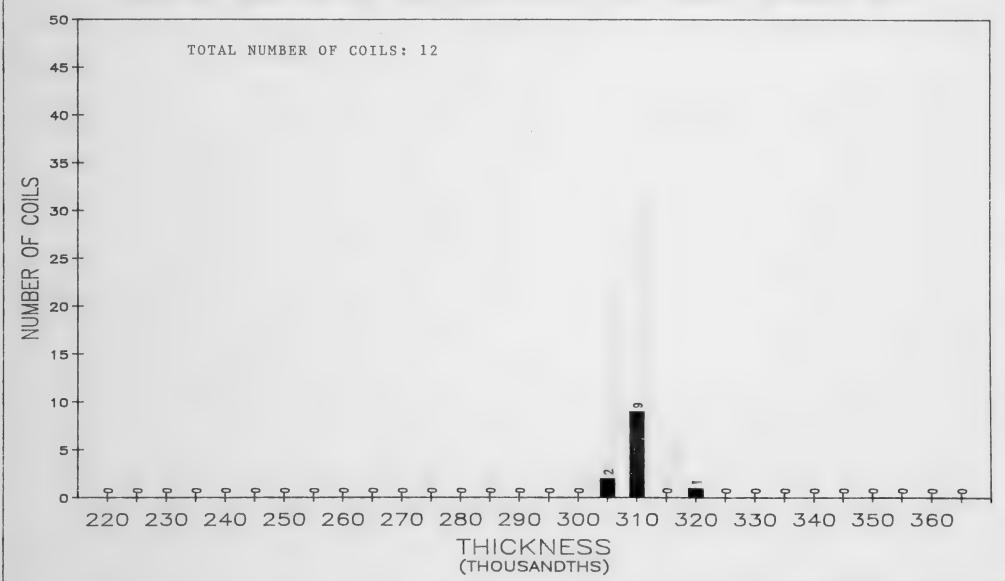
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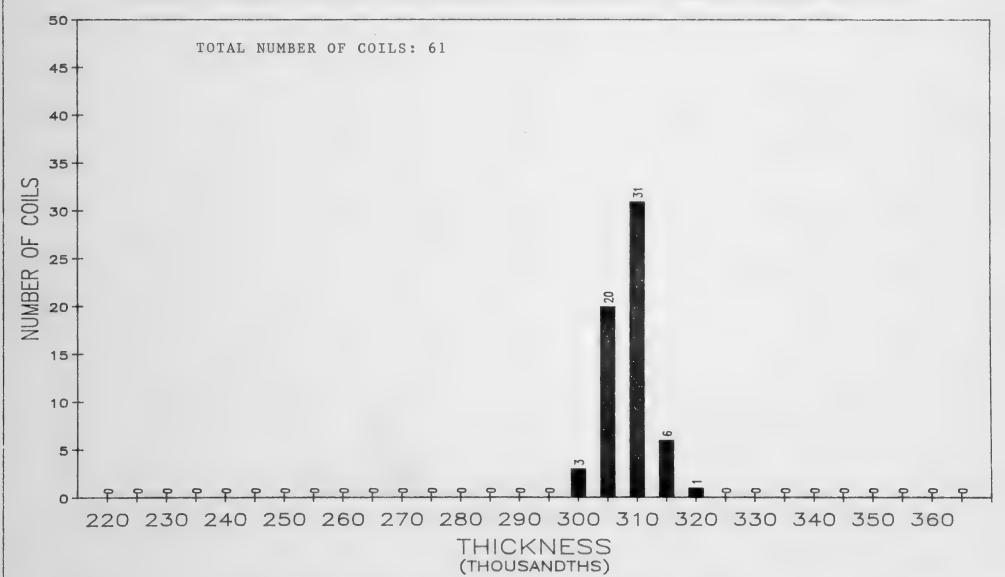
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 092 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG

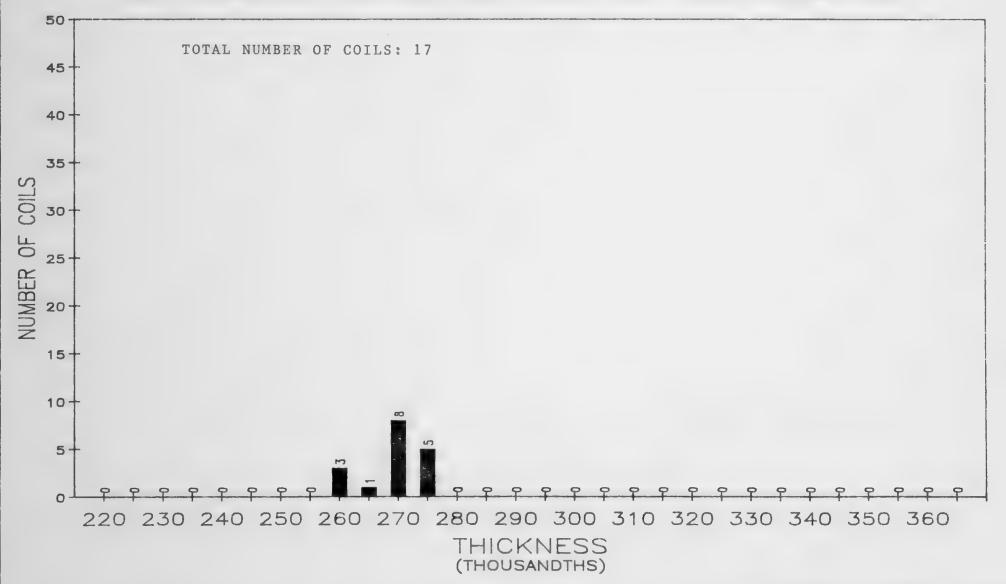


U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 093 SIZE: .030 X 65.5 X COIL GRADE: CRODQAKE OSG

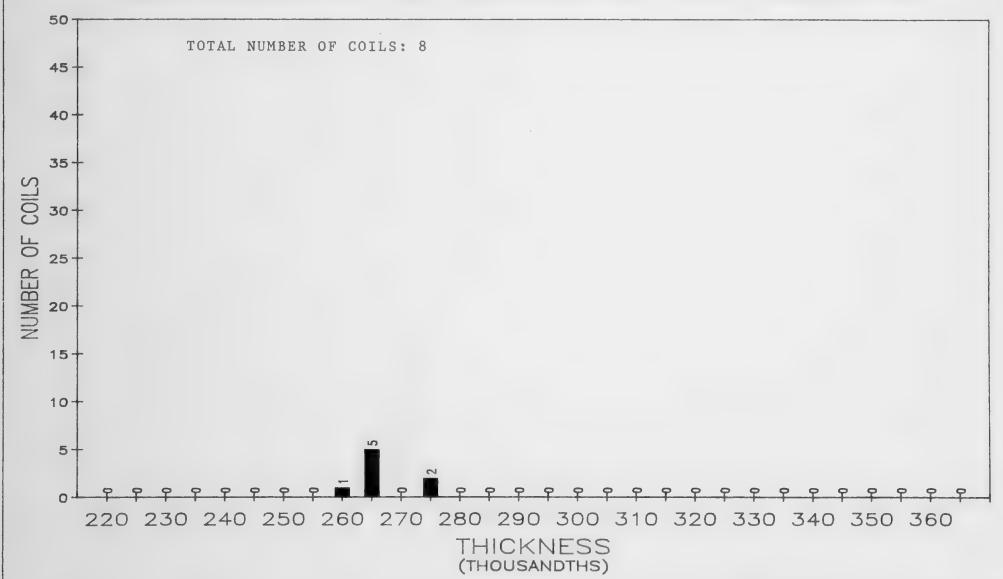


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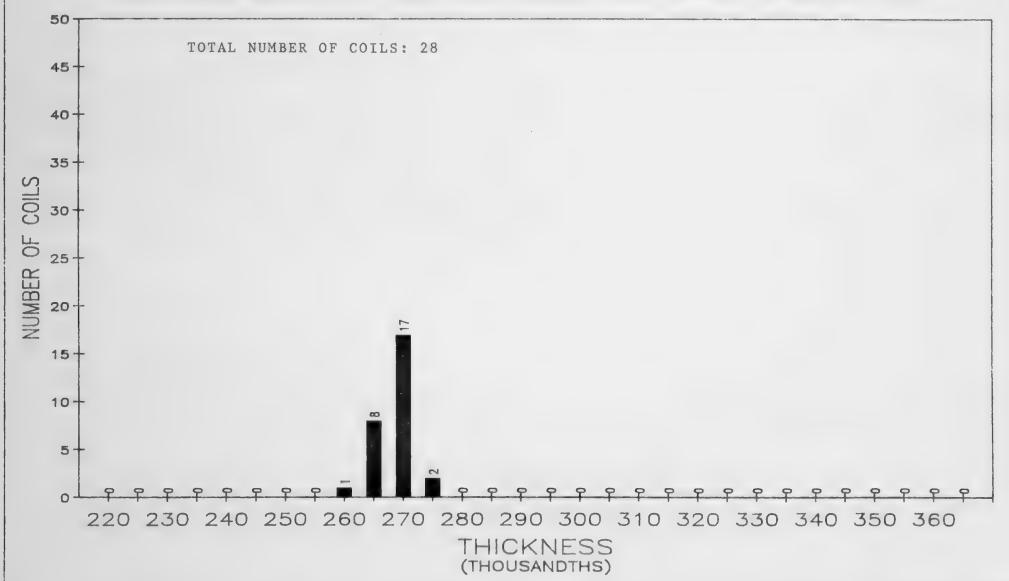
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG



STEEL & WIRE JULY 1984 THRU JUNE 1985
PART NO: 8935 000 106 SIZE: .026 X 27.25 X COIL GRADE: CRODQAKU OSG



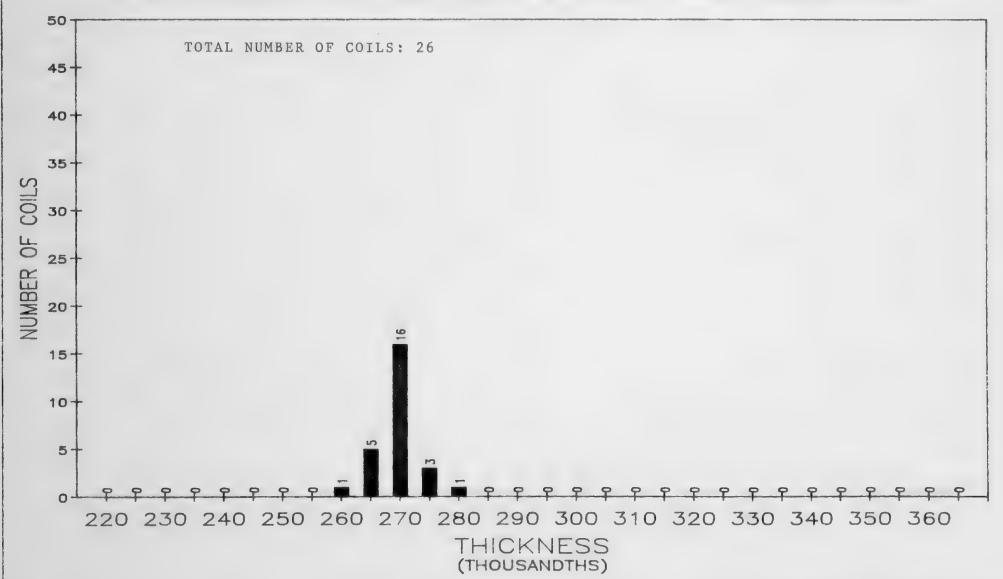
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG



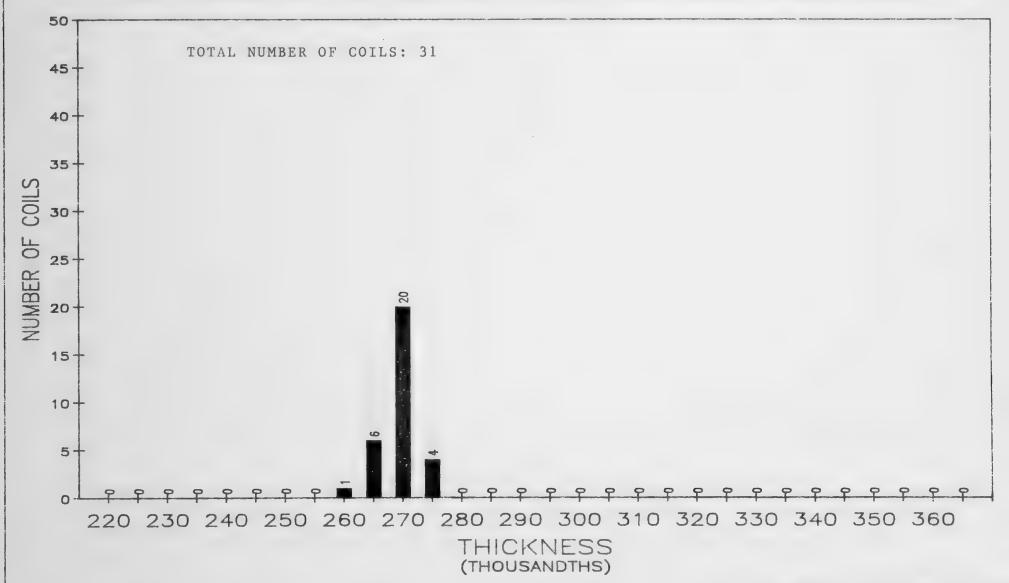
STEEL & WIRE JULY 1984 THRU JUNE 1985
PART NO: 8935 000 107 SIZE: .026 X 28.25 X COIL GRADE: CRODQAKU OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 124 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG

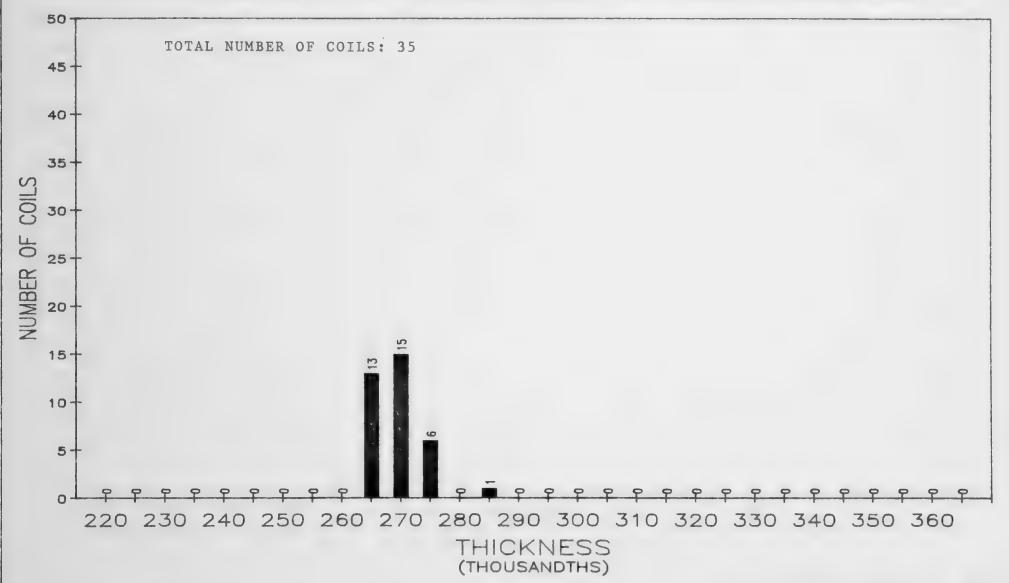


NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 125 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU OSG

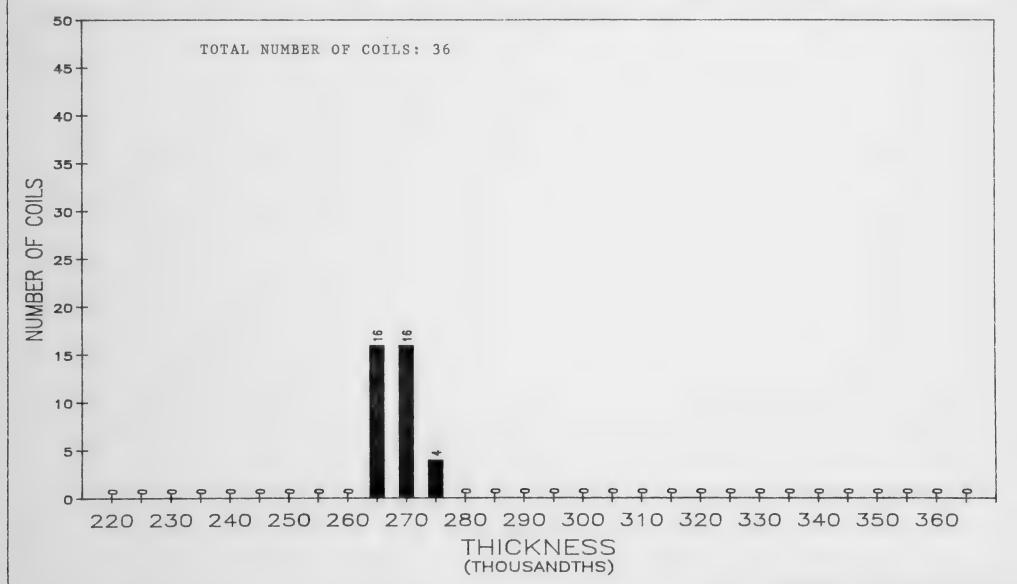


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NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 124-5 SIZE: .026 X 46.62 X COIL GRADE: CRODQAKU GALV.

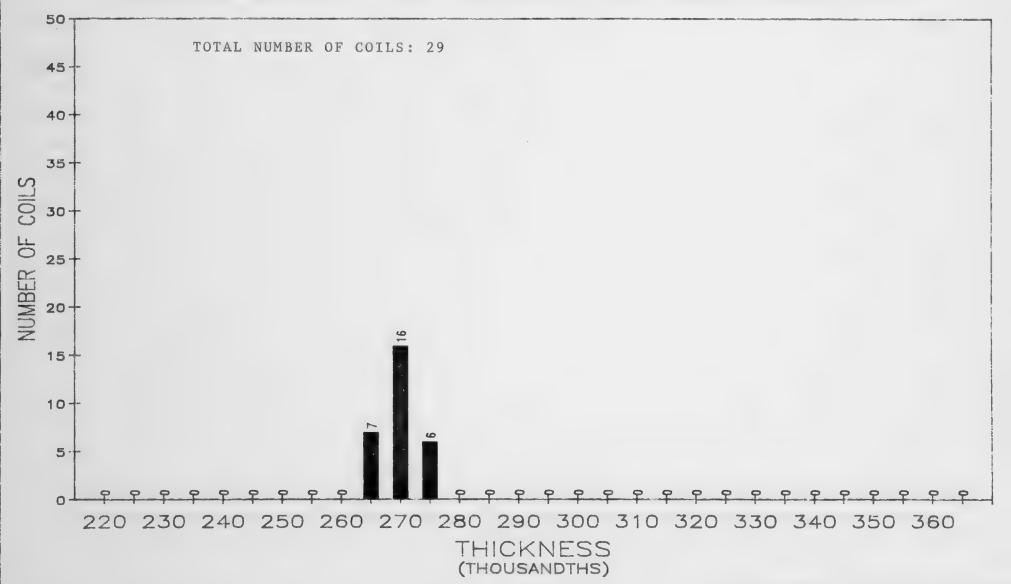


NIPPON STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 000 136 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU OSG

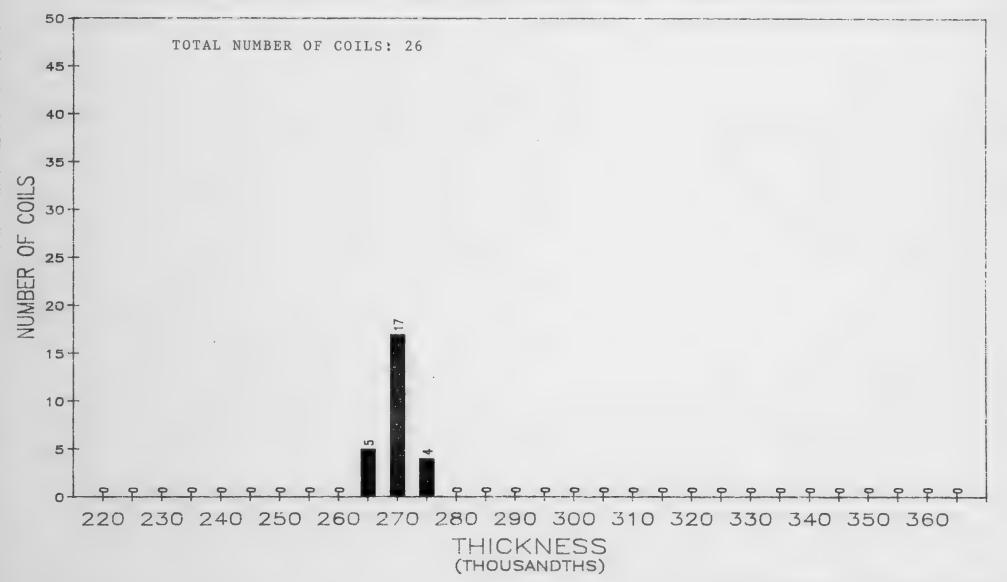


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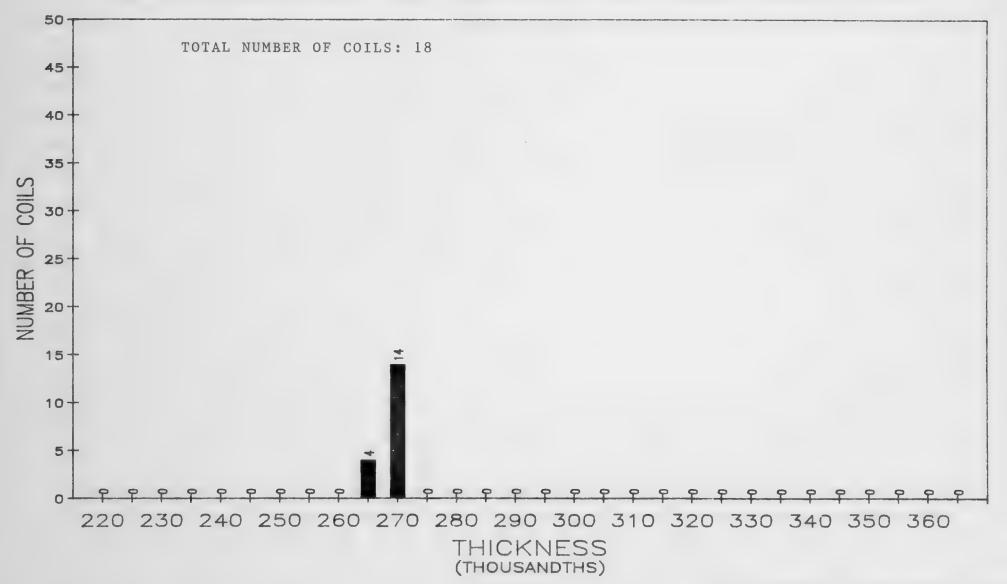
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 137 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 136-7 SIZE: .026 X 45.3 X COIL GRADE: CRODQAKU GALV.



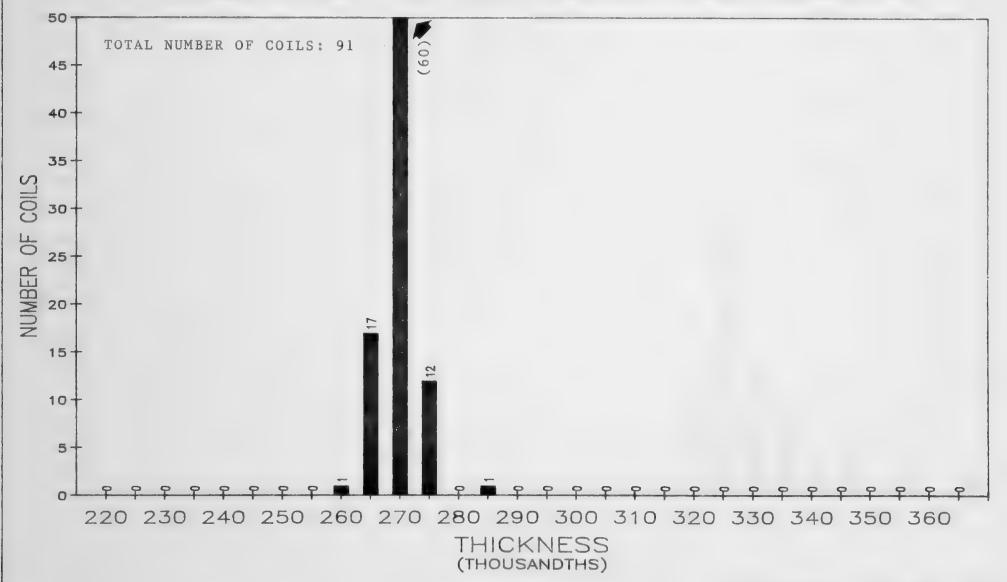
NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 400 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG



NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 401 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU OSG

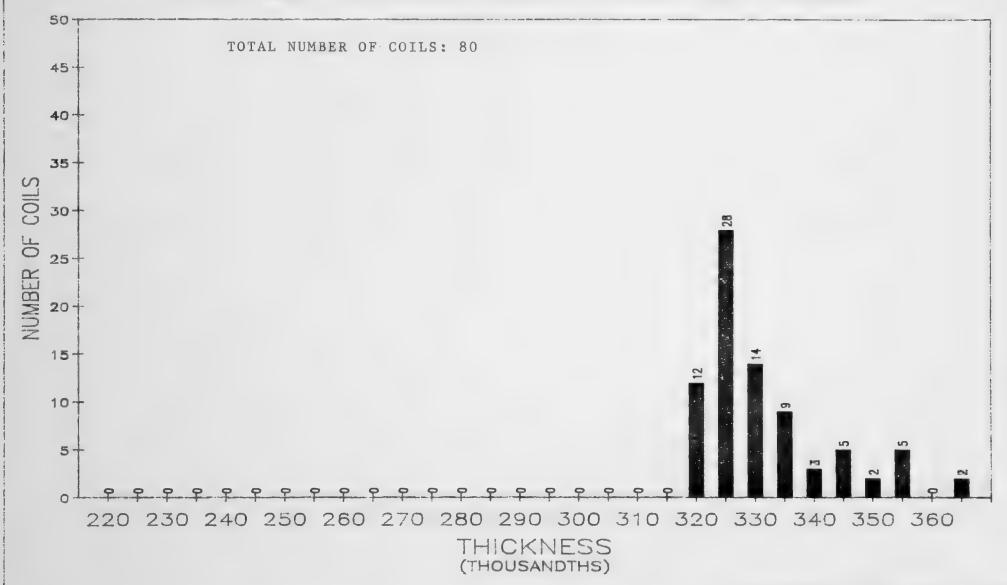


NIPPON STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 400-1 SIZE: .026 X 47.24 X COIL GRADE: CRODQAKU GALV.



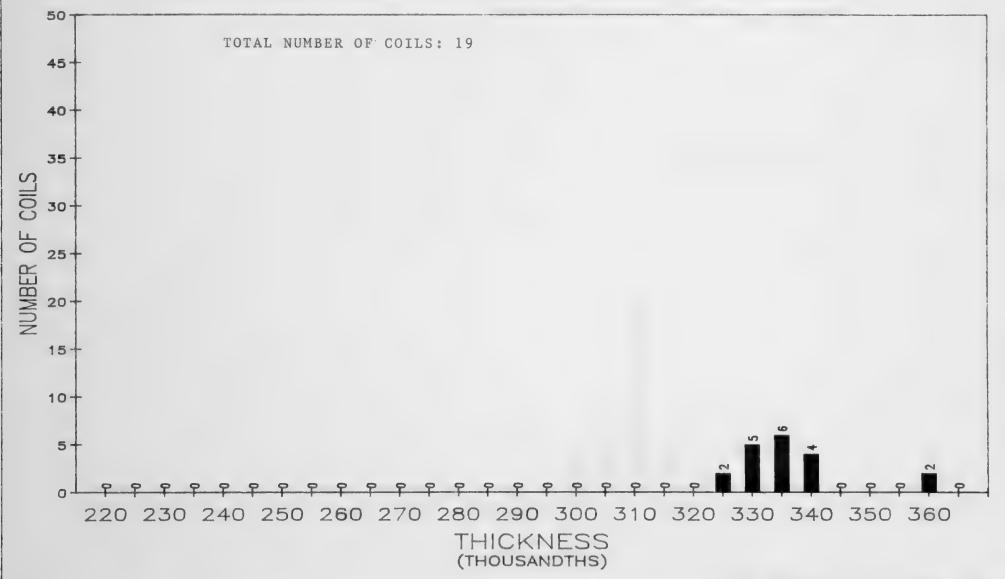
#### REAR FLOOR PAN HISTOGRAM SHEETMETAL THICKNESS

LTV STEEL (J&L) JULY 1984 THRU JUNE 1985 PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU



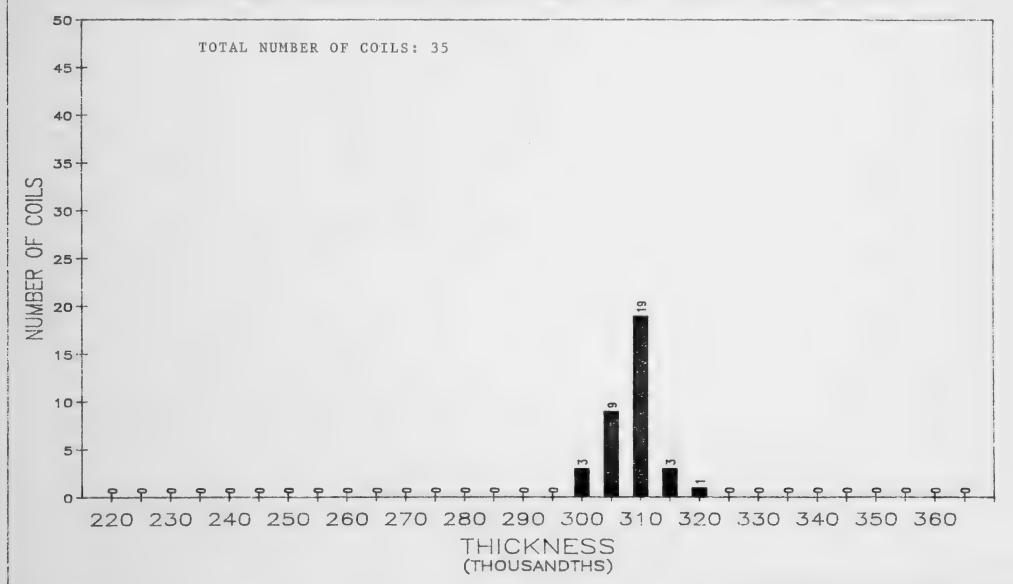
#### REAR FLOOR PAN HISTOGRAM SHEETMETAL THICKNESS

U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 439 SIZE: .032 X 65 X COIL GRADE: CRODQAKU



## BODYSIDE OUTER HISTOGRAM SHEETMETAL THICKNESS

U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 454 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



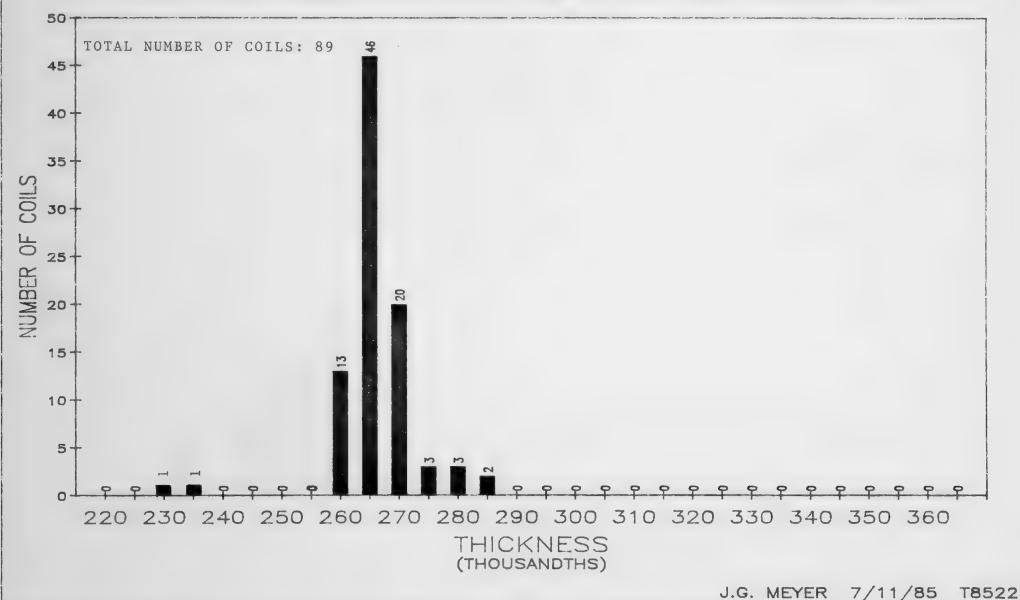
J.G. MEYER 7/11/85 T8520

# BODYSIDE OUTER HISTOGRAM SHEETMETAL THICKNESS

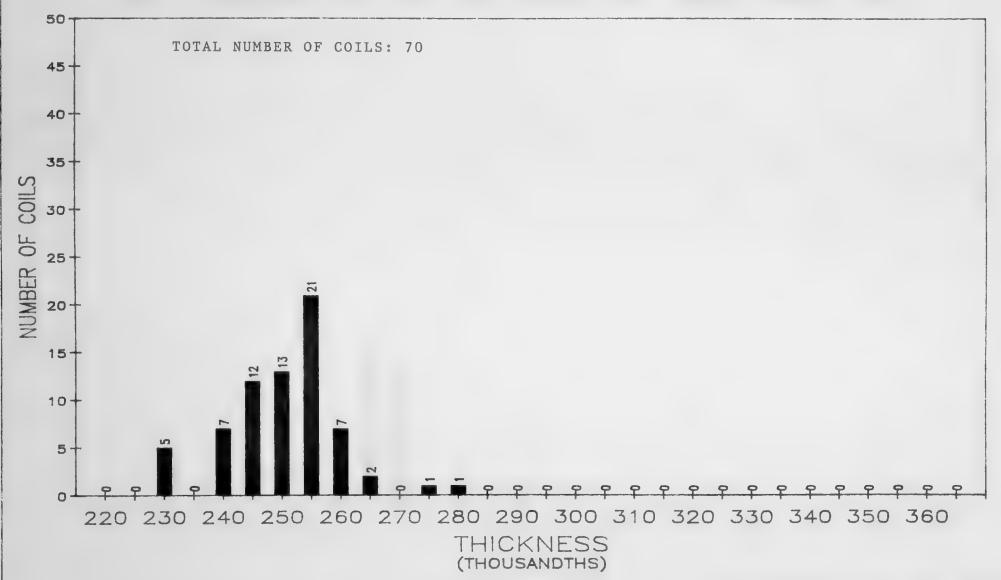
U.S. STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 000 455 SIZE: .030 X 50.6 X COIL GRADE: CRODQAKE OSG



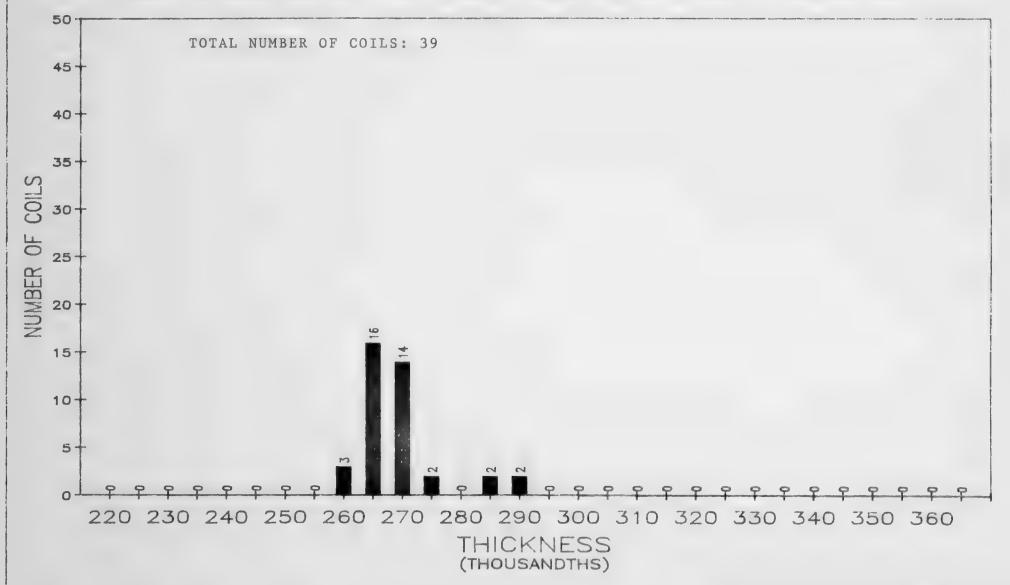
CENTURY STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



NATIONAL MATERIAL JULY 1984 THRU JUNE 1985 PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU GALV.



MC STEEL JULY 1984 THRU JUNE 1985
PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG



KENWALL STEEL JULY 1984 THRU JUNE 1985 PART NO: 8935 009 918 SIZE: .022 X 48.82 X COIL GRADE: CRODQAKU OSG

